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API Refractory Personnel Sample Questions (Q28-Q33):

NEW QUESTION # 28

The selected compression test section of the specimen for the CCs test shall be free from

- A. Chipped surfaces
- B. All of the above
- C. cCracks
- D. Other obvious defects

Answer: B

NEW QUESTION # 29

Refractory abrasion is defined as the wearing away of the surface by:

- A. the scouring action of moving solids.
- B. high-velocity gases.
- C. high-velocity hydrocarbons.
- D. coke buildup.

Answer: A

Explanation:

API TR 977 defines refractory abrasion in the context of erosion resistance testing:

"Abrasion is the wearing away of the surface by the mechanical scouring action of solids moving across the surface."

- API TR 977, Section 2

This distinguishes abrasion from gas or chemical attack and aligns with ASTM C704 test context.

NEW QUESTION # 30

Pre-turn around planning means

- A. At least 12 months prior to the turnaround
- B. Any of the above
- C. At least 6 months prior to the turnaround
- D. At least 8 months prior to the turnaround

Answer: C

NEW QUESTION # 31

Test panels for pneumatic gunning are inclined above the horizontal at an angle of

- A. 45°
- B. 30°
- C. 60°
- D. None of the above

Answer: A

NEW QUESTION # 32

From each production run, the testing frequency for erosion service refractory is one sample per:

- A. 1 pallet or less
- B. 2 tons or less
- C. batch
- D. 3 pallets or less

Answer: B

Explanation:

API 936 establishes quality assurance testing frequencies based on usage, service condition, and criticality of application. For erosion service refractory, which is subject to high-velocity particle impingement (e.g., in FCCU units), the standard testing frequency is one sample per 2 tons or less. This ensures that each significant quantity used in fabrication is represented by a test sample to verify compressive strength, density, and abrasion resistance.

Failure to meet this frequency may risk undetected variability in raw material batches or mixing inconsistencies.

Reference:

NEW QUESTION # 33

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