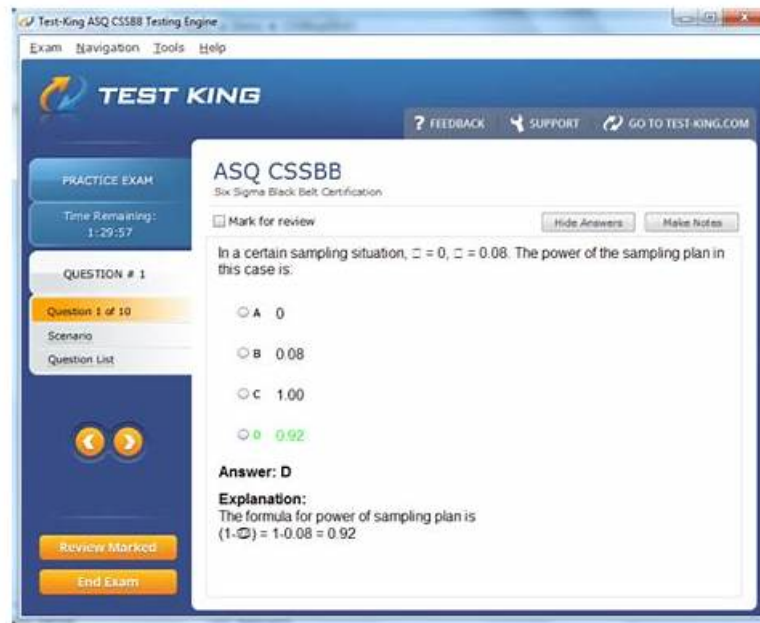


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q164-Q169):

NEW QUESTION # 164

The Central Limit Theorem states that the distribution of sample means approximates a normal distribution if:

- A. the population is normally distributed
- B. the sample size is sufficiently large
- C. the means are carefully calculated
- D. the sample is normally distributed
- E. the sample is randomly selected

Answer: B

NEW QUESTION # 165

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 10?

- A.
- B. none of the above
- C.
- D.
- E.

Answer: E

NEW QUESTION # 166

A Belt has determined that the inventory of repair parts at a rework station can be reduced by 45%. According to Cost of Poor Quality (COPQ) definitions inventory reduction would be considered _____.

- A. Hard Savings
- B. Median Savings
- C. Soft Savings
- D. COPQ efficiency

Answer: A

NEW QUESTION # 167

Which of the following is a factor in a designed experiment for the process of baking a pie?

- A. Cooking time
- B. Flavor of the pie
- C. Color of the crust
- D. Texture of the pie

Answer: A

Explanation:

In DOE terminology, a factor is an input variable that the experimenter deliberately controls or changes to study its effect on a response. For a pie-baking process, cooking time is an input setting and therefore qualifies as a factor. By contrast, flavor, texture, and crust color are typically outputs or response characteristics that result from the chosen factor settings. The CSSBB and related Lean Six Sigma experimental-design materials describe factors as variables adjusted at selected levels, while responses are the measured outcomes used to judge the effect of those settings. For example, time, temperature, ingredient quantity, or oven setting are common factors in a food-processing experiment, whereas quality attributes such as doneness, appearance, and texture are responses. This distinction is fundamental in the Improve Phase because DOE is used to determine which controllable inputs drive desired outputs. A Black Belt must clearly separate Xs from Ys: factors are the Xs and results are the Ys. In this question, cooking time is the only controllable input variable listed, so it is the correct factor in the experiment.

NEW QUESTION # 168

Calculate the main effect of factor A:

- A. 0
- B. none of the above
- C. 1
- D. 2
- E. 3

Answer: A

NEW QUESTION # 169

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