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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q24-Q29):

NEW QUESTION # 24
What is a work center hierarchy?

- A. A group of alternative work centers providing a cumulative available capacity for production
- B. A group of alternative work centers for production structured in hierarchy levels by priorities
- C. A group of work centers in a parallel sequence that is used to split production quantities work on them in parallel
- D. A group of work centers in a production line being used in sequence for production

Answer: A

NEW QUESTION # 25

When you create a sales order
When can consumption of planned independent requirements take place for planning strategy 40 (Planning with final assembly?

- A. When you create a sales order
- B. When MRP creates a dependent requirement
- C. When MRP creates a planned order
- D. When MRP creates a planned order

Answer: A

Explanation:
Planning strategy 40 (Planning with final assembly) is a make-to-stock strategy that uses planned independent requirements to trigger the procurement and production of the necessary assemblies and components before receipt of the sales orders. As soon as the sales order is received, it consumes the planned independent requirements and adjusts the master plan to suit the current requirements situation. This means that the important feature of this planning strategy is that you can react quickly to customers' requirements. The consumption of planned independent requirements can take place when you create a sales order, as well as when you change or delete a sales order. Reference: Planning with Final Assembly (40), Sample Scenario: Strategy 40, Outlining Make-to-Stock Production

NEW QUESTION # 26

Your production planners are allowed to execute planning only for specific resources. How can you achieve this in Advanced Planning (PP/DS)?

- A. Use a planning group.
- B. Use a propagation range.
- C. Use a planning area.
- D. Use a resource group.

Answer: D

NEW QUESTION # 27

How can you achieve a feasible production plan in case of capacity constraints? Note: There are 3 correct answers to this question.

- A. Reduce the planning time interval.
- B. Determine a time period with available capacity on the planning board.
- C. Increase the capacity supply in a time-phased interval.
- D. Form optimum sequences to reduce setup times.
- E. Execute an infinite production planning run for the critical resources.

Answer: B,C,D

Explanation:
In SAP S/4HANA PP/DS, achieving a feasible production plan under capacity constraints involves:
* Determine a time period with available capacity on the planning board(C): Using the DS Planning Board (/SAPAPO/CDPS0), planners can visually identify periods with free capacity on resources and manually or automatically schedule orders into those slots, ensuring feasibility.
* Increase the capacity supply in a time-phased interval(D): In the work center (CR02, Capacity tab) or PP/DS resource (/SAPAPO/RES01), you can define additional capacity (e.g., shifts, overtime) for specific time intervals via capacity variants, allowing more orders to fit within constraints.
* Form optimum sequences to reduce setup times(E): Using heuristics (e.g., SAP_PP_020) or the PP/DS Optimizer, you can

sequence operations on resources to minimize setup times (defined in routing, CA02), maximizing throughput and resolving capacity bottlenecks.

Execute an infinite planning run(A) ignores capacity constraints, creating an unfeasible plan requiring later adjustment-not a solution.Reduce the planning time interval(B) (e.g., horizon in /SAPAPO/CDPSC11) limits scope but doesn't address capacity directly. This is per SAP's PP/DS capacity planning strategies.

NEW QUESTION # 28

Your company produces a finished good based on a forecast and expects it to be in stock when customers order it. If customers order more than the forecasted quantity, this must NOT have any impact on the production program. Which planning strategy do you use?

- A. Planning without final assembly (50)
- B. Make-to-stock production (10)
- C. Planning with final assembly (40)
- D. Make-to-stock production (20)

Answer: B

Explanation:

Make-to-stock production (10) is a planning strategy that supports the production of a finished good based on a forecast and without any reference to sales orders. This strategy is used when the finished good has a stable and predictable demand, and the company wants to maintain a certain level of safety stock to meet customer orders. If customers order more than the forecasted quantity, this does not affect the production program, as the system does not generate any additional planned orders or purchase requisitions for the finished good. Instead, the system reduces the planned independent requirements by the sales order quantity, and the excess demand is covered by the safety stock or the available stock. This strategy allows for a smooth and continuous production process, and avoids frequent changes in the production plan. Reference: Make-to-Stock Production | SAP Help Portal, Planning Strategies | SAP Help Portal, SAP S/4HANA Production Planning and Manufacturing Certification Guide, page 52.

NEW QUESTION # 29

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