Real API-SIEE Exam Answers, API-SIEE Reliable Test Objectives

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API API-SIEE Exam Syllabus Topics:

Topic	Details
Topic 1	• Switchgear (Low & Medium Voltage): Covers design, construction, ratings, interlocks, wiring, enclosures, bus compartments, breakers, transformers, and metering for LV and MV switchgear.
Topic 2	• Source Inspection Performance: Covers inspector conduct, safety, project document review, report writing, and handling nonconformances and deviations during inspections.
Topic 3	• Terms and Definitions: Covers the foundational terminology and definitions used throughout electrical source inspection work.

Topic 4	• Electrical Induction Motors: Covers design and construction standards, materials of construction, and motor testing requirements for electrical induction motors.
Topic 5	• Electrical Inspection Tools and Test Equipment: Covers the tools and test equipment used by inspectors to perform electrical source inspections.
Topic 6	• Examination Methods, Tools and Equipment: Covers the inspection techniques used in the field, including dimensional, visual, electrical testing, functional testing, and coatings inspections.
Topic 7	• Equipment Risk Assessment: Focuses on developing inspection project plans, inspection and test plans, and reviewing reports to assess equipment risk.
Topic 8	• Motor Control Centers (Low to Medium Voltage): Covers design standards, materials, enclosure types, breakers, amp capacity, cable entry, and grounding components for MCCs.
Topic 9	• Source Inspection Management Program: Addresses the organizational framework and management practices that govern source inspection programs.

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API Source Inspector Electrical Equipment Sample Questions (Q64-Q69):

NEW QUESTION # 64
Before starting surveillance, the source inspector should confirm that the supplier/vendor has:

- A. internal procedures but not drawings
- B. the most current project documents specified in the engineering design
- C. only the latest code editions, regardless of contract requirements
- D. only verbal instructions from procurement

Answer: B

NEW QUESTION # 65
What requirement shall be included in a lockout/tagout procedure?

- A. An arc flash requirement where a high level of exposure is foreseen
- B. A power testing requirement where a direct exposure situation can be detected
- C. A voltage and current testing for direct exposure situations
- D. A voltage testing requirement where there might be direct exposure to electrical hazards

Answer: D

NEW QUESTION # 66
As part of a purchase order, what type of documents typically supplement industry standards?

- A. Client Standards
- B. Supplier Quality Standards

- C. Manufacturing Standards
- D. Material Test Reports

Answer: A

Explanation:
The correct answer isDbecause, in source inspection and procurement practice,client standardsare commonly included in or referenced by thepurchase orderto supplement generalindustry standards. Industry standards such as API, IEEE, NEMA, IEC, and NFPA establish broad technical requirements, but they often do not capture all of the purchaser's project-specific expectations. Client standards fill that gap by adding requirements for materials, testing, documentation, preservation, coating, marking, data submission, inspection hold points, and deviations or concessions.
This is a key concept in API-aligned source inspection. The source inspector does not verify equipment only against generic published standards. The inspector must verify conformance to thepurchase order, project specifications, approved drawings, applicable codes and standards, and purchaser-specific requirements. In that framework, client standards are a normal supplement to industry standards. The other options are less appropriate.Supplier quality standardsandmanufacturing standardsare usually internal vendor documents, whilematerial test reportsare records of compliance, not governing standards. Therefore, the documents that typically supplement industry standards as part of a purchase order areclient standards, makingoption Dthe verified answer.

NEW QUESTION # 67
In addition to purchase order requirements and company standards, what document would provide the details for correct coatings application?

- A. Manufacturers' Recommendations
- B. Inspection and Test Plan
- C. Quality Plan
- D. ASME BPVC Section II

Answer: A

Explanation:
The correct answer isB. In source inspection of electrical equipment, coating quality is verified not only against thepurchase order, project specifications, and company standards, but also against thecoating manufacturer's application instructions and recommendations. These recommendations normally provide the practical details needed to achieve an acceptable coating system, such as requiredsurface preparation, environmental limitations, mixing instructions, thinning limits, application method, dry film thickness range, recoat intervals, curing conditions, and compatibility between primer, intermediate, and finish coats.
This is important because a coating may technically match the specified product name, yet still fail in service if it is applied outside the manufacturer's limits. From an API source inspection perspective, the inspector reviews whether the supplier's coating process follows the approved system requirements and whether application conditions and records support compliance. AQuality Plandescribes how quality activities are managed, but it does not usually contain the detailed technical application instructions. AnInspection and Test Planidentifies what will be checked and when, not how the coating should be applied.ASME BPVC Section IIaddresses material specifications and is not the governing application guide for paint systems.

NEW QUESTION # 68
According to API 541, for the bearing temperature rise test, motor bearing stable temperature is defined:

- A. as a change of not more than 1°C in 30 minutes.
- B. as a rise of not more than 2°C in one hour.
- C. as a rise of not more than 1°C in one hour.
- D. by the manufacturer's FAT procedure.

Answer: C

Explanation:
The correct answer isC. In API 541, during thebearing temperature rise test, a motor bearing is considered to have reachedstable temperaturewhen thetemperature rise does not increase by more than 1°C over a period of one hour. This definition is important because the acceptance of the test depends on showing that the bearing temperature has effectively leveled off under the test conditions rather than still trending upward. If temperature continues to rise beyond that limit, the test has not yet reached thermal stability and the result cannot be treated as final.
This criterion is used in factory testing of large motors to confirm acceptable bearing thermal performance, lubrication condition,

mechanical fit, and overall operating behavior at the test load and speed. In source inspection, the inspector verifies not only the final measured bearing temperatures, but also that thetest duration, stabilization criterion, instrumentation, and recorded resultscomply with the governing standard and approved procedures. A 30-minute interval is not the API 541 stability definition, and a 2°C rise in one hour is too permissive. Therefore, the correct API 541 requirement isa rise of not more than 1°C in one hour, which makesoption Cthe verified answer.

NEW QUESTION # 69

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