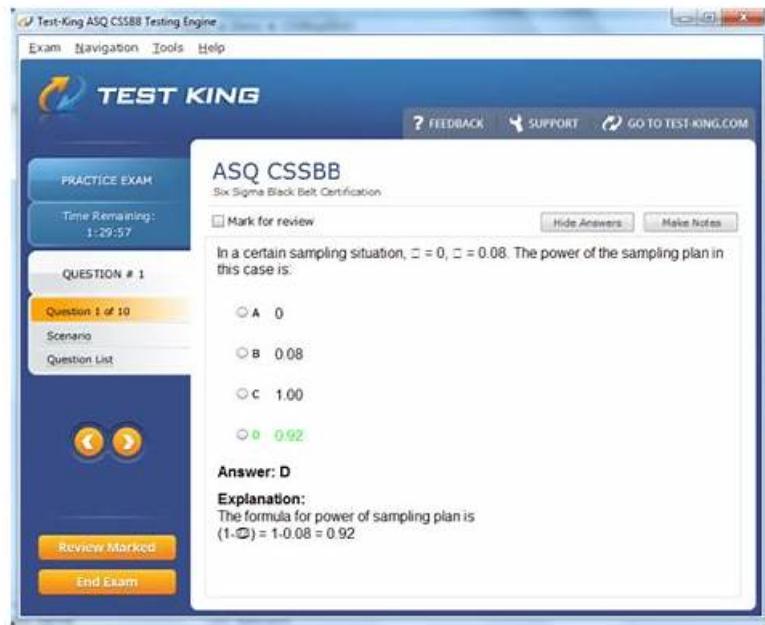


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Exam Details

All in all, the CSSBB Exam takes place in two different delivery modes which include computer-based testing (CBT) and the paper-based one. Both of them involve multiple-choice items and are aimed at testing the candidates' level of understanding of the CSSBB Body of Knowledge (BoK). As for the CBT mode, the exam has only one part containing 165 questions and is conducted in the English language only. Moreover, 15 items out of 165 are unscored inquiries. The total amount of time allotted for the computer-delivered test is 4 hours and 18 minutes. As for the second mode (the PBT evaluation), the exam also has one part and is offered in English too. However, it contains 150 questions in total, involves a four-hour period of time, and may be offered in other languages such as Mandarin and Spanish in certain high-demand locations.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q201-Q206):

NEW QUESTION # 201

Which Experimental Design typically is most associated with the fewest number of input variables or factors in the design?

- A. Simple Linear Regression
- B. Response Surface Design
- C. Fractional Factorial design
- D. Full Factorial design

Answer: B

NEW QUESTION # 202

A valid mathematical Regression represents all of the characteristics shown except _____.

- A. The sum of the residuals is zero
- B. Most standardized residuals are within ± 2 Standard Deviations
- C. All of the standardized residuals will be within ± 3 Standard Deviations
- D. The residuals when plotted follow a Normal Distribution
- E. The Residual is equal to the difference between the observed and predicted values

Answer: C

NEW QUESTION # 203

A team wants a technique for determining and displaying priorities based on frequency of various defect types. They should use:

- A. Pareto chart
- B. relationship matrix
- C. written and diagrammed work instructions
- D. flow charts and process maps
- E. cause and effect diagrams

Answer: A

NEW QUESTION # 204

Find the value of (13) in the ANOVA table. Assume:

$\alpha = 0.10$						
ANOVA Table						
Source	SS	df	MS	F ratio	F crit	P-value
x	1.48	1	(1)	(2)	(3)	(4)
Y	18.6	1	(5)	(6)	(7)	(8)
xxY	12.2	1	(9)	(10)	(11)	(12)
Error	2.1	4	(13)			

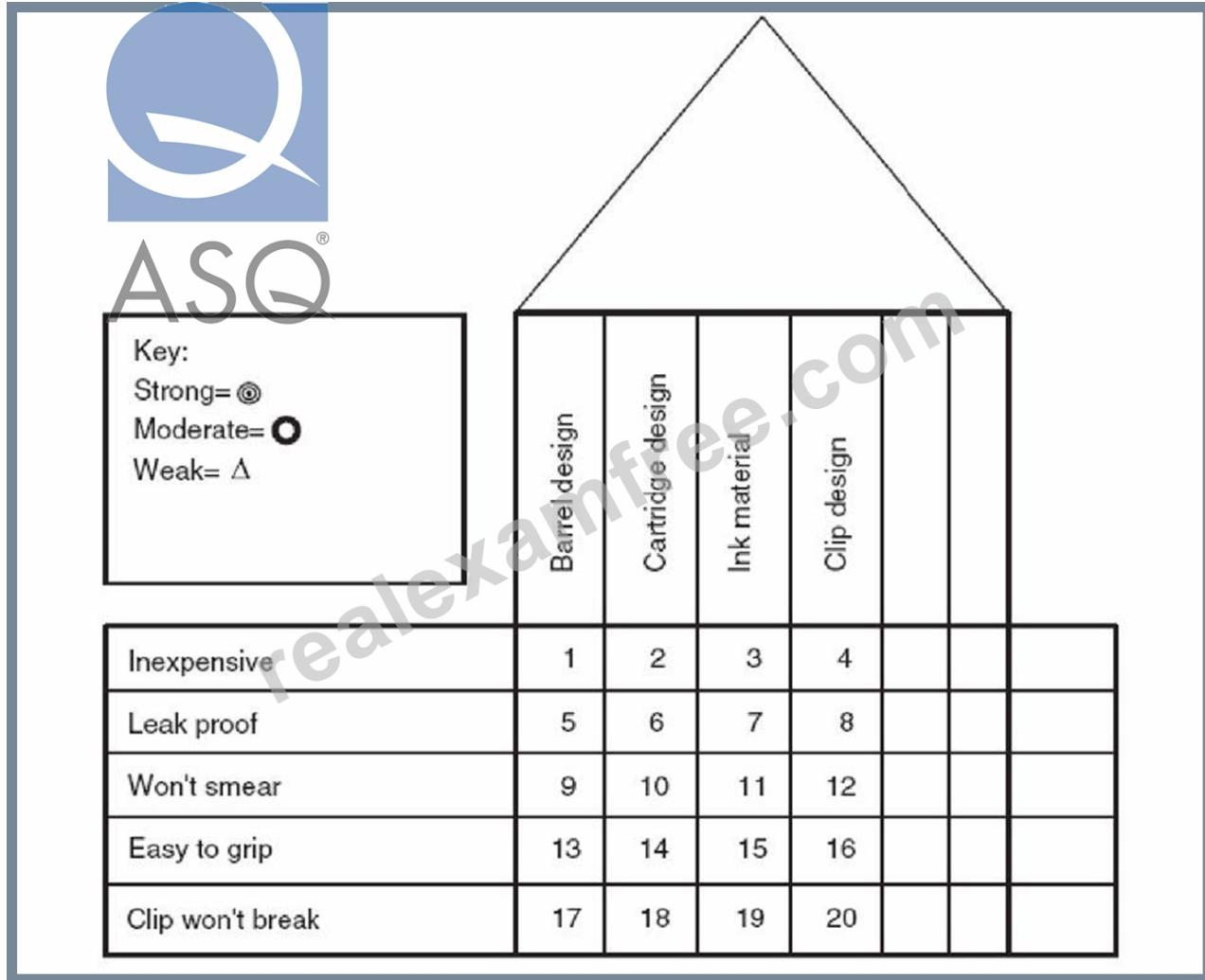
- A. 2.82
- B. $0.05 < P < 0.10$
- C. $0.005 < P < 0.01$
- D. $0.01 < P < 0.05$
- E. 4.54
- F. 18.6
- G. 3.2
- H. 35.4
- I. $0.10 < P < 1$

- J. 23.2
- K. 1.48
- L. $0 < P < 0.005$
- M. 16.4
- N. 12.2
- O. 0.525

Answer: O

NEW QUESTION # 205

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 9?



Answer:

NEW QUESTION # 206

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