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ASQ Certified Quality Inspector Sample Questions (Q291-Q296):

NEW QUESTION # 291

When a company is establishing evidence of its own metrology capabilities, the most important factor is whether the company Response:

- A. uses measuring equipment of known accuracy
- B. has certified quality assurance personnel
- C. can identify its calibration sources
- D. meets the product schedule requirements

Answer: A

NEW QUESTION # 292

If sides a and b of a right triangle measure three and four inches, what is the length of the hypotenuse?

Response:

- A. 7 inches
- B. 14 inches
- C. 5 inches
- D. 12 inches

Answer: C

NEW QUESTION # 293

You are performing normal sampling on a purchased component. Two of the last five lots have contained too many defective parts to be accepted. What should you do to your sampling plan?

Response:

- A. Begin 100 percent sampling
- B. Reduce the sample size and hope to find fewer defects
- C. Nothing; wait to see what the next five lots brings
- D. Switch to tightened sampling for at least the next five lots

Answer: D

NEW QUESTION # 294

What is $118^{\circ} 45' 19.4''$ minus $106^{\circ} 51' 19.6''$?

Response:

- A. $11^{\circ} 52' 57.8''$
- B. $11^{\circ} 53' 59.8''$
- C. $12^{\circ} 53' 59.8''$
- D. $11^{\circ} 53' 58.8''$

Answer: B

NEW QUESTION # 295

The variation that is inherent in a process and generally not controllable by the process operator is called which of the following?

Response:

- A. Special cause variation
- B. Measurement error
- C. Common cause variation
- D. Statistical Process Control

Answer: C

NEW QUESTION # 296

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