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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q18-Q23):

NEW QUESTION # 18

A(n) _____ is best used to compare a Machine 1 average quality characteristic to the same quality characteristic of Machine 2.

- A. F test
- B. 1-Sample t-test
- C. ANOVA test
- D. 2-Sample t-test

Answer: D

NEW QUESTION # 19

Find Cp and Cpk.

- A. .85 and 1.21
- B. .35 and .63
- C. 1.21 and .85
- D. none of the above
- E. .63 and .42

Answer: E

NEW QUESTION # 20

A stable, normally distributed process with specification $3.50 \pm .03$ has $\bar{x} = 3.51$ and $s = .016$. What percent of the production violates specification?

- A. 11.18%
- B. 18.58%
- C. 16.43%
- D. 12.62%

Answer: A

NEW QUESTION # 21

Production Line 1 is able to complete 500 units per shift. Production Line 2 is able to finish 1,500 units per shift. Production Line 2 is 3 times faster than Production Line 1. This analysis is an example of _____ Scale Data.

- A. Ordinal
- B. Ratio
- C. Interval
- D. Nominal

Answer: B

NEW QUESTION # 22

A team wants a technique for obtaining a large number of possible reasons for excess variation in a dimension. They should use:

- A. written and diagrammed work instructions
- B. Pareto chart
- C. cause and effect diagrams
- D. relationship matrix
- E. flow charts and process maps

Answer: C

NEW QUESTION # 23

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