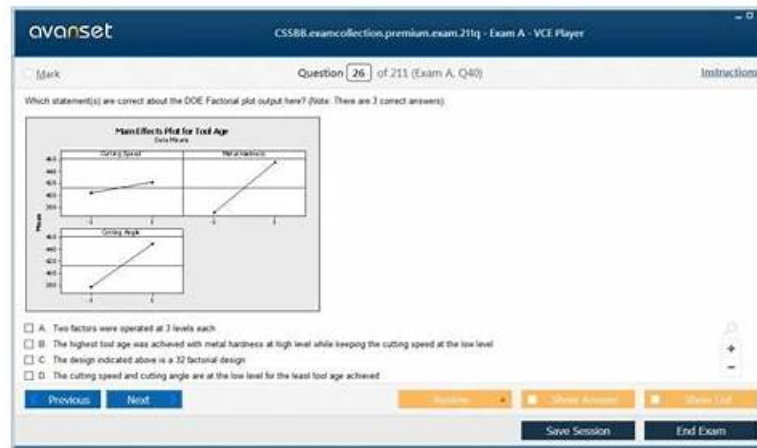


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q130-Q135):

NEW QUESTION # 130

A quality engineer employed by a hospital is asked to improve the process of medication storage in locked cabinets near patient

doors. One defect that occurs rarely is that the medication caddy is left out when the cabinet is relocked. The engineer installs a gravity activated arm that will not permit the door to close when the caddy isn't inside. This improvement is best described by which approach to problem solving?

- A. 5S
- **B. Poka yoke**
- C. PDCA
- D. Re-engineering
- E. Kaizen

Answer: B

NEW QUESTION # 131

Which of the following perspectives of a balanced scorecard provides information on well-being of an organization, including bottom line to shareholders?

- A. Internal business perspective
- B. Customer perspective
- **C. Financial perspective**
- D. Learning and growth perspective

Answer: C

Explanation:

The correct answer is C. Financial perspective. The CSSBB source states that the balanced scorecard focuses attention on four perspectives of vision and strategy, and it defines the financial perspective as answering the question, "How should we appear to our shareholders?" with measures such as ROI, cash flow, and sales.

Another aligned source similarly lists the financial perspective as the one tied to shareholders and bottom-line results such as return on investment, cash flow, and sales backlog.

This directly matches the wording of the question, which asks about organizational well-being and the bottom line to shareholders.

The customer perspective is about how the organization appears to customers. The internal business perspective focuses on process excellence, such as reducing rework or cycle time. The learning and growth perspective focuses on skills, training, and the ability to improve and adapt over time.

Only the financial perspective addresses the direct economic health and shareholder-oriented outcomes of the organization.

Therefore, the verified CSSBB answer is C. Financial perspective.

NEW QUESTION # 132

The following ANOVA table was developed for two factors, using a model that has no interaction term.

Source	Degrees of Freedom	Sum of Squares	Mean Square Error
Factor X	3	30	10.0
Factor Y	4	36	9.0
Error	12	90	7.5
Total	19		

What is the value of the F statistic that should be used to determine whether Factor Y is statistically significant?

- **A. 1.20**
- B. 0.83
- C. 5.91
- D. 3.26

Answer: A

Explanation:

The correct answer is B. 1.20 . In ANOVA, the F statistic for a factor is calculated as the mean square for that factor divided by the mean square error . The CSSBB source presents ANOVA tables with columns for Mean Square and F , showing that the F value is formed from the factor mean square over the error mean square.

From the table:

* Factor Y mean square = 9.0

* Error mean square = 7.5

So:

$$F = 9.0 / 7.5 = 1.20$$

This matches option B . The degrees of freedom shown in the table help identify the correct reference distribution, but the computed F statistic itself is simply the ratio of the factor's mean square to the error mean square. Since the model has no interaction term , only the factor mean squares and the pooled error term are used. Therefore, the verified CSSBB answer is 1.20 .

NEW QUESTION # 133

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. Find the control limits for the xbar chart.

- A. none of the above
- B. 12.54 and 12.70
- C. 12.11 and 13.13
- D. 12.55 and 12.69

Answer: D

NEW QUESTION # 134

Based on the ANOVA information shown, how many factors are statistically significant?

- A. 0
- B. 1
- C. 2
- D. 3

Answer: A

Explanation:

The correct answer is B, 2. In Analyze Phase statistical interpretation, significance is determined by comparing each factor's p-value to the chosen alpha level or by comparing the calculated test statistic to the critical threshold. Factors with p-values below alpha are considered statistically significant because the data provide sufficient evidence that those factors have a real effect on the response. ANOVA is used by Black Belts to separate meaningful factor effects from random variation and to determine which inputs should receive further attention in process improvement or optimization. In the information provided for this question, two factors meet the significance criterion, while the others do not. This means the team should focus on those two factors as likely drivers of variation in the response. Understanding which factors are significant is critical because it helps avoid wasting effort on variables that do not materially affect process performance. Therefore, the correct answer is B, 2, because two factors in the ANOVA output show statistical significance based on the decision rule implied by the problem.

NEW QUESTION # 135

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