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## **SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q72-Q77):**

### **NEW QUESTION # 72**

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note: There are 2 correct answers to this question.

- A. Scheduling of an operation takes place as close as possible to the desired date.
- B. Sequencing on multiactivity resources is automatically updated.
- C. Neighboring operations can be moved in both directions in order to create a slot.
- D. Changes are automatically implemented in the complete collective order.

**Answer: A,D**

### **NEW QUESTION # 73**

What time element of midpoint scheduled operations can be reduced by reduction strategy settings while dispatching? Note: There are 2 correct answers to this question

- A. Setup Time
- B. Teardown time
- C. Queue
- D. Move time

**Answer: A,B**

Explanation:

The time element of midpoint scheduled operations that can be reduced by reduction strategy settings while dispatching are teardown time and setup time. Teardown time is the time required to dismantle the production equipment after the operation is completed. Setup time is the time required to prepare the production equipment before the operation is started. Both teardown time and setup time can be influenced by the reduction strategy settings, which define the percentage of reduction and the minimum duration for each time element. The reduction strategy settings can be maintained in the work center or the routing. The system applies the reduction strategy settings when dispatching the operations to the resources in the planning board or the product view. Reference: SAP S/4HANA Manufacturing for Planning & Scheduling - Implementation Guide, page 32; [SAP S/4HANA Production Planning and Manufacturing Certification Guide], page 81.

### **NEW QUESTION # 74**

How can you set up the supply source for the Kanban process in SAP S/4HANA Cloud Private Edition? Note: There are 3 correct answers to this question.

- A. Use purchase orders for external procurement.
- B. Use run schedule quantities for inhouse production.
- C. Use purchasing costs for automated source prioritization.
- D. Use quotations for internal external procurement.
- E. Use stock transfer reservations for stock transfer.

**Answer: A,B,E**

### **NEW QUESTION # 75**

What determines whether the planned independent requirements in dem management are consumed by other requirements? Note: There are 2 correct answers to this question.

- A. Planning strategy
- B. Requirements profile
- C. Order type
- D. Requirements type

**Answer: A,D**

#### **NEW QUESTION # 76**

What data can you maintain in the subitems of a bill of material (BOM)?

Note: There are 2 correct answers to this question.

- A. Scrap percentage
- B. Quantity
- C. Status
- D. Installation point

**Answer: B,D**

#### **NEW QUESTION # 77**

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