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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 2	• Master Data in SAP S • 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 3	• Material Requirements Planning in SAP S • 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.
Topic 4	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 5	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 6	• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.

Topic 7	• Capacity Planning in SAP S • 4HANA: This section covers a discussion of SAP S • 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.
Topic 8	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 9	• Process Orders in SAP S • 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.
Topic 10	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q18-Q23):

NEW QUESTION # 18
What data can you maintain in the subitems of a bill of material (BOM)? Note: There are 2 correct answers to this question.

- A. Quantity
- B. Installation point
- C. Scrap percentage
- D. Status

Answer: A,B

NEW QUESTION # 19
You want to use capacity availability checks for production orders.
Which settings have to be made for this?
Note: There are 2 correct answers to this question.

- A. The scope of check must be defined in Customizing.
- B. A checking rule must be assigned to the work centers.
- C. An overall profile must be assigned in the checking control.
- D. The Relevant for Finite Scheduling indicator must be set.

Answer: C,D

NEW QUESTION # 20
You want to reduce planning efforts for B and C materials. Which planning procedure do you recommend?

- A. Consumption-Based Planning
- B. Manual Planning Without Check
- C. Advanced Planning
- D. Material Requirements Planning

Answer: A

Explanation:
Consumption-based planning is a planning procedure that uses past consumption data to calculate the future requirements of materials. It does not consider the dependent requirements of higher-level materials, but only the independent requirements from sales orders, forecasts, or stock transfers. Consumption-based planning is suitable for B and C materials, which have low value, low demand variability, and high availability. Consumption-based planning reduces the planning efforts for these materials, as it does not require the maintenance of BOMs, routings, or production versions. Consumption-based planning can be further divided into reorder point planning, forecast-based planning, and time-phased planning, depending on the method of determining the reorder point and the lot size12 Reference:
Consumption-Based Planning - SAP Help Portal
SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 3: Material Requirements Planning, Section 3.1: Planning Procedures, Page 67

NEW QUESTION # 21
How can you characterize dependent requirements in material requirements planning?
Note: There are 2 correct answers to this question.

- A. They are only created for multilevel bill of material (BOM) structures
- B. They are created when an independent requirement is created for the finished product.
- C. They are created with exact times in Advanced Planning.
- D. They are created on assembly level during the planning run.

Answer: B,D

Explanation:
Dependent requirements are the requirements for components that are derived from the requirements for the finished product or assembly. They are created when an independent requirement is created for the finished product or assembly, such as a planned independent requirement, a sales order, or a stock transport order. They are also created on assembly level during the planning run, when the system explodes the bill of material (BOM) of the finished product or assembly and calculates the requirements for the components based on the BOM structure and quantity. Dependent requirements can be created for multilevel or single-level BOM structures, depending on the planning strategy and the BOM explosion level. Reference: Dependent Requirements | SAP Help Portal, Material Requirements Planning (PP-MRP) | SAP Help Portal.

NEW QUESTION # 22
Where do you maintain the data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Material master
- B. Production version
- C. Routing
- D. Work center

Answer: C,D

Explanation:
In SAP S/4HANA, the duration of an operation in production (e.g., for scheduling production orders) is determined by data maintained in:
* Work center(A): The work center (transaction CR01/CR02, Capacity tab) contains capacity data and formulas (e.g., Setup Formula, Processing Formula) that calculate operation times based on machine or labor availability. The "Standard Value Key" (Basic Data tab) defines which time elements (e.g., setup, processing) are relevant, influencing duration.

* Routing(C): The routing (transaction CA01/CA02) specifies operation details, including standard values (e.g., setup time, machine time) entered for each operation. These values, combined with work center formulas, determine the exact duration of the operation during scheduling (e.g., lead time scheduling in CO01).
Material master(B) provides in-house production time (MRP 2 view), but this is a high-level estimate for the entire material, not operation-specific.Production version(D) links BOMs and routings but does not directly store operation duration data-it references the routing. This is per SAP's production planning master data structure.

NEW QUESTION # 23
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