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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q25-Q30):

NEW QUESTION # 25

Which time elements are relevant for lead time scheduling of a production order? Note: There are 2 correct answers to this question.

- A. Opening period
- B. Total replenishment lead time
- C. Setup time
- D. Float after production

Answer: C,D

Explanation:

In SAP S/4HANA, lead time scheduling for a production order (e.g., in CO01, Scheduling Type: Lead Time Scheduling) calculates detailed operation dates using routing data and buffers. Relevant time elements include:

* Float after production(C): Defined in the material master (MRP 2 view, field: Float After Production) or scheduling margin key (Customizing, OPPT), this buffer time after the last operation ensures flexibility before the order's end date (e.g., for quality checks), extending the total lead time.

* Setup time(D): Maintained in the routing (CA01, Standard Values, field: Setup Time), this is the time to prepare the work center for an operation. It's included in the operation duration (calculated via work center formulas, CR02), directly impacting the lead time schedule.

Opening period(A) (MRP 2 view) is a buffer before production starts, relevant for order release, not lead time scheduling within the order. Total replenishment lead time(B) (MRP 2 view) is a high-level estimate for MRP, not detailed operation scheduling. This is per SAP's lead time scheduling rules.

NEW QUESTION # 26

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation? Note: There are 2 correct answers to this question.

- A. Neighboring operations can be moved in both directions in order to create a slot.
- B. Scheduling of an operation takes place as close as possible to the desired date.
- C. Sequencing on multiactivity resources is automatically updated.
- D. Changes are automatically implemented in the complete collective order.

Answer: B,D

NEW QUESTION # 27

What options does a planner have in the planning table for repetitive manufacturing?

Note: There are 2 correct answers to this question.

- A. Change the assignments of production quantities to production lines.
- B. Dispatch operations to work centers.
- C. Reschedule deallocate operations.
- D. Create new production quantities.

Answer: A,C

NEW QUESTION # 28

What happens when you set up detailed scheduling with the finite scheduling mode Insert Operation?

Note: There are 2 correct answers to this question.

- A. Neighboring operations can be moved in both directions in order to create a slot.
- B. Scheduling of an operation takes place as close as possible to the desired date.
- C. Sequencing on multiactivity resources is automatically updated.
- D. Changes are automatically implemented in the complete collective order.

Answer: B,D

NEW QUESTION # 29

What data can you maintain in the subitems of a bill of material (BOM)? Note: There are 2 correct answers to this question.

- **A. Installation point**
- B. Scrap percentage
- **C. Quantity**
- D. Status

Answer: A,C

NEW QUESTION # 30

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