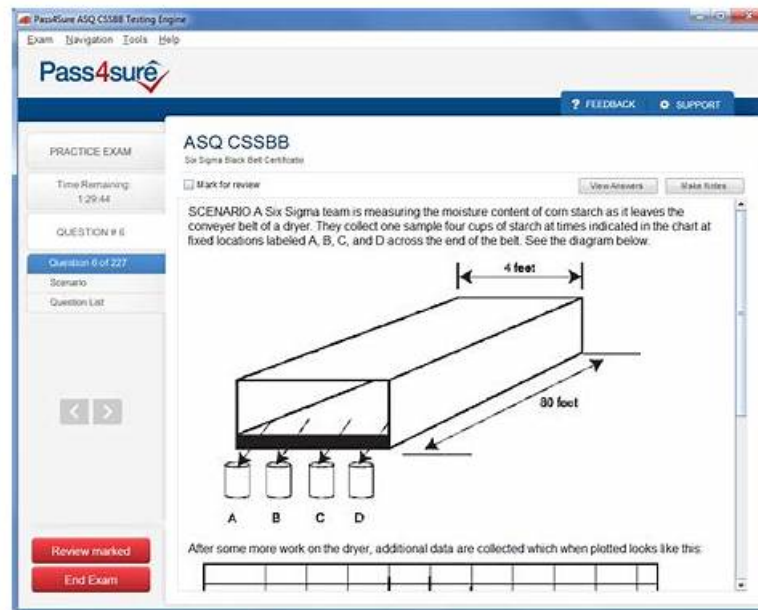


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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q272-Q277):

NEW QUESTION # 272

The primary metric for a project is reduced cost for process A . Baseline data might include:

- A. none of the above
- B. current selling price for the products or services output by process A
- C. current suggestions from stakeholders of process A
- D. all the above
- E. current maintenance costs

Answer: E

NEW QUESTION # 273

What dollar amount of savings would a project show if it reduced your outstanding Accounts Receivable by \$0.9 million dollars to \$3.5 million total and your organization's marginal cost of capital was 5.7%?

- A. \$51,300
- B. \$49,250
- C. \$117,500
- D. \$202,424

Answer: A

NEW QUESTION # 274

Successful Six Sigma projects always:

- A. all of the above E. none of the above
- B. are completed in a short time frame
- C. impact the bottom line of the enterprise
- D. use designed experiments

Answer: C

NEW QUESTION # 275

A team wants a technique for determining and displaying priorities based on frequency of various defect types. They should use:

- A. relationship matrix
- B. flow charts and process maps
- C. Pareto chart
- D. written and diagrammed work instructions
- E. cause and effect diagrams

Answer: C

NEW QUESTION # 276

A process shows the following number of defectives. Each sample size for this process is 85.
3 8 2 7 7 6 8 8 9 5

Find the control limits.

- A. none of the above
- B. none and 25.2
- C. none and 13.5
- D. 12.6 and 25.2

Answer: C

NEW QUESTION # 277

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