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■ QUESTIONS & ANSWERS ■

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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q228-Q233):

NEW QUESTION # 228

Which of the following equations is used to calculate process capability for attribute data?

- A. $Pp = (USL - LSL) / 6\sigma$
- **B. $DPMO = DPO \times 1,000,000$**
- C. $Cp = (USL - LSL) / 6\sigma$
- D. $r = S_{xy} / \sqrt{S_x S_y}$

Answer: B

Explanation:

The correct answer is A. $DPMO = DPO \times 1,000,000$. In CSSBB, attribute data are discrete counted data such as defects, defectives, pass/fail outcomes, or error counts. For this type of data, process performance is commonly expressed using defects per unit (DPU), defects per opportunity (DPO), and defects per million opportunities (DPMO) rather than variable-data capability indices like Cp or Pp . The CSSBB materials distinguish capability indices such as Cp and Pp as formulas for continuous variable data with specification limits, while attribute performance uses defect-based metrics.

Among the listed equations, only $DPMO = DPO \times 1,000,000$ applies to attribute data capability/performance measurement. Option B and option C are variable-data capability formulas based on the spread of a measured continuous characteristic relative to specification limits. Option D is the correlation coefficient formula and is unrelated to capability. Therefore, when the question asks for the equation used to calculate process capability for attribute data, the best CSSBB-aligned answer is A.

NEW QUESTION # 229

Special Cause Variation falls into which two categories?

- A. Short Term & Long Term
- B. Natural & Unnatural
- C. Attribute & Discrete
- **D. Assignable & Pattern**

Answer: D

NEW QUESTION # 230

Which of the following is the best tool to use to identify the specific tasks needed to complete a project?

- A. Activity network diagram
- B. Critical path method
- C. PERT
- **D. Work breakdown structure**

Answer: D

Explanation:

The correct answer is C. Work breakdown structure. The CSSBB source states that the work breakdown structure (WBS) is a detailed plan that expands the project statement of work into a detailed listing of activities required to complete the project. It further explains that each project task is divided into smaller activities until responsibility can be clearly assigned.

This makes WBS the best tool for identifying the specific tasks needed to complete a project. The same CSSBB section also notes that the WBS helps identify detailed activities for the plan, while tools such as PERT, Gantt charts, and critical path method are

used more for evaluating project timelines and sequencing once the activities are known. A PERT chart and an activity network diagram focus on ordering tasks and estimating durations, while CPM identifies the critical path through the network. None of those is as directly focused on decomposing the project into detailed task elements as the WBS. Therefore, the verified CSSBB answer is C. Work breakdown structure .

NEW QUESTION # 231

The most appropriate type of FMEA for a product before going into manufacturing is a _____ FMEA.

- A. Test Process
- B. Survey
- C. Consumer
- D. Design

Answer: D

Explanation:

Explanation/Reference:

NEW QUESTION # 232

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was estimated. In order to increase the Long Term Z value to 4, what is the maximum long term variation in pricing the Belt can accept for his upgraded critical raw material component?

- A. \$35
- B. \$110
- C. \$20
- D. \$70

Answer: A

NEW QUESTION # 233

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It is universally accepted that the competition in the labor market has become more and more competitive in the past years. In order to gain some competitive advantages, a growing number of people have tried their best to pass the CSSBB exam. Because a lot of people hope to get the certification by the related exam, now many leaders of companies prefer to the candidates who have the CSSBB certification. In their opinions, the certification is a best reflection of the candidates' work ability, so more and more leaders of companies start to pay more attention to the CSSBB certification of these candidates. If you also want to come out ahead, it is necessary for you to prepare for the exam and get the related certification.

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