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## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q67-Q72):

### NEW QUESTION # 67

Which time elements are part of a routing operation? Note: There are 3 correct answers to this question.

- A. Move Time
- B. Queue time
- C. Pick/pack time
- D. Setup time
- E. Float before production

**Answer: A,B,D**

Explanation:

A routing operation is a step in the production process that defines the work center, the duration, and the sequence of the operation. A routing operation consists of several time elements that are used to calculate the operation start and finish dates, as well as the capacity requirements. The time elements that are part of a routing operation are:

Move time: The time required to move the material from one work center to another, or from the storage location to the work

center.

Setup time: The time required to prepare the work center for the operation, such as changing tools, adjusting machines, or cleaning the work area.

Processing time: The time required to perform the operation, such as machining, assembling, or testing the product.

Teardown time: The time required to restore the work center to its original state after the operation, such as removing tools, resetting machines, or disposing of waste.

Queue time: The time that the material waits at the work center before the operation starts, due to the work center being occupied by another operation or having a fixed start date.

The pick/pack time and the float before production are not part of a routing operation. The pick/pack time is the time required to pick the material from the storage location and pack it for delivery, which is usually part of the outbound logistics process. The float before production is the time buffer before the scheduled start date of the production order, which can be used to compensate for delays or changes in the production plan.

#### NEW QUESTION # 68

Where do you maintain data to determine the duration of an operation for production? Note: There are 2 correct answers to this question.

- A. Work center
- B. Material master
- C. Production version
- D. Routing

Answer: A,D

#### NEW QUESTION # 69

What will happen in the MRP run if you have created a new MRP-relevant material that supports both in-house production and external procurement?

- A. The MRP run does NOT consider the material; it has to be planned interactively
- B. The MRP run plans the material only if a quotation has been maintained.
- C. The MRP run assumes in-house production.
- D. The MRP run assumes external procurement.

Answer: A

Explanation:

If you have created a new MRP-relevant material that supports both in-house production and external procurement, you need to specify the procurement type for the material in the material master record. The procurement type determines how the material is procured, either in-house, externally, or both. If you do not specify the procurement type, the MRP run does not consider the material, and it has to be planned interactively using the MRP Live app or the MD04 transaction. In interactive planning, you can manually assign a procurement type to the material and create the corresponding order proposals, such as planned orders or purchase requisitions. Alternatively, you can maintain a production version for the material, which defines the procurement type and the BOM and routing to be used for in-house production or external procurement. The production version can be assigned to the material in the material master record or in the MRP Live app or the MD04 transaction. The production version allows the MRP run to plan the material automatically based on the specified procurement type. Reference: Procurement Type | SAP Help Portal, Production Version | SAP Help Portal, Material Requirements Planning with SAP S/4HANA, page 79-80.

#### NEW QUESTION # 70

Where do you maintain the work center that represents the production line for repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Repetitive manufacturing profile
- B. Routing
- C. Production version
- D. Production cost collector

Answer: B,C

#### Explanation:

In SAP S/4HANA repetitive manufacturing, the production line is represented by a work center, and this is maintained in:

\* Production version(B): The production version (material master, MRP 4 view, transaction C223) links a material to a specific production line by referencing a work center (via the routing or rate routing).

The "Production Line" field explicitly identifies the work center used for repetitive production, tying it to the planning table (MF50).

\* Routing(D): In repetitive manufacturing, a rate routing (transaction CA21) or standard routing (CA01) defines the operations and assigns the work center (field: Work Center) that represents the production line. This work center is then referenced in the production version for planning and execution.

Production cost collector(A) (transaction KKF6N) collects costs for repetitive production but doesn't define the work center-it uses the production version's data. Repetitive manufacturing profile(C) (Customizing, transaction OSP2) controls REM settings (e.g., backflushing), not the specific work center assignment. This is per SAP's REM master data setup.

#### NEW QUESTION # 71

What are the prerequisites for a reporting point confirmation in repetitive manufacturing? Note: There are 2 correct answers to this question.

- A. Defining the relevant work centers in the routing
- B. Activating the reporting point backflush in the order dependent parameters
- C. Activating the reporting point backflush in the work centers
- D. Defining the operations as reporting points using the control key

**Answer: C,D**

#### NEW QUESTION # 72

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