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API Refractory Personnel Sample Questions (Q59-Q64):

NEW QUESTION # 59
API 936, the standard test method for the workability index of fire clay and high alumina plastic refractories are

- A. C 133 - 97
- B. C 181 - 91
- C. C 113 - 02
- D. None of the above

Answer: B

NEW QUESTION # 60
As-installed gunned test specimens are prepared by cutting specimens with a:

- A. portable rescue saw
- B. band saw
- C. diamond saw
- D. trowel

Answer: C

Explanation:
In API 936, it is specified that as-installed specimens of gunned refractory linings are to be cut from the installation using a diamond saw. This ensures precision and avoids thermal or mechanical damage to the specimen, which could otherwise alter the properties being tested such as density or strength.
This practice is consistent with ASTM standards (e.g., ASTM C133, ASTM C704) referenced in API 936 for the preparation of physical specimens.
Reference: API Std 936, Section 6.4.4 - "Cutting of test specimens shall be performed using a water-cooled diamond saw to avoid thermal damage."

NEW QUESTION # 61
Each sample tested in accordance with ASTM C181 for workability index shall consist of how many specimens?

- A. 0
- B. 1
- C. 2
- D. 3

Answer: C

Explanation:
According to API Std 936, which incorporates ASTM C181 by reference:
"Each sample tested for workability index in accordance with ASTM C181 shall consist of three specimens."
- API Std 936, Section 6.4.6 Workability Testing
Thus, Option C is correct. This testing ensures consistency in the flow characteristics of castable refractories prior to installation.

NEW QUESTION # 62
Pre-turn around planning means

- A. At least 12 months prior to the turnaround
- B. Any of the above
- C. At least 6 months prior to the turnaround
- D. At least 8 months prior to the turnaround

Answer: C

NEW QUESTION # 63

Conflicts in documents and/or drawings shall be resolved by the:

- A. inspector.
- B. engineering company.
- C. inspector with 30 years of service/experience.
- D. owner.

Answer: D

Explanation:
According to API Std 936, responsibilities are clearly defined when it comes to conflicts in documents or drawings:
"Where conflicts exist in documents and/or drawings, resolution shall be by the owner."
- API Std 936, Section 4.2.1 Responsibilities
Therefore, Option B is correct. Inspectors may report or note discrepancies, but only the owner has the authority to officially resolve such conflicts.

NEW QUESTION # 64

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