

Quiz ASQ - Authoritative CSSBB Latest Exam Fee



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What is the duration of the CSSBB Exam

- Length of Examination: 4 hour 30 minutes
- Format: Multiple choices, multiple answers
- Number of Questions: 165

ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q28-Q33):

NEW QUESTION # 28

The team in the above problem draws arrows from Post-It@ notes that are causes to notes that are the effects of these causes. This step is best described by which approach to problem solving?

- A. Prioritization matrix
- B. Activity network diagram
- C. Affinity diagram
- **D. Inter-relationship digraph**
- E. Process decision program chart
- F. Matrix diagram
- G. Tree diagram

Answer: D

NEW QUESTION # 29

There have been some instances in which 1.5 inch sheet metal screws are used where 1.25 inch should have been used. This produces a critical defect. The decision is made to have all 1.25 inch screws have a square reduced head and all 1.5 inch screws be Phillips. This is an example of:

- A. visual factory
- B. standard work
- C. set up time reduction (SMED)
- **D. poka-yoke**
- E. kanban

Answer: D

NEW QUESTION # 30

Which of the following tools focuses on maximizing equipment effectiveness throughout the life of the equipment?

- **A. TPM**
- B. OEE
- C. Jidoka
- D. 6S

Answer: A

Explanation:

The correct answer is C. TPM . The CSSBB source states that Total Productive Maintenance (TPM) promotes coordinated group activities for greater equipment effectiveness and lists as a key feature "efforts to maximize equipment effectiveness" along with "a system of productive maintenance for a machine's life span." That wording matches the question almost exactly. TPM is not just a metric or housekeeping method. It is a broad maintenance system involving operators, engineering, maintenance, and management to sustain equipment performance throughout its useful life. OEE is a measurement of equipment effectiveness, but TPM is the management and maintenance approach designed to maximize that effectiveness over the equipment life cycle. 6S is a workplace-organization and safety method, and jidoka is an autonomation concept related to stopping for abnormalities. Therefore, the verified CSSBB answer is C. TPM .

NEW QUESTION # 31

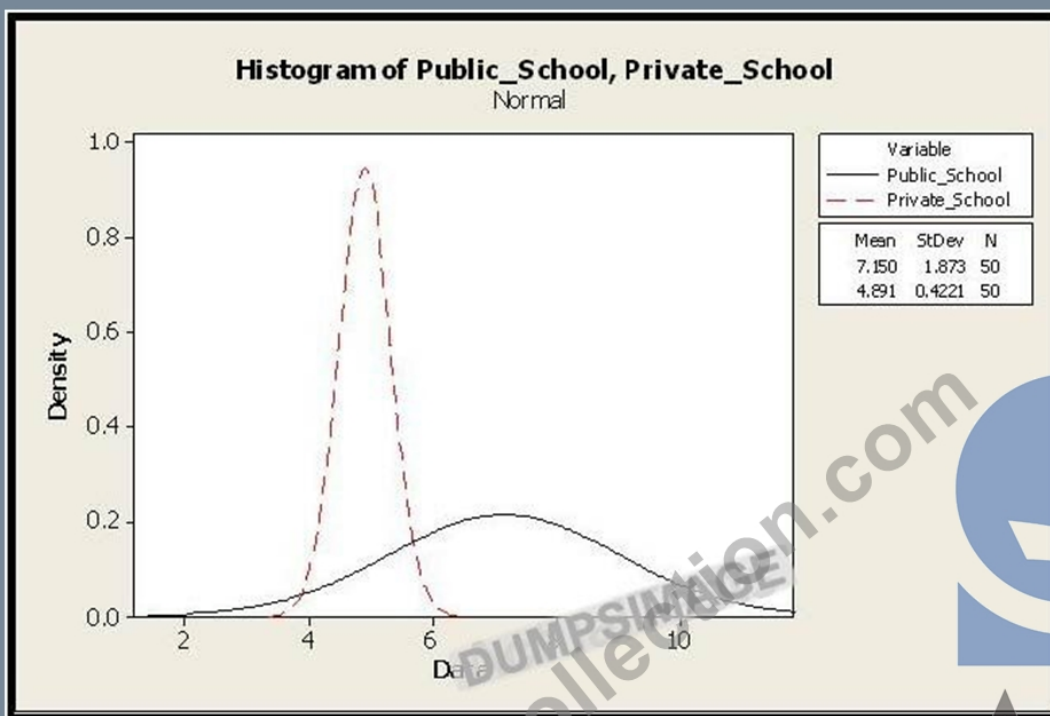
A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$3,600 in order to stay within budget. Using a sample of 42 first article components, a Mean of the new product upgrade price of \$3,200 and a Standard Deviation of \$180 was estimated. Based on the data provided, the Z value for the data assuming a Normal Distribution is?

- A. 4.30
- **B. 2.22**
- C. 5.42
- D. 1.11

Answer: B

NEW QUESTION # 32

The class score distribution of schools in a metropolitan area is shown here along with an analysis output. Comment on the statistical significance between the Means of the two distributions. Select the most appropriate statement.



Two-sample t for Private_School vs Public_School

	N	Mean	StDev	SE Mean
Private_School	50	4.891	0.422	0.060
Public_School	50	7.15	1.87	0.26

Difference = μ (Private_School) - μ (Public_School)

Estimate for difference: -2.259

99% CI for difference: (-2.985, -1.534)

T-Test of difference = 0 (vs not =): T-Value = -8.32 p-Value = 0.000 DF = 53

- A. The two class Means are statistically different from each other
- B. The two class Means statistically not different from each other
- C. A visual comparison shows that class Means are not statistically different
- D. Inadequate information on class Means to make any statistical conclusions
- E. A visual comparison shows that class Means are statistically different

Answer: A

NEW QUESTION # 33

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