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## SAP C-TS422-2023 Exam Syllabus Topics:

| Topic | Details |
|---|---|
| Topic 1 | • Material Requirements Planning in SAP S<br>• 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures. |
| Topic 2 | • Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems. |

| | |
|---|---|
| Topic 3 | • Lean Manufacturing in SAP S<br>• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems. |
| Topic 4 | • Capacity Planning in SAP S<br>• 4HANA: This section covers a discussion of SAP S<br>• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities. |
| Topic 5 | • Demand Management in SAP S<br>• 4HANA: This section covers a comparison of production methods in various manufacturing environments. |
| Topic 6 | • Production Orders in SAP S<br>• 4HANA: This section covers BOM item categorization, order status management, availability checks, routing selection, order type setup, and material handling processes. |
| Topic 7 | • Introduction to SAP S<br>• 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends. |
| Topic 8 | • Master Data in SAP S<br>• 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version. |
| Topic 9 | • Process Orders in SAP S<br>• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features. |

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q40-Q45):

**NEW QUESTION # 40**
What can you use heuristics in Advanced Planning (PP/DS) for?

- A. To solve planning problems for defined objects
- B. To automate material movements in material staging
- C. To set default values in production master data
- D. To optimize costs and times in production plans

**Answer: A**

Explanation:
Heuristics are planning functions that execute planning for selected objects, such as products, resources, operations, or line networks, using a specific procedure. Heuristics are used in interactive planning, the SAP S/4HANA Digital Core MRP_live or in the Advanced Planning (PP/DS) production planning run. In the Advanced Planning, you can execute several heuristics, which belong to both production planning and detailed scheduling, for the same products in one planning run. Heuristics can help you to solve planning problems for defined objects, such as creating feasible production plans, scheduling operations, assigning resources, or leveling capacities. Heuristics can also consider various constraints and parameters, such as lead times, lot sizes, setup times, priorities, or alternative modes12.
Reference:
1: SAP Help Portal: Heuristics
2: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 4: Advanced Planning

**NEW QUESTION # 41**
Your project team decided to use a make-to-order planning strategy material in discrete manufacturing.
what is the impact of this decision?
Note: there are 2 correct answers to this question

- A. Sales orders have to be ATP-confirmed (available-to-promise) to saved.
- B. Production orders are created with sales order reference.
- C. Net requirement calculation is carried out for every sales order individually.
- D. Both the reduction of make-to-order stock and requirements occur on delivery
- E. Storage Location MRP areas are required for sales-orders-specific stock.

**Answer: B,C**

Explanation:
In make-to-order production, the production planning is initiated only when a sales order is received. The system does not perform a net requirements

calculation between individual sales orders or with the make-to-stock warehouse stock1. Therefore, option B is correct. Additionally, production orders are created with sales order reference, which means that the costs and revenues of the sales order are settled at the end of the production process2. Therefore, option E is also correct. The other options are not valid for make-to-order production. Storage location MRP areas are not required for sales-order-specific stock, as the stock is managed at the sales order level3. The reduction of make-to-order stock and requirements does not occur on delivery, but on goods issue to the sales order1. Sales orders do not have to be ATP-confirmed to be saved, as the availability check is optional and can be performed later. Reference: 1: Strategies for Make-to-Order (MTO) Production | SAP Help Portal(https://help.sap.com/docs/SAP_S4HANA_CLOUD/2bba750d1e124e1ea2a039bb1cd9b6c5/3b24bf53d25ab64ce10000000a174cb4.html)2: Outlining Make-to-Order Production - SAP Learning(https://learning.sap.com/learning-journeys/discovering-the-basics-of-sap-s-4hana-manufacturing/outlining-make-to-order-production_be788c36-6fd4-4f1e-b054-635435247918)3: Storage Location MRP Areas | SAP Help Portal. : Availability Check and Requirements in Sales and Distribution Processing | SAP Help Portal.

**NEW QUESTION # 42**
You want to set up a make-to-order planning scenario for a finished product. The bill of material contains two components: one should be procured for each sales order individually, and the other should be procured jointly for all independent requirements. Forecasting for the finished product is NOT possible. Which settings do you make to achieve this?

- A. Choose planning strategy 50 (Planning without final assembly) and select the corresponding Mixed MRP indicator.
- B. Choose planning strategy 20 (Make-to-Order) and select the corresponding Individual/Collective indicator.
- C. Choose planning strategy 20 (Make-to-Order) and select the corresponding Mixed MRP indicator.
- D. Choose planning strategy 50 (Planning without final assembly) and select the corresponding Individual /Collective indicator.

**Answer: B**

Explanation:
For a make-to-order (MTO) scenario in SAP S/4HANA without forecasting, where components have different procurement behaviors:
* Choose planning strategy 20 (Make-to-Order) and select the corresponding Individual/Collective indicator(D): Strategy 20 (material master, MRP 3 view, Strategy Group: 20) is pure MTO, where production is triggered by sales orders (VA01) without PIRs-fitting the "no forecasting" requirement.
TheIndividual/Collective indicator(material master, MRP 4 view, field: Ind./Coll.) is set to "1" (Individual Requirements) for the component procured per sales order, generating separate dependent requirements per order, and "2" (Collective Requirements) for the component procured jointly, aggregating requirements across all orders into a single planned order or requisition.
Planning strategy 50 (Planning without final assembly)(A, C) relies on PIRs for subassemblies, conflicting with the "no forecasting" condition.Mixed MRP indicator(B, C) (MRP 4 view) applies to mixed MTS/MTO scenarios (e.g., strategy 11), not pure MTO, and doesn't address the individual/collective split directly.
Strategy 20 with the indicator meets SAP's MTO configuration standards.

**NEW QUESTION # 43**
You are a consultant on an SAP S/4HANA Cloud Greenfield project. Which of the following aspects should you focus on to achieve and maintain clean core data quality? Note: There are 2 correct answers to this question.

- A. Accuracy
- B. Efficiency
- C. Timeliness
- D. Stability

**Answer: B,D**

Explanation:
In an SAP S/4HANA Cloud Greenfield project,clean corefocuses on a standardized, extensible system with high-quality data. Key aspects for data quality include:
* Efficiency(A): Clean core principles prioritize efficient processes and data structures, minimizing customizations that could degrade performance or complicate upgrades. Efficient data quality ensures streamlined operations (e.g., fast MRP runs) and leverages standard SAP functionalities effectively.
* Stability(D): Maintaining a stable core with consistent, reliable data (e.g., master data integrity in MM03) prevents disruptions during updates or extensions. Stability ensures the system remains robust and predictable, a cornerstone of clean core in a Greenfield implementation.
Accuracy(B) is critical for data quality in general (e.g., correct BOM quantities), but clean core emphasizes systemic qualities over content accuracy, which is assumed.Timeliness(C) matters for operational data (e.g., stock updates), but it's less tied to clean core's structural focus. This is per SAP's clean core guidelines.

**NEW QUESTION # 44**
You want to create a production order. What methods can you use?
Note: There are 2 correct answers to this question.

- A. Create by order release
- B. Convert a purchase requisition

- C. Create in Kanban process
- D. Create without material

**Answer: C,D**

**NEW QUESTION # 45**
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