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## API 510 Exam Publications Effectivity Sheet – FOR: September 2025, January 2026, and May 2026

Listed below are the effective editions of the publications required for this exam for the date(s) shown above.

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- API 510, *Pressure Vessel Inspection Code: In-service Inspection, Rating, Repair, and Alteration*, 11<sup>th</sup> Edition, October 2022, Errata 1 (March 2023)
- API Recommended Practice 571, *Damage Mechanisms Affecting Fixed Equipment in the Refining Industry*, 3rd edition, March 2020

ATTENTION: Only the following sections / mechanisms from RP 571 are included on the exam:

Section 2	Terms and Definitions
Par. 3.3:	Amine Stress Corrosion Cracking.
3.8:	Atmospheric Corrosion
3.9:	Boiler Water and Steam Condensate Corrosion
3.11:	Brittle Fracture
3.14:	Caustic Corrosion
3.15:	Caustic Stress Corrosion Cracking
3.17:	Chloride Stress Corrosion Cracking
3.22:	Corrosion Under Insulation
3.27:	Erosion/Erosion-Corrosion
3.35:	High-temperature H <sub>2</sub> -H <sub>2</sub> S Corrosion
3.36:	High-temperature Hydrogen Attack
3.37:	Hydrochloric Acid Corrosion
3.46:	Naphthenic Acid Corrosion
3.61:	Sulfidation
3.67:	Wet H <sub>2</sub> S Damage (Blistering/HIC/SOHC/SSC)

- API Recommended Practice 572, *Inspection Practices for Pressure Vessels*, 5th Edition, November 2023.
- API Recommended Practice 576, *Inspection of Pressure-relieving Devices*, 5th Edition, September 2024
- API Recommended Practice 577, *Welding Processes, Inspection, and Metallurgy*, 3rd Edition, October 2020
- API Recommended Practice 578, *Material Verification Program for New and Existing Assets*, 4th edition, February 2023
- American Society of Mechanical Engineers (ASME), *Boiler and Pressure Vessel Code*, 2023 Edition
  - i. Section V, *Nondestructive Examination, Articles 1, 2, 6, 7 and 23 (Section SE-797 only)*
  - ii. Section VIII, *Rules for Construction of Pressure Vessels, Division 1; Introduction (U), UG, UW, UCS, Appendices 1-4, 6, 8, and 12*
  - iii. Section IX, *Qualification Standard for Welding, Brazing, and Fusing Procedures; Welders; Brazers; and Welding, Brazing, and Fusing Operators, (Welding only)*

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## 100% Pass API-510 - Useful New Guide Pressure Vessel Inspector Files

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## API Pressure Vessel Inspector Sample Questions (Q62-Q67):

### NEW QUESTION # 62

Discuss how ongoing global regulatory changes impact the implementation of API-510 standards.

#### Answer:

#### Explanation:

Ongoing global regulatory changes can significantly impact the implementation of API-510 standards as these changes may introduce new safety, environmental, or operational requirements that affect pressure vessel management. Companies must stay informed about these regulatory updates and assess how they align with API-510 guidelines. Adapting to these changes often requires updating internal policies, retraining staff, and sometimes modifying equipment. Proactive engagement with regulatory bodies and industry associations helps ensure that the implementation of API-510 remains compliant and up to date with global standards.

### NEW QUESTION # 63

Discuss the ethical responsibilities of pressure vessel inspectors under API-510.

#### Answer:

#### Explanation:

The ethical responsibilities of pressure vessel inspectors under API-510 include maintaining integrity, objectivity, and impartiality in their inspection practices. Inspectors are expected to perform their duties based on sound technical knowledge and adhere to the highest standards of safety and compliance. They must avoid any conflicts of interest and ensure that their decisions and recommendations are based solely on their professional assessment of the vessel's condition.

Additionally, inspectors are obligated to report any safety concerns or compliance issues they discover during their inspections, regardless of potential implications for operations or management.

### NEW QUESTION # 64

Discuss how API-510 influences the design phase of pressure vessels to ensure compliance from the initial stages.

#### Answer:

#### Explanation:

API-510 impacts the design phase by setting forth design standards and criteria that incorporate safety, quality, and regulatory compliance from the outset. It requires that pressure vessels be designed considering the maximum allowable working pressure, temperature ranges, and the corrosive nature of the contents. API-510 also mandates that materials used must meet specific standards and that the design includes provisions for inspection openings, supports, and connections.

Design reviews and validations by certified engineers are required to ensure that all aspects of the code are met before construction, thus integrating safety and compliance into the very foundation of the vessel's construction.

### NEW QUESTION # 65

Pressure relieving device repair organizations shall have a fully documented quality control system and which of the following?

- A. A Valve Repair Certificate of Authorization issued by the ASME
- B. A Valve Repair Certificate of Authorization issued by the National Board
- C. Fully documented training program
- D. A valve Repair Certificate of Authorization issued by the API

#### Answer: C

### NEW QUESTION # 66

During a vessel alteration, if there is a conflict between the requirements of API 510 and the construction code, which should be followed?

- A. API 510
- B. either the API 510 or the construction code based on inspector's recommendation

- C. the construction code
- D. the code with the most stringent requirements

**Answer: A**

## NEW QUESTION # 67

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You may have been learning and trying to get the API-510 certification hard, and good result is naturally become our evaluation to one of the important indices for one level. When looking for a job, of course, a lot of companies what the personnel managers will ask applicants that have you get the API-510 certification to prove their abilities, therefore, we need to use other ways to testify our knowledge we get when we study at college, such as get the API-510 Test Prep to obtained the qualification certificate to show their own all aspects of the comprehensive abilities, and the API-510 exam guide can help you in a very short period of time to prove yourself perfectly and efficiently.

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