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AICHE CCPS Process Safety Professional Certification Sample Questions (Q83-Q88):

NEW QUESTION # 83

Applicable codes and standards can be issued by (Select all that apply)

- A. The business unit or site
- B. The company
- C. National or international standards organizations

- D. Regulatory agencies

Answer: A,B,C,D

Explanation:

The correct answer is A, B, C, and D because CCPS recognizes that codes and standards originate from multiple levels, both internal and external to an organization. Within the RBPS element "Compliance with Standards," organizations must identify, adopt, and comply with all applicable requirements regardless of their source.

Regulatory agencies (B) are a primary source, issuing legally enforceable rules such as OSHA regulations or environmental laws.

National and international standards organizations (D) -such as API, ASME, ISO, and NFPA-develop widely accepted consensus standards that define good engineering and safety practices.

However, CCPS also emphasizes that companies (A) often develop their own internal engineering standards, specifications, and best practices that may be more stringent than external requirements. Similarly, business units or individual sites (C) may create localized procedures or technical standards tailored to specific operations, hazards, or regional requirements.

All these sources must be integrated into a comprehensive compliance system. CCPS stresses that organizations are responsible not only for identifying applicable external standards but also for ensuring that internal standards are consistent, current, and properly implemented.

Therefore, effective process safety requires recognizing that codes and standards are multi-sourced, and all listed options are valid contributors.

NEW QUESTION # 84

What are some outputs of a Management of Change review? (Select all that apply)

- A. Appropriate revisions or updates to procedures
- B. Updates to process safety information
- C. Revision to related training
- D. Authorized change request

Answer: A,B,C,D

Explanation:

The correct answers are A, B, C, and D because all listed options represent typical and required outputs of an effective Management of Change (MOC) review as defined by CCPS Risk-Based Process Safety.

A (updates to process safety information) is a fundamental output. Any change affecting process conditions, equipment, or materials must be reflected in documents such as P & IDs, datasheets, and design bases to ensure accuracy and safe operation.

B (authorized change request) is the formal approval that confirms the change has been properly reviewed, risks evaluated, and necessary safeguards identified before implementation. CCPS stresses that no change should proceed without proper authorization.

C (revision to related training) is critical because personnel must understand the change and its implications.

Training ensures operators and maintenance staff can safely operate and maintain modified systems.

D (updates to procedures) ensures that operating, maintenance, and emergency procedures remain aligned with the current system configuration. Outdated procedures are a common cause of incidents.

CCPS emphasizes that MOC is not just about approving changes but ensuring all downstream impacts are addressed- documentation, training, procedures, and system readiness-before startup. These outputs collectively ensure that risks introduced by change are effectively managed and controlled.

NEW QUESTION # 85

A facility has several processes that need to be audited. There are 120 P & IDs (Piping and Instrumentation Diagrams) for the processes to be audited. The auditor responsible for Process Knowledge Management should:

- A. Only review P & IDs from the processes with the highest process safety risk
- B. Plan to extend the time required to do the audit
- C. Request assistance from the lead auditor to distribute the load
- D. Review a representative sampling of P & IDs from all processes

Answer: D

Explanation:

Comprehensive Explanation (CCPS-based):

The correct answer is D because CCPS auditing guidance emphasizes the use of representative sampling when the volume of

information is large. Reviewing all 120 P & IDs is typically impractical and unnecessary for an audit, while reviewing only high-risk processes (Option A) could overlook systemic issues in lower- risk areas.

A representative sample ensures that the auditor evaluates consistency, completeness, and quality of process knowledge management across the entire facility , not just selected areas. This approach allows identification of systemic weaknesses , such as outdated drawings, missing information, or inconsistencies between documents and actual installations.

Option B may help logistically but does not address the audit methodology , which is the focus of the question. Option C is inefficient and not aligned with standard audit practices, which prioritize effectiveness and practicality .

CCPS promotes audits that are risk-informed, efficient, and evidence-based , using sampling techniques to draw valid conclusions about the overall health of a system without reviewing every single document.

NEW QUESTION # 86

The workforce involvement element: (Select all that apply)

- A. Reinforces process safety culture
- B. Defines roles and responsibilities of all involved
- C. Allows veto authority for employee representatives
- D. Establishes mechanisms to facilitate participation

Answer: A,B,D

Explanation:

The correct answers are A, B, and C because the Workforce Involvement element in CCPS RBPS is focused on actively engaging employees in process safety activities and decision-making.

Option A is correct because workforce involvement plays a key role in reinforcing a strong process safety culture . When employees participate in hazard identification, incident investigations, and safety discussions, they develop ownership and commitment to safe operations.

Option B is also correct because effective workforce involvement requires clearly defined roles and responsibilities . Employees at all levels must understand their responsibilities in maintaining process safety, which improves accountability and consistency.

Option C is correct as CCPS emphasizes the need to establish formal mechanisms for participation , such as safety committees, feedback systems, and involvement in HAZOPs or risk assessments. These mechanisms ensure that workforce knowledge and experience are effectively utilized.

Option D is incorrect because CCPS does not require or define veto authority for employee representatives .

While employee input is critical, decision-making authority remains structured within the organization's management systems. Overall, workforce involvement strengthens process safety by leveraging frontline knowledge, improving communication, and fostering shared responsibility .

NEW QUESTION # 87

What is it called when a process operates outside of documented standard operating limits?

- A. Consequences of Deviation
- B. Transient Operation
- C. Emergency Response
- D. Abnormal Operations

Answer: D

Explanation:

The correct answer is C. Abnormal Operations because, according to CCPS guidance, any condition in which a process is operating outside its documented safe operating limits or boundaries is classified as an abnormal situation. Safe operating limits are defined within operating procedures and are part of the Process Safety Information (PSI) and Operating Procedures elements of RBPS. When these limits are exceeded, the system is no longer in its intended safe state.

CCPS emphasizes that abnormal operations require immediate recognition and corrective action by trained operators. These conditions may include deviations in pressure, temperature, flow, or level beyond predefined limits. Failure to respond appropriately can escalate into major incidents.

Option A (Consequences of Deviation) refers to the documented outcomes if limits are exceeded, not the condition itself. Option B (Emergency Response) applies after escalation to an incident. Option D (Transient Operation) refers to temporary states such as startup or shutdown, which may still be within controlled limits.

Thus, "abnormal operations" is the correct terminology used by CCPS to describe operations outside established safe limits , highlighting the importance of operator training, alarm management, and procedural adherence to maintain process safety.

NEW QUESTION # 88

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LisaNova appeared to have something of an act to grind, usually against CCPSC Hollywood stars, and had been gathering a fan base, whom she fed a steady diet of sarcastic impersonations and wry media commentary.

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