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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q435-Q440):

NEW QUESTION #435

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$3,800 in order to stay within budget. Using a sample of 38 first article components, a Mean of the new product upgrade price of \$3,680, and a Standard Deviation of \$120 was estimated. In order to increase the Long Term Z value to 5, what is the maximum long term variation in pricing the Belt can accept for his upgraded critical raw material component?

- A. \$48
- B. \$6
- C. \$24
- D. \$12

Answer: C

NEW QUESTION #436

A Belt is analyzing data and upon creation of the graphical analysis sees multiple modes. One of the primary reasons this could occur is because the process has experienced a

- A. Any one of these
- B. Sizable Measurement System error
- C. Catastrophic failure of some sort
- D. Significant change from one shift to another

Answer: A

NEW QUESTION #437

A team has been asked to reduce the occurrence of a particular defect. They begin by brainstorming all possible causes using a:

- A. prioritization matrix
- B. affinity diagram E. activity network diagram
- C. cause and effect diagram
- D. matrix diagram
- E. interrelationship digraph
- F. process decision program chart
- G. tree diagram
- H. matrix diagram

Answer: C

NEW QUESTION #438

The Japanese born function of a Kanban event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

- A. False
- B. True

Answer: A

NEW QUESTION #439

For the data set shown here which of these statements is/are true?

rade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	CO110.6
0.130	0.67	0.84
0.33	6.94	0.22
4.13		ASQ

- A. Grade A has the lowest sample Mean of the 3 samples
- B. A Paired T-test would be applicable for comparing Grade B and Grade A since they follow each other in the data set
- C. Hypothesis Testing of Means or Medians cannot be done since there are an unequal number of observations for the 3 samples
- D. Grade A has a higher sample Mean than Grade B

Answer: A

NEW QUESTION #440

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