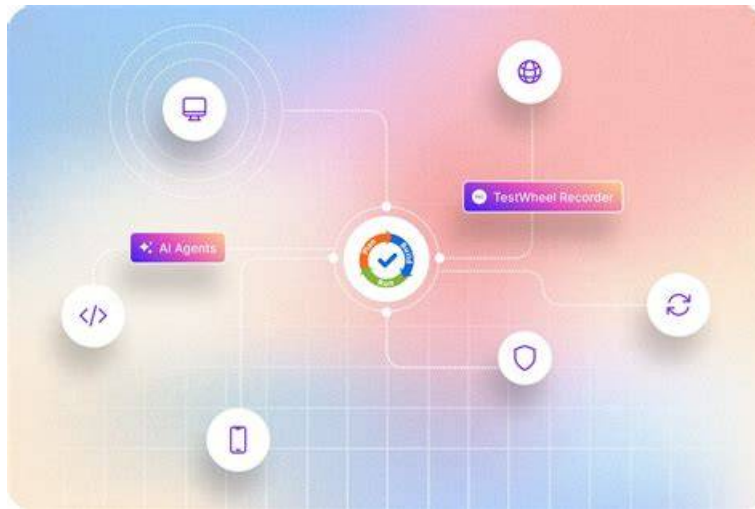


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API API-SIEE Exam Syllabus Topics:

Topic	Details
Topic 1	Equipment Risk Assessment: Focuses on developing inspection project plans, inspection and test plans, and reviewing reports to assess equipment risk.
Topic 2	Examination Methods, Tools and Equipment: Covers the inspection techniques used in the field, including dimensional, visual, electrical testing, functional testing, and coatings inspections.
Topic 3	Electrical Skid Mounted Equipment: Addresses inspection of skid-mounted assemblies including hazardous location equipment, grounding, cable systems, control wiring, and applicable codes.
Topic 4	Electrical Induction Motors: Covers design and construction standards, materials of construction, and motor testing requirements for electrical induction motors.
Topic 5	Source Inspection Management Program: Addresses the organizational framework and management practices that govern source inspection programs.
Topic 6	Source Inspection Performance: Covers inspector conduct, safety, project document review, report writing, and handling nonconformances and deviations during inspections.
Topic 7	Liquid-Immersed Transformers: Covers the design, construction, and applicable industry codes and standards for liquid-immersed transformers.

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API Source Inspector Electrical Equipment Sample Questions (Q67-Q72):

NEW QUESTION # 67

According to API 541, the combined runout for areas on the shaft that are to be observed by radial vibration probes shall not exceed:

- A. 10% of allowed unfiltered peak to peak vibration amplitude or 3.2 μm 0.125 mils, whichever is greater.
- B. 12.7 μm 0.5 mils.
- C. 25% of allowed unfiltered peak to peak vibration amplitude or 6.4 μm 0.25 mils, whichever is greater.
- D. the maximum vibration amplitude specified in the manufacturer's test criteria.

Answer: C

Explanation:

The correct answer is D. In API 541, when a motor shaft is monitored using radial vibration probes, the probe-observed shaft surface must meet a strict combined runout limit so that the vibration reading reflects actual machine vibration rather than shaft surface irregularity, eccentricity, or electrical and mechanical runout effects. API 541 sets this limit at 25% of the allowed unfiltered peak-to-peak vibration amplitude or 6.4 μm

0.25 mils, whichever is greater. This requirement is important because excessive runout can distort probe signals and produce misleading vibration data during shop testing and acceptance.

From a source inspection standpoint, this is a critical verification item during motor testing for large rotating equipment. If the shaft finish and probe track are not within the required runout limit, the vibration measurements cannot be relied on for acceptance decisions. The API guide includes electric motors over 500 HP as a covered equipment category and emphasizes inspection and surveillance activities tied to applicable standards, testing, and verification of compliance during manufacture. Therefore, option D is the correct API 541 requirement.

NEW QUESTION # 68

According to API 541, when shall the vendor provide calculated data from the final witness testing?

- A. Upon request
- B. At time of final shipment
- C. Immediately upon completion of testing
- D. Two weeks following testing

Answer: D

Explanation:

The correct answer is A. Under API 541, the vendor is required to provide the calculated data from the final witness testing within two weeks following completion of the testing. This requirement recognizes that some final witnessed test results, especially those involving calculated performance values, are not always fully available at the exact moment the physical test ends. The vendor may need additional time to review recorded measurements, perform the required calculations, validate the data, and assemble the final certified test package.

This timing requirement is important in source inspection because the witnessed test may produce both directly observed readings and post-test calculated results. The source inspector confirms that the testing itself was properly performed and witnessed, while the final calculated package must still be submitted within the standard's required period so the purchaser can verify guaranteed motor performance and compliance. The other options are not the best match for the API 541 wording. "Upon request" is too indefinite, "at time of final shipment" may be too late, and "immediately upon completion of testing" does not allow for the calculation and certification process. Therefore, two weeks following testing is the verified API 541 answer.

NEW QUESTION # 69

What tool is designed to measure mechanical oscillations?

- A. Techometer
- B. Spectroscope
- C. Oscilloscope
- **D. Vibration Meter**

Answer: D

Explanation:

The correct answer is D. Vibration Meter. A vibration meter is specifically intended to measure mechanical oscillations, usually in terms of displacement, velocity, or acceleration. In source inspection of large electrical equipment, especially electric motors over 500 HP, vibration measurement is important because excessive vibration can indicate problems such as rotor imbalance, shaft misalignment, bearing defects, looseness, soft foot, resonance, or installation errors. Since the API source inspection guide covers surveillance and verification activities for major rotating electrical equipment, understanding the purpose of vibration-measuring instruments is directly relevant to factory testing, condition verification, and acceptance evaluation.

The other options are not correct for this function. A tachometer measures rotational speed, not mechanical oscillation.

A spectroscope is used for optical spectrum analysis and is unrelated to machinery vibration.

An oscilloscope displays electrical waveforms and can show signals from sensors, but it is not the primary instrument designed specifically to measure machine vibration in routine inspection practice. Therefore, the best answer is Vibration Meter, because it directly measures the mechanical oscillatory behavior of equipment.

NEW QUESTION # 70

Which MCC feature is specifically listed in the guide as part of design/construction review?

- A. Generator slip rings
- **B. Main isolating switch**
- C. Conservator diaphragm
- D. Exciter brush rigging

Answer: B

NEW QUESTION # 71

The primary purpose of the source inspection project plan is to provide the:

- **A. project specific details on how the inspection activities performed will meet the expected quality.**
- B. basis for the risk assessment associated with each specific piece of equipment.
- C. experience, training and certification record of each source inspector assigned to each supplier/vendor.
- D. safety and professional conduct policy for the inspector assigned to the supplier/vendor.

Answer: A

Explanation:

The correct answer is A. The source inspection project plan is the document that defines how inspection and surveillance will be carried out for a particular purchase order, package, or item of equipment so that the required quality expectations, contractual requirements, specifications, and critical inspection points are properly addressed. In practical API source inspection work, the plan establishes the scope of surveillance, identifies what documents will be reviewed, what hold or witness points will be observed, what tests will be witnessed, and how findings will be reported. Its purpose is therefore to give project-specific direction on how inspection activities will assure conformance to the purchaser's requirements.

Option B is not the best answer because risk assessment may help determine the plan, but it is not the plan's primary purpose.

Option C is incorrect because inspector qualifications may be maintained elsewhere in personnel records and are not the core function of the project plan. Option D is also incorrect because safety and conduct expectations are general organizational requirements, not the main objective of the source inspection project plan. The plan is fundamentally about how inspection will be executed to verify quality.

NEW QUESTION # 72

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