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Areas Tested in ASQ CMQ/OE

The CMQ/OE evaluation validates the candidates' skills on the following topics:

- Developing training plans and identifying the most effective materials that can improve the team's performance.
- Identifying and segmenting customers, together with managing customer relationship;
- Understanding the elements that are part of supply chain management;

ASQ Certified Manager of Quality/Organizational Excellence Exam Sample Questions (Q77-Q82):

NEW QUESTION # 77

A stakeholder analysis would:

- A. Assess the feasibility of a partnership with a key supplier.
- **B. Delineate the outputs and outcomes needed by customers and regulatory agencies affecting the business.**
- C. Determine the appropriate dividend amount to be distributed to shareholders.
- D. Provide the basis to recommend the best strategy for dealing with pressure from a competitor.

Answer: B

NEW QUESTION # 78

Facts pertaining to which of the following would be critical in developing a system of supplier performance measurement for an aircraft engine manufacturer?

- I. Amount of technical support provided by the supplier
- II. Supplier Cpk
- III. Defective product reworked before shipment
- IV. MTBF of product after installation

- A. II and IV only
- B. I, II, III, and IV
- **C. I, II, and IV only**
- D. I and II only

Answer: C

NEW QUESTION # 79

Segmentation of a teaching hospital's patient database would be:

- I. Useful in allocating physical resources.
- II. Helpful in balancing staffing needs.
- III. Advantageous in the process of applying for additional funding to accommodate projected demands on facilities and staff.
- IV. Impractical because of the transient nature of the patient base.

- A. III only
- B. IV only
- **C. I, II, and III only**
- D. I and II only

Answer: C

NEW QUESTION # 80

A team with representatives from internal customers and internal suppliers has been established to identify and implement improvements in incoming and outgoing processes from the production department. Who is responsible for developing the measurement needed to monitor this change?

- **A. The project team as a whole**
- B. The suppliers on the team
- C. The quality engineer
- D. The customers on the team

Answer: A

NEW QUESTION # 81

Which of the following sets of elements describes the key phases of a ship-to-stock (STS) system?

- A. Value streams, added value, waste
- **B. Candidacy, qualification, maintenance**
- C. Forecasting, scheduling, inventory
- D. Quality, cost, delivery

Answer: B

Explanation:

Ship-to-stock (STS) systems are used to streamline the transfer of goods between ships. Let's break down the key phases:

* **Candidacy:** This stage includes all the preparations required before approaching the port of operation. It involves obtaining permission from local authorities, creating a Joint Plan of Operation based on risk assessment, considering environmental conditions, available water space, communication, crew training, vessel size, and cargo risk factors. Ballasting/deballasting operations are also completed during this stage.

* **Qualification:** During the approach and mooring stage, detailed calculations are conducted considering environmental conditions, vessel size, and arrangements. Controlled speed and effective use of available means (such as tug boats, line boats, and fenders) are essential for safe berthing. An officer experienced in STS operations should be appointed to control the conduct of the operation.

* **Maintenance:** Once the berthing phase begins, the "Guide" vessel (usually the larger ship) steers the "Lightering Course" at steady revs to maintain the "lightering speed." Yokohama fenders are used, and STS procedures must be thoroughly understood aboard both ships by the Master.

In summary, the STS system involves careful planning, safe berthing, and effective control to ensure successful cargo transfer between ships.

References:

- * Procedures: Step-by-step stages of a proper STS transfer¹.
- * STS Operation (Ship to Ship Transfer Operations) | Marine Teacher².
- * The ASQ Certified Manager of Quality/Organizational Excellence Handbook³.

NEW QUESTION # 82

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