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## Quiz 2026 Fantastic ISO-9001-Lead-Auditor: QMS ISO 9001:2015 Lead Auditor Exam Dump Check

When we choose the employment work, you will meet a bottleneck, how to let a company to choose you to be a part of him? We would say ability, so how does that show up? There seems to be only one quantifiable standard to help us get a more competitive

job, which is to get the test ISO-9001-Lead-Auditor certification and obtain a qualification. If you want to have a good employment platform, then take office at the same time there is a great place to find that we have to pay attention to the importance of qualification examination.

## PECB QMS ISO 9001:2015 Lead Auditor Exam Sample Questions (Q206-Q211):

### NEW QUESTION # 206

In the context of a second-party audit, match the activity with the party responsible for conducting it.

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Activity	Party responsible
Define the audit scope	
Develop the audit plan	
Respond to the audit findings	
Conduct the audit	

To complete the table, click on the blank section you want to complete so that it is highlighted in red, and then click on the applicable text from the options below. Alternatively, drag and drop each option to the appropriate blank section.

Customer	Audit team leader	External provider	Audit team
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**Answer:**

**Explanation:**

In the context of a second-party audit, match the activity with the party responsible for conducting it.

Activity	Party responsible
Define the audit scope	Customer
Develop the audit plan	Audit team leader
Respond to the audit findings	External provider
Conduct the audit	Audit team

To complete the table, click on the blank section you want to complete so that it is highlighted in red, and then click on the applicable text from the options below. Alternatively, drag and drop each option to the appropriate blank section.

Customer	Audit team leader	External provider	Audit team
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**Explanation:**

Here is the correct matching of the activities with the responsible parties in the context of a second-party audit:

- \* Define the audit scope: Customer
- \* Develop the audit plan: Audit team leader
- \* Respond to the audit findings: External provider
- \* Conduct the audit: Audit team

This reflects the typical division of responsibilities in a second-party audit, where the customer (the party commissioning the audit) sets the scope, the audit team leader manages the planning, the external provider responds to findings, and the audit team carries out the audit.

### NEW QUESTION # 207

**Scenario 4:**

TD Advertising is a print management company based in Chicago. The company offers design services, digital printing, storage, and distribution. As TD expanded, its management recognized that success depended on adopting new technologies and improving quality.

To ensure customer satisfaction and quality improvement, the company decided to pursue ISO 9001 certification. After implementing the QMS, TD hired a well-known certification body for an audit. Anne Key was appointed as the audit team leader. She received a document listing the audit team members, audit scope, criteria, duration, and audit engagement limits. Anne reviewed the document and approved the audit mandate. The certification body and TD's top management signed the certification agreement.

Before contacting TD, Anne reviewed the audit scope and noticed that TD made changes to it due to the adoption of new printing equipment. However, Anne disagreed with the changes, stating they would affect the audit timeline. She considered withdrawing from the audit.

In scenario 4, the audit team determined the audit feasibility by considering only the resources available for the audit. Is this acceptable?

- A. Yes, considering only the resources available for the audit is sufficient for determining the audit feasibility.
- B. Yes, because the audit team leader has final authority over audit feasibility.
- C. No, the audit feasibility should be determined by TD's top management.
- **D. No, because other factors should be considered when determining the audit feasibility, such as information needed to plan the audit, the cooperation of the auditee, duration of the audit, etc.**

**Answer: D**

Explanation:

Comprehensive and Detailed In-Depth Explanation:

An audit's feasibility must be assessed using multiple factors, not just resource availability.

Clause References:

\* ISO 19011:2018, Clause 5.3 - Establishing the Audit Program: Requires consideration of logistical, technical, and cooperation factors when assessing audit feasibility.

\* ISO/IEC 17021-1:2015, Clause 9.1.3 - Determining Feasibility of the Audit: Requires evaluating more than just resources to ensure a successful audit.

Why is the Correct Answer B?

\* Audit feasibility should consider:

\* Availability of information (documents, records).

\* Cooperation from the auditee.

\* Operational conditions that might affect the audit.

\* Scope and complexity of the QMS being audited.

\* Resource availability alone is not enough to determine feasibility.

Why are the Other Options Incorrect?

\* A (Top management determines feasibility) # Incorrect because feasibility is determined by the certification body, not the auditee.

\* C (Resources alone are sufficient) # Incorrect because other key factors must be evaluated.

\* D (Final authority lies with the audit leader) # Incorrect because ISO requires multiple factors to be considered, not just an auditor's decision.

## **NEW QUESTION # 208**

Scenario 7: POLKA is a car manufacturing company based in Stockholm, Sweden. The company has around 14,000 employees working in different sectors which help with the design, painting, assembling, and test drives of the final product. The company is widely known for its qualitative products and affordable prices. In order to retain their reputation, POLKA implemented a quality management system (QMS) based on ISO 9001.

Before applying for certification, the company decided to conduct an internal audit to check whether there are any nonconformities in their QMS and if the requirements of ISO 9001 are being fulfilled. The top management appointed Sean, the internal auditor, as the team leader of the internal audit team. Sean required from the top management to have unrestricted access to the employees and executives of POLKA and to the documented information. Furthermore, Sean required to establish a team with a large number of auditors, considering the size and the complexity of the organization. The top management of POLKA agreed with Sean's requirements.

The top management, in cooperation with Sean, assigned 10 more employees to the audit team. Following that, Sean planned the audit activities and assigned the roles and responsibilities to each auditor. They began by interviewing employees of different manufacturing departments to check whether they are aware of the process of the QMS implementation. While conducting these activities, one of the auditors asked Sean for permission to audit the department in which he worked on a daily basis, as he was very familiar with the processes of the department.

Along the way, the teams findings showed that the staff were trained, documented information was updated, and the QMS fulfilled the requirements of ISO 9001. The internal audit took three weeks to complete, and on the last week the audit team held a final meeting. The team shared their results and together drafted the audit report. This report was submitted to the top management of the

company. The report was maintained as documented information, and was available to the relevant interested parties.

Based on the scenario above, answer the following question:

According to Scenario 7, one of the auditors requested permission from Sean to audit the department in which he worked on a daily basis. Should Sean grant the auditor permission?

- A. Yes, but Sean himself must be present in every audit activity
- **B. No, internal auditors should be independent of the processes being audited**
- C. Yes, Sean should grant the auditor permission

**Answer: B**

Explanation:

Comprehensive and Detailed In-Depth Explanation:

ISO 19011:2018, Clause 5.1 (Impartiality) states that:

Internal auditors must be independent of the processes they audit to ensure objectivity.

Auditing one's own department introduces bias and is not permitted.

Thus, Sean must not allow the auditor to audit their own department.

Reference:

ISO 19011:2018, Clause 5.1 (Impartiality)

### NEW QUESTION # 209

Select one of the options that best describes the purpose of conducting a document review:

- A. To confirm the conformity of the system, where documented, with audit criteria and to gather information to support the audit findings.
- B. To reveal whether the documented system is nonconforming with audit criteria and to gather evidence to support the audit report.
- C. To establish nonconformity in the documented system with audit criteria and to gather information to compile the audit report.
- D. To detect any nonconformity of the system, if documented, with audit criteria and to identify information to support the audit plan.
- **E. To determine the conformity of the system, as far as documented, with audit criteria and to gather information to support the audit activities.**
- F. To decide about the conformity of the documented system with audit standards and to gather findings to support the audit process.

**Answer: E**

Explanation:

The purpose of conducting a document review is to determine the conformity of the system, as far as documented, with audit criteria and to gather information to support the audit activities. A document review is a systematic and objective examination of the documented information that is relevant to the audit objectives and scope. It can help the auditor to verify if the documented information is complete, accurate, consistent, and up-to-date. It can also help the auditor to identify any gaps, errors, or nonconformities in the documented information that may affect the audit findings or conclusions.

The other options are not correct because they do not reflect the true purpose of a document review. Option A describes the purpose of an audit report, which is to communicate the audit results and recommendations to the management and other interested parties. Option B describes the purpose of an audit plan, which is to define the scope, objectives, criteria, methods, resources, and schedule of an audit. Option C describes the purpose of an audit evidence report, which is to provide evidence of nonconformities or opportunities for improvement identified during an audit. Option D describes the purpose of an audit decision report, which is to justify or explain why certain decisions were made during an audit.

I hope this answer helps you understand why option F is correct and why options A-C-D are incorrect. If you want to learn more about ISO 9001 Lead Auditor exam questions and answers, you can check out some of these resources:

ISO 9001 Lead Auditor Sample Exam Questions and Answers: This article provides some sample questions and answers for each section of the ISO 9001 Lead Auditor exam.

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ISO 9001 Lead Auditor - Exam Practice Tests: This course offers practice tests with explanations for each question.

Irca Lead Auditor Exam Questions And Answers Pdf: This document contains some exam questions and answers in PDF format.

### NEW QUESTION # 210

An audit team leader arrives at a printing organisation to carry out a Stage 2 audit for a certification body. At a meeting with the Quality Manager, she is told that they have won their biggest contract from a computer manufacturer to print and compile computer documentation packages. They have leased the unit next door for space reasons but have never worked in this sector before. The Quality Manager wants the ISO 9001 certificate to cover the new contract.

During the audit, a team member finds that a number of print jobs have been rejected by several clients over a number of months due to spelling errors in the print run. The Print Manager blames the new employees they had to take on because of a big contract. The auditor raises a nonconformance against clause 10.2.1.b of ISO 9001.

Which one of the evidence statements would support this finding?

- A. There was no record that the organisation evaluated the effectiveness of the training given to new employees.
- B. The organisation did not provide the correct resources to prevent nonconformity.
- **C. The actions taken to deal with customer complaints did not prevent recurrence of the problem.**
- D. There was no evidence that a check of spelling took place before the release of printing to the client.

**Answer: C**

Explanation:

According to clause 10.2.1.b of ISO 9001:2015, the organization should evaluate the need for action to eliminate the causes of nonconformities, in order to prevent their recurrence. This means that the organization should identify and address the root causes and contributing factors of the nonconformities, and implement appropriate corrective actions that are effective and proportional to the impact of the nonconformities. In this case, the evidence statement that supports the finding of nonconformance is C, because it shows that the organization did not take effective actions to prevent the recurrence of the spelling errors in the print run, which resulted in repeated customer rejections and dissatisfaction. The other options are not directly related to clause 10.2.1.b, although they may indicate other nonconformities or weaknesses in the organization's QMS.

For example, option A may relate to clause 7.2 on competence, option B may relate to clause 8.6 on release of products and services, and option D may relate to clause 7.1 on resources. References: ISO 9001:2015, [ISO 9001 Auditing Practices Group Guidance on Nonconformity and Corrective Action], ISO 9001 Clause 10.

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### NEW QUESTION # 211

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