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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q81-Q86):

NEW QUESTION # 81

Nominal Group Technique is used to:

- A. provide a consistent stable group leadership
- B. generate a group on new ideas
- C. provide a name for the group
- D. help a group reach consensus

Answer: D

NEW QUESTION # 82

Six Sigma is a business improvement discipline whose fundamental view is based on a _____ oriented approach of the business.

- A. Predatory
- B. Performance
- C. Process
- D. Profit

Answer: B

NEW QUESTION # 83

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).

- A. These plots prove a statistically significance factor with 95% confidence
- B. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- C. These plots are an example of interaction plots
- D. The coefficient of the metal hardness is positively related to the output of tool age
- E. When the cutting speed increased from low to high level, the tool age increases

Answer: B,D,E

NEW QUESTION # 84

A team wants a technique for determining and displaying priorities based on frequency of various defect types. They should use:

- A. cause and effect diagrams
- B. Pareto chart
- C. written and diagrammed work instructions
- D. relationship matrix
- E. flow charts and process maps

Answer: B

NEW QUESTION # 85

SPC Charts are used extensively in different business and decision-making environments. In this example a vendor is being selected based on speed of delivery. Which of the conclusions would help you pick a vendor for your needs regarding lead-time of delivery from your vendors?

□

- Answer: A,C,D,E**

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