

# CSSBB Trainingsunterlagen, CSSBB Examsfragen



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## ASQ CSSBB Prüfungsplan:

Thema	Einzelheiten
Thema 1	<ul style="list-style-type: none"><li>Analyze Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Analyze phase of DMAIC: hypothesis testing, root cause analysis, regression or statistical modeling, process mapping and value stream analysis to identify improvement opportunities.</li></ul>
Thema 2	<ul style="list-style-type: none"><li>Control Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Control phase of DMAIC: sustaining improvements, managing change, control planning, standardization, documentation of improvements, and monitoring for regression of process gains.</li></ul>
Thema 3	<ul style="list-style-type: none"><li>Improve Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Improve phase of DMAIC: designing experiments, implementing process improvements, piloting solutions, selecting optimal changes, and preparing for implementation across the operational environment.</li></ul>
Thema 4	<ul style="list-style-type: none"><li>Define Phase: This section of the exam measures the skills of Six Sigma Black Belts and covers the Define phase of the DMAIC framework: project charter development, stakeholder identification, problem opportunity definition, voice of the customer, and initial scoping of improvement efforts.</li></ul>

>> CSSBB Trainingsunterlagen <<

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Machen Sie sich noch Sorgen um die ASQ CSSBB Zertifizierungsprüfung? Bemühen Sie sich noch anstrengend um die ASQ CSSBB Zertifizierungsprüfung? Wollen Sie so schnell wie möglich die ASQ CSSBB Zertifizierungsprüfung bestehen? Wählen Sie doch ITZert! Mit ihm können Sie ganz schnell Ihren Traum verwirklichen.

## ASQ Six Sigma Black Belt Certification - CSSBB CSSBB Prüfungsfragen mit Lösungen (Q11-Q16):

### 11. Frage

Which of the following sources of information is useful in facilitating interactions on a project team?

- A. Routine status report
- **B. A communication plan**
- C. Team leader feedback
- D. Meeting minutes

**Antwort: B**

Begründung:

A communication plan is the most useful source of information for facilitating interactions on a project team because it defines how information will flow among team members and stakeholders. In Six Sigma project management, a communication plan helps clarify who needs what information, when it should be shared, how it will be communicated, and who is responsible for sending or receiving it. This structure improves coordination, reduces confusion, supports timely escalation, and helps ensure that the right people are involved at the right time. Meeting minutes and routine status reports are useful records, but they document what has already happened rather than proactively guiding interaction. Team leader feedback can be helpful, but it is less systematic and less comprehensive than a communication plan. For Black Belts managing cross-functional projects, communication failures can create delays, rework, and conflict even when the technical work is strong. Therefore, the correct answer is C, A communication plan, because it provides the framework that enables clear, effective, and consistent interactions across the project team.

### 12. Frage

A Non-parametric Test should be used if just one distribution is not Normal out of the two or more gathered.

- **A. True**
- B. False

**Antwort: A**

### 13. Frage

The formula for reliability during constant failure rate conditions is: Use this formula to find the reliability of a product at 800 hours if MTBF = 600 hours.

- A. 0.37
- B. 0.87
- C. 0.78
- D. none of the above
- **E. 0.26**

**Antwort: E**

### 14. Frage

A hospital is preparing for a survey for a certification process by an accreditation body. Administration has provided hospital managers with a list of items that the assessors will be asking about. Which of the following analysis tools should management use as part of their preparation for this assessment?

- A. Measurement system analysis (MSA)
- **B. Gap analysis**
- C. Failure mode and effects analysis (FMEA)
- D. Root cause analysis (RCA)

**Antwort: B**

Begründung:

Gap analysis is the correct tool because the hospital is comparing its current condition against an external set of expected requirements from an accreditation body. In Six Sigma and organizational assessment practice, gap analysis is used to determine the difference between the present state and a required or desired future state. In this case, the list of items from the assessors becomes the target condition or assessment standard.



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