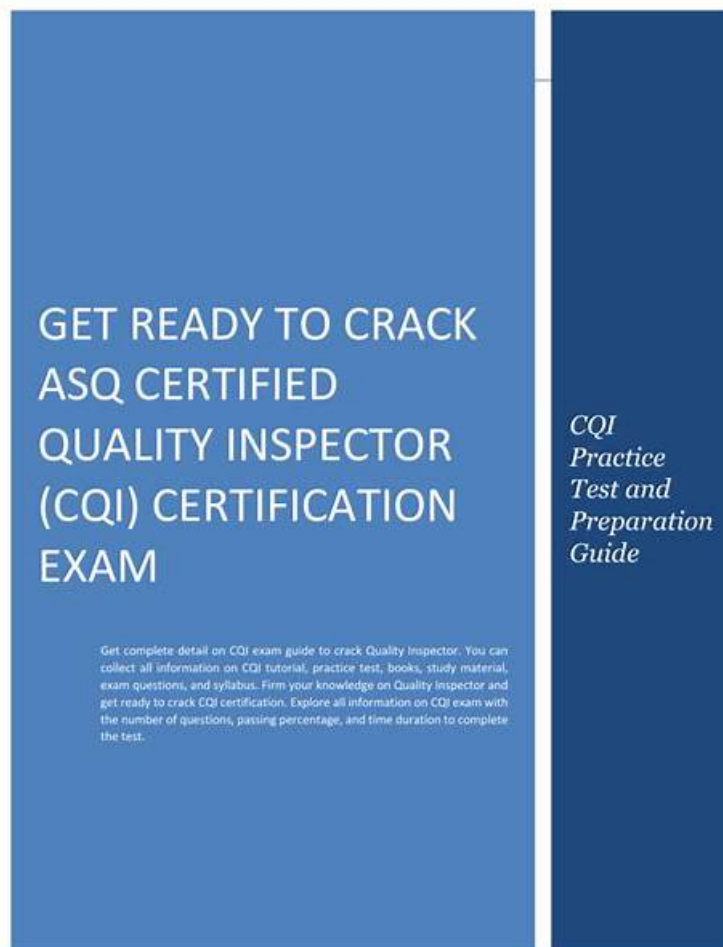


# 2026 Unparalleled ASQ CQI Valid Study Guide Pass Guaranteed Quiz



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## **ASQ Certified Quality Inspector Sample Questions (Q289-Q294):**

**NEW QUESTION # 289**

Which of the following would be appropriate if very accurate non-contact measurements are required?

Response:

- **A. Laser scan micrometer**
- B. Dial indicator
- C. Telescoping gage
- D. Radius gage

**Answer: A**

**NEW QUESTION # 290**

The micrometer happens to be open at .950. Your task is to measure the thickness of a piano wire. You close the majority of the gap before you put the micrometer on the wire by:

Response:

- **A. rolling the thimble along your hand or arm**
- B. twirling the micrometer in a horizontal position.
- C. rolling the thimble across the surface plate.
- D. twirling the micrometer in a vertical position.

**Answer: A**

**NEW QUESTION # 291**

When a control chart is used on a new process, capability can be assessed at which of the following times?

Response:

- A. After the first ten points are plotted
- B. When the plotted points hug the centerline
- **C. After the process is shown to be in control**
- D. Before the chart is first started

**Answer: C**

**NEW QUESTION # 292**

When performing multiple step equations, e.g.  $(51.5 + 42.1) - 36.32$ , what is the rule for maintaining significant digits?

Response:

- A. Adding a zero to the right of the decimal point
- **B. Keep at least one more significant digit in the intermediate results than needed in the final answer**
- C. Keep at least one less significant digit in the intermediate results than needed in the final answer
- D. Keep at least one less significant digit than in data point in the calculation

**Answer: B**

**NEW QUESTION # 293**

Which of the following statements best applies to the coordinate measuring machine?

Response:

- A. The Z axis is vertical
- **B. All of the above**
- C. The Y axis is horizontal from front to back
- D. It can be used to measure roundness and radii

**Answer: B**

## NEW QUESTION # 294

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