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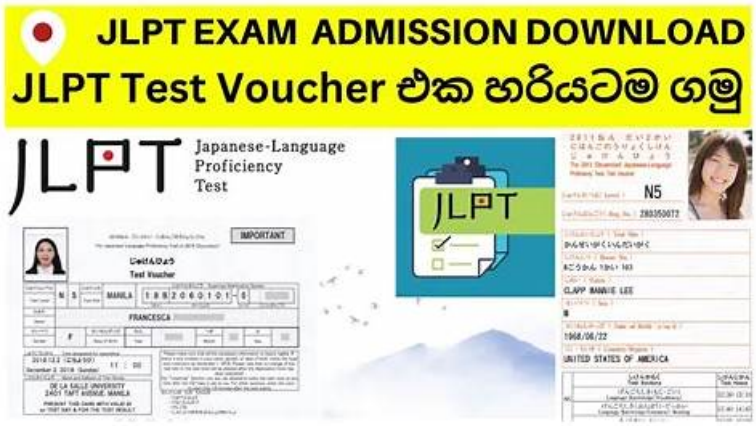


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## AIChE CCPS Process Safety Professional Certification Sample Questions (Q76-Q81):

**NEW QUESTION # 76**
This heater was severely damaged during startup as a result of a firebox explosion. The operator had difficulty with the instrumentation and decided to complete the startup by bypassing the interlocks. The main gas valve was opened and gas filled the heater while the pilots were off.
Upon lighting of the pilots, the heater exploded destroying the casing and damaging several tubes. Identify and discuss what elements of Risk-Based Process Safety, had they been implemented more effectively, could have reduced or eliminated the likelihood of this event occurring or reduced the consequences.

- A. Only Emergency Management was involved
- B. Only Mechanical Integrity was involved
- C. Multiple elements including Operating Procedures, Management of Change, Training, Asset Integrity, and Process Safety Culture were involved
- D. No RBPS elements could have prevented this incident

**Answer: C**

Explanation:

The correct answer is C because this incident clearly involves multiple failures across several RBPS elements
, not a single-point breakdown. According to CCPS, major incidents typically result from combined weaknesses across systems .
Operating Procedures and Safe Work Practices were inadequate or not followed, as proper startup procedures should strictly prohibit bypassing safety interlocks and require verification of pilot ignition before introducing fuel gas. Management of Change (MOC) is relevant because bypassing interlocks constitutes a temporary change that should require formal authorization, risk assessment, and safeguards.
Training and Performance Assurance is critical, as the operator did not fully understand the hazard of gas accumulation in the firebox or the consequences of bypassing safeguards. Asset Integrity and Reliability also contributed, since instrumentation problems triggered the unsafe decision, indicating possible maintenance or reliability issues.
Additionally, Hazard Identification and Risk Analysis (HIRA) should have identified this scenario (fuel gas accumulation before ignition) as a credible hazard requiring strong safeguards. Finally, Process Safety Culture played a role, as bypassing interlocks suggests normalization of unsafe practices or production pressure overriding safety.
This event illustrates a classic breakdown of layers of protection , where both technical and organizational controls failed simultaneously, leading to a catastrophic explosion.

**NEW QUESTION # 77**
What are some characteristics of an effective Management of Change system: (select all that apply)

- A. Requires the proper mix of expertise to evaluate the proposed change
- B. Develops recommendations that will eliminate process safety incidents
- C. Facilitates implementation of appropriate risk controls
- D. Identifies necessary modifications to Risk Based Process Safety element work activities prompted by the change
- E. Driven by quality assurance considerations

**Answer: A,C,D**

Explanation:
The correct answers are B, C, and D because they reflect the core functional expectations of an effective Management of Change (MOC) system as defined by CCPS.
Option B is correct because MOC must ensure that appropriate risk controls are identified and implemented before a change is executed. This includes evaluating hazards and ensuring safeguards are in place to prevent incidents.
Option C is also correct because changes often impact multiple RBPS elements (e.g., procedures, training, mechanical integrity), and an effective MOC system ensures that all affected work processes are updated accordingly .
Option D is essential because MOC requires involvement from qualified personnel across disciplines (engineering, operations, safety) to properly evaluate technical and operational impacts of the change.
Option A is incorrect because while MOC contributes to incident prevention, it does not guarantee elimination of all incidents.
Option E is incorrect because MOC is primarily risk-based and safety-driven , not governed by general quality assurance considerations.
CCPS emphasizes that effective MOC systems are systematic, multidisciplinary, and risk-focused , ensuring that all changes are thoroughly evaluated and safely implemented.

**NEW QUESTION # 78**
Development and documentation of information about the equipment and chemicals is most closely related to which risk based process safety element?

- A. Compliance with Standards
- B. Process Safety Competence
- C. Hazard Identification and Risk Analysis
- D. Process Knowledge Management

**Answer: D**

Explanation:
The correct answer is B. Process Knowledge Management (PKM) because this RBPS element specifically focuses on the development, documentation, maintenance, and accessibility of process safety information .
According to CCPS, PKM ensures that accurate and up-to-date information about chemicals, process technology, and equipment design is available throughout the lifecycle of a facility. This includes material safety data, process flow diagrams (PFDs), piping and instrumentation diagrams (P & IDs), equipment specifications, and safe operating limits.
The question explicitly refers to "development and documentation of information," which directly aligns with PKM responsibilities.

Without proper process knowledge, organizations cannot effectively perform hazard analysis, operate safely, or manage changes. Option A (Hazard Identification and Risk Analysis) uses this information but does not focus on creating or maintaining it. Option C (Process Safety Competence) relates to ensuring personnel have the skills and training needed, not managing technical documentation. Option D (Compliance with Standards) involves adhering to codes and regulations, but again does not specifically address building and maintaining process safety information.
Thus, PKM is the foundational RBPS element that supports many others by ensuring accurate, complete, and current technical knowledge is available for safe decision-making.

**NEW QUESTION # 79**
During a Risk Based Process Safety audit, one operator states that refresher training should be provided more frequently. What actions should the auditor take? (Select all that apply)

- A. The auditor should interview additional operators before deciding whether to classify the observation as a finding
- B. The auditor should record this input, but not classify this as a finding based on a single observation
- C. The auditor should classify this as a finding. No additional information is required
- D. The auditor should not classify this as a finding because the operator should not have been interviewed

**Answer: A,B**

Explanation:
The correct answers are B and D because CCPS emphasizes that audit findings must be based on sufficient, corroborated evidence , not isolated observations.
Option B is correct because the auditor should capture and document all relevant input , including operator concerns. However, a single statement is not enough to justify a formal finding. It should be treated as potential evidence requiring further evaluation .
Option D is also correct because auditors are expected to seek additional information and validate observations . Interviewing more operators, reviewing training records, and examining performance data helps determine whether the concern represents a systemic issue or an isolated opinion .
Option A is incorrect because immediately classifying a finding without verification contradicts the CCPS principle of evidence-based auditing . Option C is incorrect because operator interviews are a critical part of audits , providing insight into how systems function in practice.
CCPS highlights that effective audits rely on triangulation of evidence -combining interviews, documentation, and observations-to ensure findings are accurate, objective, and meaningful for continuous improvement.

**NEW QUESTION # 80**
A strong Management of Change system should ensure that: (select all that apply)

- A. Appropriate updates have been made to the preventive maintenance requirements
- B. Temporary changes are returned to normal by the required date
- C. Root causes are identified
- D. Adequate evaluations of the potential safety and health impacts are performed
- E. Emergency changes do not require Management of Change controls

**Answer: A,B,C,D**

Explanation:
The correct answers are B, C, D, and E because these align directly with CCPS expectations for a robust Management of Change (MOC) system under Risk-Based Process Safety.
C (adequate safety and health evaluations) is fundamental to MOC. CCPS requires that all changes-whether in equipment, procedures, chemicals, or organization-be reviewed for potential process safety impacts before implementation.
D (updates to preventive maintenance requirements) is also essential. Changes can affect equipment reliability and degradation mechanisms, so inspection, testing, and maintenance programs must be updated accordingly to maintain asset integrity.
E (management of temporary changes) is a key CCPS requirement. Temporary changes must be tracked, reviewed, and either made permanent through full MOC or reverted by a defined expiration date to prevent them from becoming uncontrolled permanent conditions.
B (root causes identified) is indirectly relevant, as changes often arise from incident learnings, and MOC should incorporate lessons learned to prevent recurrence.
Option A is incorrect because emergency changes still require MOC controls , though they may follow an expedited process. CCPS clearly states that all changes must be managed to ensure risks are properly evaluated and controlled.

**NEW QUESTION # 81**
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According to Jon Oltsik, senior analyst at the Enterprise Strategy Group and CCPSC security industry expert, Networking and security are moving closer together—a critical process in ensuring system availability and performance.

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