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API 510, PRESSURE VESSEL INSPECTOR CERTIFICATION EXAMINATION

BODY OF KNOWLEDGE

API 510 Exam Publications Effectivity Sheet - FOR: May 2021, September 2021, January 2022, and May 2022

Listed below are the effective editions of the publications expected for this exam for the dates shown above. Please be advised that API and ASME documents and publications are copyrighted materials. Reproducing these documents without API permission is illegal.

- API 510, *Pressure Vessel Inspection Code: Maintenance Inspection, Repair, Repair, and Alteration*, 10th Edition, May 2014 with Addendum 1, May 2017 and Addendum 2, March 2018.
- API Recommended Practice 874, *Damage Mechanisms Affecting Fired Equipment in the Refining Industry*, 3rd edition, March 2020

ATTENTION: Only the following sections / mechanisms from RP 511 are included on the exam:

- Section 2 - Terms and Definitions
- Part 3.8 - Atmosphere Corrosion Cracking
- 3.8 Atmospheric Corrosion
- 3.11 Brittle Fracture
- 3.14 Caustic Corrosion
- 3.15 Caustic Stress Corrosion Cracking
- 3.17 Chloride Stress Corrosion Cracking
- 3.20 Cooling Water Corrosion
- 3.22 Corrosion Under Insulation (CUI)
- 3.27 Erosion Corrosion
- 3.28 High-temperature Hydrogen Attack
- 3.37 Hydrolytic Acid Corrosion
- 3.43 Mechanical Fatigue (including Vibration-induced Fatigue)
- 3.58 Sour Water Corrosion (Acidic)
- 3.61 Sulphidation
- 3.67 Wet-Hit Damages (Including HIC/SOHC/SCC)
- API Recommended Practice 872, *Inspection of Pressure Vessels*, 4th Edition, December 2016.
- API Recommended Practice 876, *Inspection of Pressure-Relieving Devices*, 4th Edition, April 2017.
- API Recommended Practice 877, *Welding Inspection and Metallurgy*, 2nd Edition, December 2013.
- API Recommended Practice 878, *Guidelines for a Material Certification Program (MCP) for New and Existing Assets*, 3rd edition, February 2018.
- American Society of Mechanical Engineers (ASME), *Boiler and Pressure Vessel Code* 2019 Edition

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API Pressure Vessel Inspector Sample Questions (Q72-Q77):

NEW QUESTION # 72

API-510 mandates the consideration of which factors for rerating a pressure vessel?

- A. Design temperature and pressure only
- B. Corrosion rates and materials of construction
- C. Only the original design criteria
- D. Design temperature, pressure, and material properties

Answer: D

NEW QUESTION # 73

When does the API-510 Inspection Code apply?

- A. Only pressure vessels being fabricated for refinery/petro-chemical service
- B. Vessels after they have been placed in service
- C. Pressure vessel being fabricated to ASME Section VIII, Division 1 or 2
- D. Vessels constructed to API-572

Answer: B

NEW QUESTION # 74

Identify incorrect statement from following, if any.

- A. A welder performing procedure test is also qualified in that position.
- B. WP S & WPQ have the same qualification requirements.
- C. For procedure qualification, the test can be performed in any position as the position is not essential variable for procedure qualification
- D. Supplementary essential variables become essential variables when impact test is specified.

Answer: D

Explanation:

changing Essential parameters of a WP S requires a brand new FOR while changing the non-essential parameters, does not invalidate the existing FOR but the WP S need to be revised anyway even when non-essential parameters are changed. PQR is a record of actual values of essential parameters used while welding the test coupon. Non-essential parameters can also be noted within a FOR if actually measured at the time of welding the test coupon but is not mandatory. PQR also include the mechanical test result (for example, tensile test and may be Charpy test, if toughness is an issue) and any NDE result, if done. FOR cannot be revised except minor clerical changes such as typo error.

NEW QUESTION # 75

A corroded area in a carbon steel vessel is being repaired by using weld overlay (weld build-up). The vessel surface should be examined by:

- A. MT or PT after welding
- B. MT or PT before welding
- C. MT or PT before and after welding
- D. MT or PT after welding, and UT flaw detection after 24 hours

Answer: C

NEW QUESTION # 76

When the half bead or temper bead technique of repair is proposed, the first consideration that must be given should be;

- A. Close monitoring of the welding operation

- B. A metallurgical review conducted by an engineer shall be performed to assure the proposed alternative is suitable for the application
- C. Time required to do the repair, and personnel safety
- D. Consultation with the jurisdictional requirements

Answer: B

NEW QUESTION # 77

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