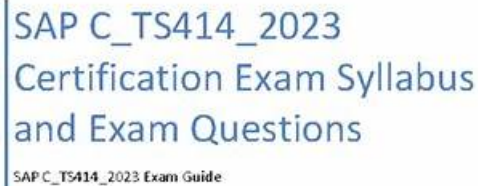


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## SAP C-TS414-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>• Quality Inspection: It explains the configuration requirements of Quality Inspection.</li></ul>
Topic 2	<ul style="list-style-type: none"><li>• Managing Clean Core: It focuses on the application of core principles to ERP for enhancing business process agility.</li></ul>
Topic 3	<ul style="list-style-type: none"><li>• Quality Planning: The topic explains the configuration requirements of Quality Planning.</li></ul>
Topic 4	<ul style="list-style-type: none"><li>• Quality Management in Sales and Distribution: The topic describes the integration of QM with Sales and Distribution.</li></ul>
Topic 5	<ul style="list-style-type: none"><li>• Quality Improvement: It explains the configuration requirements of Quality Improvement.</li></ul>
Topic 6	<ul style="list-style-type: none"><li>• Quality Management in Procurement and Inventory Management: It focuses on the integration of QM integrates with Procurement and Inventory Management.</li></ul>

## SAP Certified Associate - SAP S/4HANA Cloud Private Edition, Quality Management Sample Questions (Q45-Q50):

### NEW QUESTION # 45

You must assign a certificate profile for outgoing certificates to a key combination. What key combination can be used without additional settings?

- A. Material, Customer, Material Group
- B. Customer, Material, Material Group
- C. Material/Customer, Material, Material Type
- D. Material/Customer, Material, Material Group

**Answer: C**

### NEW QUESTION # 46

Working area settings are mandatory for inspection planning within the engineering workbench. Which of the following are possible focuses for a working area? Note: There are 2 correct answers to this question.

- A. Header
- B. Inspection characteristic
- C. Classification
- D. Operation

**Answer: A,D**

Explanation:

The Engineering Workbench (EWB) in SAP S/4HANA is a powerful tool for managing task lists, including inspection plans, in a structured and efficient way. Working areas in the EWB define the focus or scope of what users can edit or view during inspection planning. These settings are mandatory to streamline workflows and ensure the correct level of detail is maintained:

\* Header (A): The header level refers to the overall inspection plan (e.g., plan group and group counter).

A working area focused on the header allows users to manage high-level attributes like validity dates or usage. This is a standard focus in EWB (transaction CEWB).

\* Operation (B): Operations within an inspection plan define the steps or activities (e.g., "Measure dimension"). A working area focused on operations allows detailed planning at this level, including assigning control keys or work centers. This is another standard focus in EWB.

\* Inspection Characteristic (C): While inspection characteristics (e.g., specific measurements) are part of an operation, they are not a standalone focus for a working area in EWB. They are managed within the operation context, not as a separate working area.

\* Classification (D): Classification is used for categorizing objects (e.g., materials) but is not a focus for working areas in inspection planning within EWB. It's unrelated to this context.

Thus, "Header" and "Operation" are the correct focuses, aligning with EWB's structure for inspection planning. References: SAP Help Portal - "Engineering Workbench in QM"; SAP S/4HANA QM User Guide - "Inspection Planning with EWB".

#### NEW QUESTION # 47

For which structure elements of a quality notification can you assign a status profile? Note : 2 correct answer

- A. Header
- B. Items
- C. Tasks
- D. Activities
- E. Follow up actions

**Answer: A,C**

#### NEW QUESTION # 48

Your customer wants to add the quality score of a material as criterion for the vendor evaluation. Where do you set the calculation procedure for the quality score? :

- A. Material master
- B. Quality info record in procurement
- C. Dued code
- D. Vendor master

**Answer: C**

#### NEW QUESTION # 49

You post a goods receipt for a purchase order item. A quality certificate is mandatory for the material, but no goods receipt inspection lots should be created. What will happen if the required certificate is not provided?

- A. The missing certificate is escalated
- B. A quality notification is created automatically
- C. The goods receipt is posted to unrestricted use stock
- D. The goods receipt is posted to blocked stock

**Answer: D**

Explanation:

When a quality certificate is mandatory (set in the quality info record, transaction QI01) but no GR inspection lot is created (inspection type 01 inactive in the material master), the system handles the missing certificate as follows:

- \* The Goods Receipt is Posted to Blocked Stock (B): If the certificate is required (e.g., "Certificate Check" active in QI01) and not received (transaction QC55), the GR (transaction MIGO) posts the material to blocked stock (movement type 103/105 process). This is standard behavior to prevent unrestricted use until the certificate is confirmed, even without an inspection lot (SPRO > QM > Quality Certificates > Procurement > DefineControl Keys).
- \* Unrestricted Use Stock (A): This would occur only if no certificate check was enforced, contradicting the premise.
- \* Quality Notification Created Automatically (C): Notifications require manual creation or specific Customizing (e.g., defect recording), not automatic generation here.
- \* Missing Certificate Escalated (D): Escalation is not a standard SAP term or process in this context; it implies custom workflow not present in standard QM.

Thus, "The goods receipt is posted to blocked stock" is the correct answer. References: SAP Help Portal - "Certificate Processing at Goods Receipt"; SAP S/4HANA QM User Guide - "Stock Posting".

## NEW QUESTION # 50

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