

# SAP C-TS422-2023 Valid Exam Vce | C-TS422-2023 Exam Questions



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## SAP C-TS422-2023 Exam Questions, Practice C-TS422-2023 Tests

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## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q38-Q43):

### NEW QUESTION # 38

You want to reduce planning efforts for B- and C-classified materials. Which planning procedure do you recommend?

- A. Subassembly Planning
- B. Consumption-Based Planning
- C. Material Requirements Planning
- D. Advanced Planning

**Answer: B**

Explanation:

For B- and C-classified materials (per ABC analysis, typically low-value or less critical items), SAP S/4HANA offers planning procedures to minimize effort:

\* Consumption-Based Planning(A): This method (configured with MRP types like "VB" - Reorder Point Planning or "VM" - Automatic Reorder Point, material master, MRP 1 view) relies on historical consumption data rather than detailed forecasts or BOM explosions. It triggers procurement when stock falls below a reorder point, reducing planning complexity-ideal for B/C materials with stable or predictable usage.

Subassembly Planning(B) (e.g., strategy 70) is used for assemblies with dependent requirements, requiring more effort due to BOM and routing maintenance. Advanced Planning(C) (PP/DS) offers detailed scheduling and optimization, overcomplicating planning for low-priority items. Material Requirements Planning(D) (MRP with type "PD") involves full BOM explosion and demand forecasting, which is effort-intensive and better suited for A-class materials. SAP recommends consumption-based planning for simplicity in such cases.

### NEW QUESTION # 39

You have maintained the parameters for simple discontinuation in the material master of a component. Which business process will be affected if the available stock is zero and the discontinuation date is in the past?

- A. Production order release
- B. Material requirements planning
- C. Kanban
- D. Backflushing

**Answer: B**

Explanation:

If the available stock is zero and the discontinuation date is in the past, the material requirements planning (MRP) process will be affected. MRP will not create any planned orders or purchase requisitions for the discontinued component. Instead, it will create a discontinuation indicator in the MRP list and a discontinuation message in the exception message list. This will inform the planner that the component is no longer available and that a follow-up material should be used instead. Reference: [SAP Help Portal] - Discontinuation of Materials.

### NEW QUESTION # 40

Your quality department detects a deviation in a raw material batch. Unfortunately, this batch has already been used in production. How can you identify all affected finished goods stocks? Note: There are 2 correct answers to this question.

- A. Use the Batch Information Cockpit.
- B. Use batch derivation.
- C. Use batch determination.
- D. Use the batch where-used list.

**Answer: A,D**

Explanation:

In SAP S/4HANA, when a raw material batch has a quality deviation and has been used in production, you can trace its impact on finished goods using batch management tools:

\* Use the Batch Information Cockpit(B): The Batch Information Cockpit (transaction BMBC) provides a centralized view of batch

data, including where-used information. By entering the raw material batch number, you can trace its usage through production orders (e.g., CO03) to identify all affected finished goods batches in stock (e.g., via the "Batch Usage" tab).

\* Use the batch where-used list(C): The batch where-used list (transaction MB56 or embedded in MSC2N, "Batch Usage" function) tracks a batch's consumption across production orders or material movements (e.g., goods issue 261). It shows the hierarchy from the raw material batch to finished goods batches, pinpointing affected stock (e.g., in MMBE).

Batch determination(A) (e.g., in COB1) is for selecting batches during production or sales, not tracing past usage. Batch derivation(D) (Customizing, Logistics - General > Batch Management > Derivation) transfers batch attributes from raw to finished goods but doesn't identify affected stock retrospectively—it's a forward process. This is per SAP's batch traceability features.

#### NEW QUESTION # 41

Which time elements does MRP consider in backward scheduling to determine the basic dates for components from dependent requirements? Note: There are 2 correct answers to this question.

- A. Operation duration
- B. In-house production time
- C. Planned delivery time
- D. Total replenishment lead time

**Answer: B,C**

Explanation:

In SAP S/4HANA, MRP uses backward scheduling to calculate the basic dates for dependent requirements (e.g., components needed for production). Backward scheduling starts from the requirement date of the finished product and works backward to determine when components must be available. The key time elements considered are:

\* Planned delivery time(A): This is maintained in the material master (MRP 2 view, field: Planned Delivery Time) for externally procured materials. It represents the time required by the vendor to deliver the material, and MRP uses it to calculate the start date for procurement to ensure the component is available when needed.

\* In-house production time(D): For materials produced in-house, this is maintained in the material master (MRP 2 view, field: In-house Production Time). It defines the total time required to produce the material, independent of quantity, and MRP uses it to determine the start date of production for dependent requirements.

Total replenishment lead time(B) (MRP 2 view, field: Total Replenishment Lead Time) is an optional field that includes all procurement and production times but is typically used as a fallback or for special cases, not as a standard element in backward scheduling for components. Operation duration(C) is specific to routing data (e.g., setup, processing times) and is considered in detailed scheduling (e.g., production order scheduling), not MRP's basic date calculation, which relies on material master data. This aligns with SAP's MRP scheduling logic as per official documentation.

#### NEW QUESTION # 42

What time element of midpoint scheduled operations can be reduced by reduction strategy settings while dispatching? Note: There are 2 correct answers to this question.

- A. Move time
- B. Setup time
- C. Queue time
- D. Teardown time

**Answer: A,C**

Explanation:

In SAP S/4HANA, midpoint scheduling (used in capacity planning, e.g., CM21, or PP/DS) schedules operations around a fixed midpoint (e.g., a critical operation), adjusting other operations forward or backward.

The reduction strategy (configured in Customizing, transaction OPU3, or work center CR02, Scheduling tab) reduces certain interoperation times to compress the schedule when dispatching:

\* Queue time(A): Defined in the routing (CA01, Interoperation Times tab, field: Queue Time), this is the buffer time before an operation starts. The reduction strategy (e.g., Level 1 to 6 in OPU3) can reduce queue time progressively (e.g., by percentage or to a minimum), allowing tighter scheduling.

\* Move time(C): Also in the routing (Interoperation Times tab, field: Move Time), this is the transport time between work centers. The reduction strategy can shorten move time to fit operations within capacity constraints, optimizing the overall schedule.

Teardown time(B) (routing, Standard Values, e.g., Teardown Time) is part of the operation's base duration, not an interoperation time, so it's not reduced by the strategy—it's fixed unless manually adjusted. Setup time (D) (Standard Values) is similarly operation-

specific and not typically reduced by interoperation-focused strategies. This is per SAP's scheduling and reduction logic.

## NEW QUESTION # 43

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