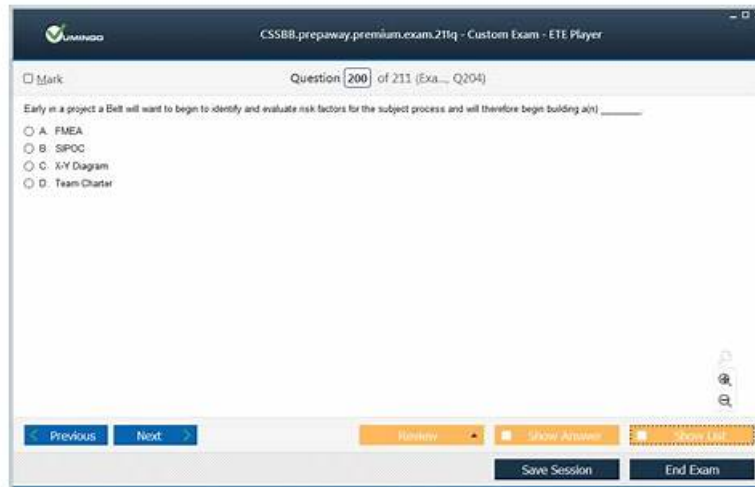


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ASQ CSSBB Exam Syllabus Topics:

Topic	Details
Topic 1	Measure Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Measure phase of DMAIC: data collection planning, measurement system analysis, process capability assessment, baseline process performance, and establishing valid metrics for improvement.
Topic 2	Analyze Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Analyze phase of DMAIC: hypothesis testing, root cause analysis, regression or statistical modeling, process mapping and value stream analysis to identify improvement opportunities.
Topic 3	Team Management: This section of the exam measures the skills of Six Sigma Black Belt project leads and covers how to build, coach, and manage teams engaged in process improvement, how leadership roles support Black Belts and Green Belts, and how team dynamics and organizational culture influence successful deployment of improvement programs.
Topic 4	Organizational Process Management and Measures: This section of the exam measures the skills of process improvement lead practitioners and covers how to manage business processes, establish performance measures, benchmark and monitor stakeholder impacts, and ensure metrics align with organizational strategy and improvement efforts.
Topic 5	Improve Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Improve phase of DMAIC: designing experiments, implementing process improvements, piloting solutions, selecting optimal changes, and preparing for implementation across the operational environment.
Topic 6	Control Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Control phase of DMAIC: sustaining improvements, managing change, control planning, standardization, documentation of improvements, and monitoring for regression of process gains.
Topic 7	Organization-Wide Planning and Deployment: This section of the exam measures the skills of Six Sigma Black Belts and deployment leads and covers how organizations set strategic objectives, align improvement initiatives with business goals, deploy Six Sigma and lean enterprise approaches, and lead change across functions.
Topic 8	Design for Six Sigma (DFSS) Framework and Methodologies: This section of the exam measures the skills of Six Sigma Black Belts and covers alternative-to-DMAIC frameworks such as DFSS, how to handle new process or product design (Design for Six Sigma), and how to apply tools and methodologies that ensure robust, repeatable design with minimal variation from the outset.

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q389-Q394):

NEW QUESTION # 389

$P(A) = .42$, $P(B) = .58$, $P(A \& B) = .10$. Are A and B (statistically) independent?

- A. no
- B. yes

Answer: A

NEW QUESTION # 390

The Central Limit Theorem says that as the sample size becomes large the sample Mean distribution will form a Normal Distribution, _____.

- A. If the Measurement System is properly calibrated
- B. No matter what the shape of the population distribution of individuals

- C. If the shape is evenly spread
- D. When the data is collected accurately

Answer: B

NEW QUESTION # 391

Questions that can be best answered by a Visual Factory include all of these except

-
- A. Can extra inventory be seen easily?
 - B. Are unneeded tools or supplies easily noted?
 - C. Are setups optimized for lower scrap levels?
 - D. Can changeover challenges be recognized?

Answer: C

NEW QUESTION # 392

The _____ is the most frequently occurring value in a distribution of data.

- A. Mean
- B. Center Point
- C. Mode
- D. Median

Answer: C

NEW QUESTION # 393

Of the various types of data shown which is NOT representative of Variable Data.

- A. Child's height is 4 foot 3 inches
- B. Three employees wore hard hats
- C. Train was going 140 kilometers per hour
- D. Car burned 2.7 gallons of gasoline

Answer: B

NEW QUESTION # 394

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