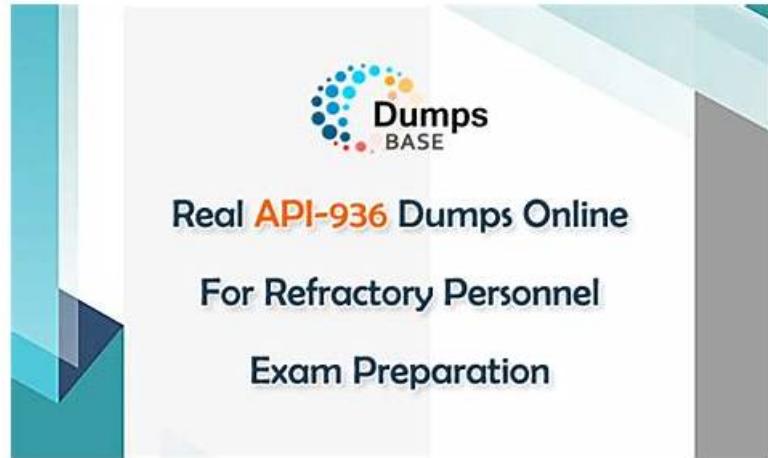


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Refractory linings play a crucial role in the safe and efficient operation of high-temperature equipment in the oil and gas industry. The proper installation and maintenance of refractory linings can prevent catastrophic failures that could result in equipment downtime, lost production, and even personnel injuries. Therefore, having certified refractory personnel who possess the necessary knowledge and skills is critical for maintaining the integrity and reliability of high-temperature equipment.

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API 936 certification program is an excellent opportunity for refractory personnel to demonstrate their knowledge and skills and to advance their careers in the field. By earning the API 936 certification, professionals can enhance their credibility and reputation in the industry, and increase their job opportunities and earning potential.

API-936 is a certification program designed for individuals with knowledge and experience in the field of refractory materials, installation, and inspection. The program is administered by the American Petroleum Institute (API), which is a national trade association that represents all aspects of America's oil and natural gas industry. The API-936 Certification program is specifically designed to help companies and organizations ensure that their refractory installation and inspection professionals have the necessary knowledge and skills to perform their jobs safely and effectively.

API Refractory Personnel Sample Questions (Q24-Q29):

NEW QUESTION # 24

Compositions of ground refractory materials develop a strong bond at air ambient temperatures by virtue of chemical reactions within the binder phase that is usually activated by water additions. These refractories include cement and phosphate bonded castables is called:

- A. Air setting refractories
- B. Air and heat setting refractory
- C. None of the above
- D. Heat setting refractories

Answer: A

NEW QUESTION # 25

Test panels for pneumatic gunning are inclined above the horizontal at an angle of

- A. 60?
- B. 30?
- C. 45?
- D. None of the above

Answer: C

NEW QUESTION # 26

Refractories means

- A. Hart to set
- B. Hard to test
- C. Hard to fuse
- D. None of the above

Answer: C

NEW QUESTION # 27

What temperature is required to form a permanent bond in phosphate-bonded plastic refractory?

- A. 300°F to 500°F (150°C and 260°C)
- B. 500°F to 700°F (260°C and 370°C)
- C. 50°F to 100°F (10°C and 38°C)
- D. 100°F to 300°F (38°C and 150°C)

Answer: B

Explanation:

Phosphate-bonded plastic refractories develop their final bonding during high-temperature exposure. As described in TR 980: "Phosphate-bonded plastics require temperatures between 500°F and 700°F (260°C and 370°C) to form a permanent ceramic bond."

- API TR 980, Section 5.2.3

NEW QUESTION # 28

Who is responsible for the accuracy of installation records?

- A. contractor
- B. inspector
- C. refractory manufacturer
- D. owner

Answer: A

Explanation:

API 936 clearly designates responsibility for records:

"The contractor shall maintain records to document installation parameters and results. These records shall be complete, legible, and available for review."

- API Std 936, Section 9.3

The inspector may verify the accuracy but is not accountable for creating or maintaining them. Thus, Option C is correct.

NEW QUESTION # 29

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