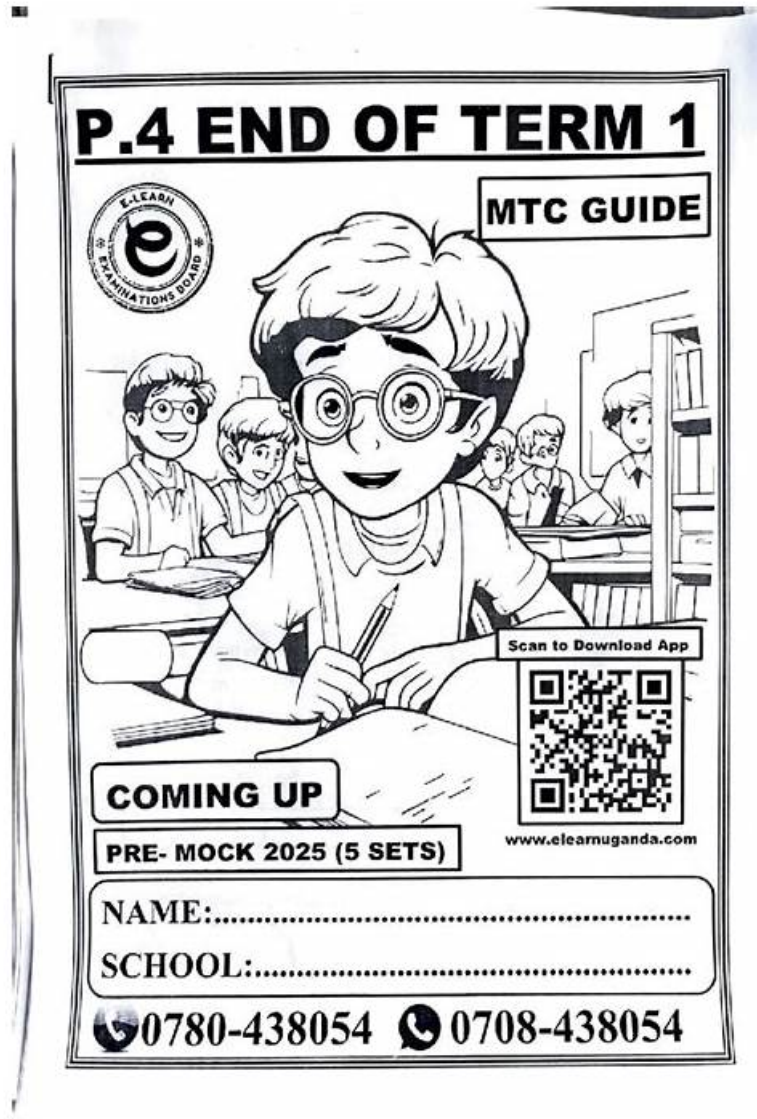


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Oracle Manufacturing Cloud 2025 Implementation Professional Sample Questions (Q18-Q23):

NEW QUESTION # 18

To help ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), your client wants to enable audit trail for manufacturing work definitions and standard operations.

Which is NOT included in the audit trail for standard operations such as creation, update, and deletion?

- A. Work definition header and version attributes
- B. Attachments at any level
- C. Operation resources. Including alternate resources
- D. Descriptive flexfields (OFFs) at any level
- E. Item structure component attributes referenced from Product Information Management(PIM)

Answer: E

Explanation:

When enabling audit trail functionality to ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), certain actions related to work definitions and standard operations are audited for changes such as creation, update, and deletion. However, not all aspects are tracked in the audit trail.

* Item structure component attributes referenced from Product Information Management (PIM) are not included in the audit trail. PIM attributes are managed separately from manufacturing-specific data, and changes to these components are not captured in the standard operations audit trail.

Audited components typically include:

- * Work definition header and version attributes
- * Descriptive flexfields (DFFs) at any level
- * Attachments at any level
- * Operation resources, including alternate resources

Oracle Manufacturing Cloud ' s documentation on audit trails details the entities that can be tracked, and PIM attributes are not part of the work definitions audit scope.

NEW QUESTION # 19

The pick release of a project work order creates movement requests with the project and the task from the work order.

Which statement is NOT true about this?

- A. The expenditure type for the item is derived based on the Default Expenditure Type attribute in Inventory Management. The picks for the work order are grouped by project costing, project, and task using pick slip grouping rules.
- B. The expenditure type and the expenditure organization from the work order are referenced onto the shop floor movement requests.
- C. The expenditure type, expenditure date, and expenditure organization are derived when the work-in- process material issue or work-in-process material pick transactions are interfaced to Costing.
- D. The expenditure type and the expenditure organization from the work order are not referenced onto the shop floor movement requests.

Answer: D

Explanation:

When pick release creates movement requests for project-based work orders, there are several key points regarding expenditure information:

* Statement D : The expenditure type and the expenditure organization from the work order are not referenced onto the shop floor movement requests - This statement is correct because the expenditure type and organization are not typically included in the shop floor movement requests. These requests focus more on the material movement aspects, while expenditure details are managed elsewhere in the system.

Oracle Cost Management documentation clarifies that shop floor movement requests handle inventory and material flow, and expenditure information is derived later in the process, not directly tied to these requests.

Incorrect Statements:

Statement A : The expenditure type, date, and organization are derived when interfacing with Costing, which ensures that project-related costs are tracked accurately.

Statement B : The expenditure type for the item is derived based on the default expenditure type in Inventory Management, which is true for how items are picked for a work order.

Statement C : Expenditure type and organization from the work order are referenced in costing, but not directly on movement requests.

NEW QUESTION # 20

Your customer runs two daily shifts in their plant: morning shift and evening shift. A resource, LATHE, is assigned to the work center W1. There are five units of LATHE available, of which three units are available for the morning shift and the remaining units for the evening shift.

Which two actions must the customer perform to associate LATHE with W1?

- A. Select the Available 24 Hours check box and, in the Resource Availability region, enter 3 against LATHE In the Morning Shift column.
- B. Deselect the Available 24 Hours check box and, in the Resource Availability region, enter 60% against LATHE in the Morning Shift column.
- C. Deselect the Available 24 Hours check box and, in the Resource Availability region, enter 3 against LATHE in the Morning Shift column.
- D. Deselect the Available 24 Hours check box and, in the Resource Availability region, enter ~z against LATHE in the Evening Shift column,
- E. Deselect the Available 24 Hours check box and, in the Resource Availability region, enter 40% against LATHE In the Evening Shift column.
- F. Select the Available 24 Hours check box and, in the Resource Availability region, enter 2 against LATHE in the Evening Shift column.

Answer: C,D

Explanation:

To allocate specific units of the LATHE resource to morning and evening shifts in Oracle Manufacturing Cloud, you need to configure the resource availability per shift as follows:

* Deselect the Available 24 Hours check box - This ensures that the resource availability is limited to specific shifts instead of being available 24/7.

* Enter 3 in the Morning Shift column - Assigning 3 units of LATHE to the morning shift allocates those units for use only during the morning.

* Enter 2 in the Evening Shift column - Assigning 2 units to the evening shift ensures that the remaining LATHE units are available for the evening shift.

Oracle Cloud SCM documentation details how to manage Resource Availability for specific shifts by configuring the number of units assigned to different shifts in a work center.

NEW QUESTION # 21

Which statement is NOT true about the Reservations tab?

- A. A work order can be reserved against one or more sales orders.
- B. Manual reservations can be done for a work order in inventory.
- C. Demand details displayed are: Document Type (such as Sales Order), Customer Number and Name, Document Number, Due Date, and Quantity.
- D. You can view the reservation details of a work order as a source of demand, and a sales order as supply.
- E. Reservations are generally created when a Back-to-Back sales order or a Configured Items sales order is reserved for the work order.

Answer: D

Explanation:

In Oracle Manufacturing Cloud, the Reservations tab provides detailed information on reservations linked to work orders and sales orders. The following explains why statement E is not true:

* Statement E is incorrect : A work order is typically viewed as a source of supply , not demand. Sales orders generate demand, while work orders are created to supply the required products. Therefore, reservation details will show the work order as a source

of supply and the sales order as the source of demand.

Correct statements:

- * Statement A : Demand details such as document type (e.g., Sales Order), customer number, document number, due date, and quantity are displayed.
 - * Statement B : Reservations are often created for Back-to-Back or Configured Items sales orders to ensure the necessary products are reserved in the system for production.
 - * Statement C : A work order can be reserved against one or more sales orders, especially in cases of configurable or customized items.
 - * Statement D : Manual reservations for a work order can be made directly in inventory to allocate the necessary materials for production.
- Oracle Cloud SCM documentation on reservations explains the interaction between work orders and sales orders and clarifies that work orders serve as sources of supply.

NEW QUESTION # 22

Which three are Cost accounting methods ?

- A. Frozen Standard Cost
- B. Layer Cost, also known as " LIFO "
- C. Periodic Actual Cost
- D. Actual Cost, also known as " FIFO "
- E. Perpetual Average Cost

Answer: A,D,E

Explanation:

Oracle Manufacturing Cloud supports multiple cost accounting methods to help organizations track the cost of their goods and inventory effectively. Below is an explanation of the correct answers:

* Statement A : Perpetual Average Cost - This is a commonly used method in Oracle Cloud where the system continuously updates the average cost of an item with each receipt or transaction. This method is useful for organizations that need to track the moving average cost of goods in real-time.

Oracle SCM Cloud Cost Management Guide explains how Perpetual Average Cost is maintained and updated across transactions. Statement C : Frozen Standard Cost - This method involves predefining a standard cost for each item at the beginning of a financial period. The cost remains " frozen " throughout the period, and variances between the actual cost and the standard cost are tracked and analyzed separately.

Reference : Oracle Costing Methods documentation specifies that the Frozen Standard Cost method is particularly useful for manufacturers who need stable cost inputs over a financial period.

Statement D : Actual Cost, also known as " FIFO " - The FIFO (First In, First Out) method records costs based on the order in which items are received. It is a type of actual costing where items are valued based on the specific costs of the earliest received inventory. Oracle Cloud supports FIFO as part of its actual costing methods.

Reference : Oracle Cost Accounting documentation details the use of FIFO for tracking actual costs in a layered costing approach.

Incorrect Statements:

Statement B : Layer Cost, also known as " LIFO " - Oracle Cloud does not natively support LIFO (Last In, First Out) as a cost method due to accounting and regulatory restrictions in various regions. LIFO is generally not used in the system as a standard method.

Statement E : Periodic Actual Cost - While there is a method called Periodic Average Cost, Periodic Actual Cost is not typically listed as a standard costing method in Oracle Cloud.

NEW QUESTION # 23

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