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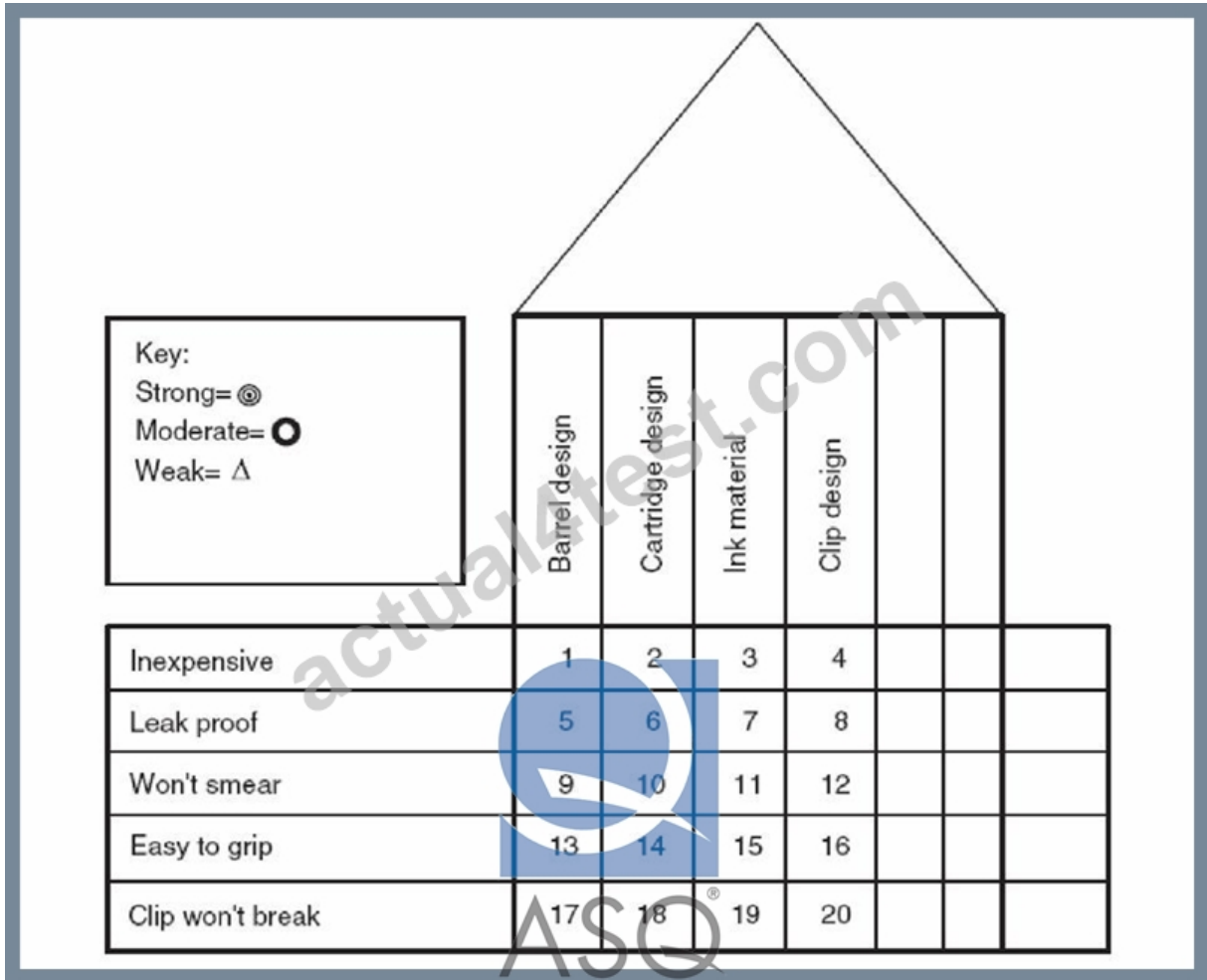
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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q88-Q93):

NEW QUESTION # 88

This QFD matrix was used in the design process for a ball point pen. What symbol is appropriate for the square labeled 12?

- A. none of the above
- B. 
- C.

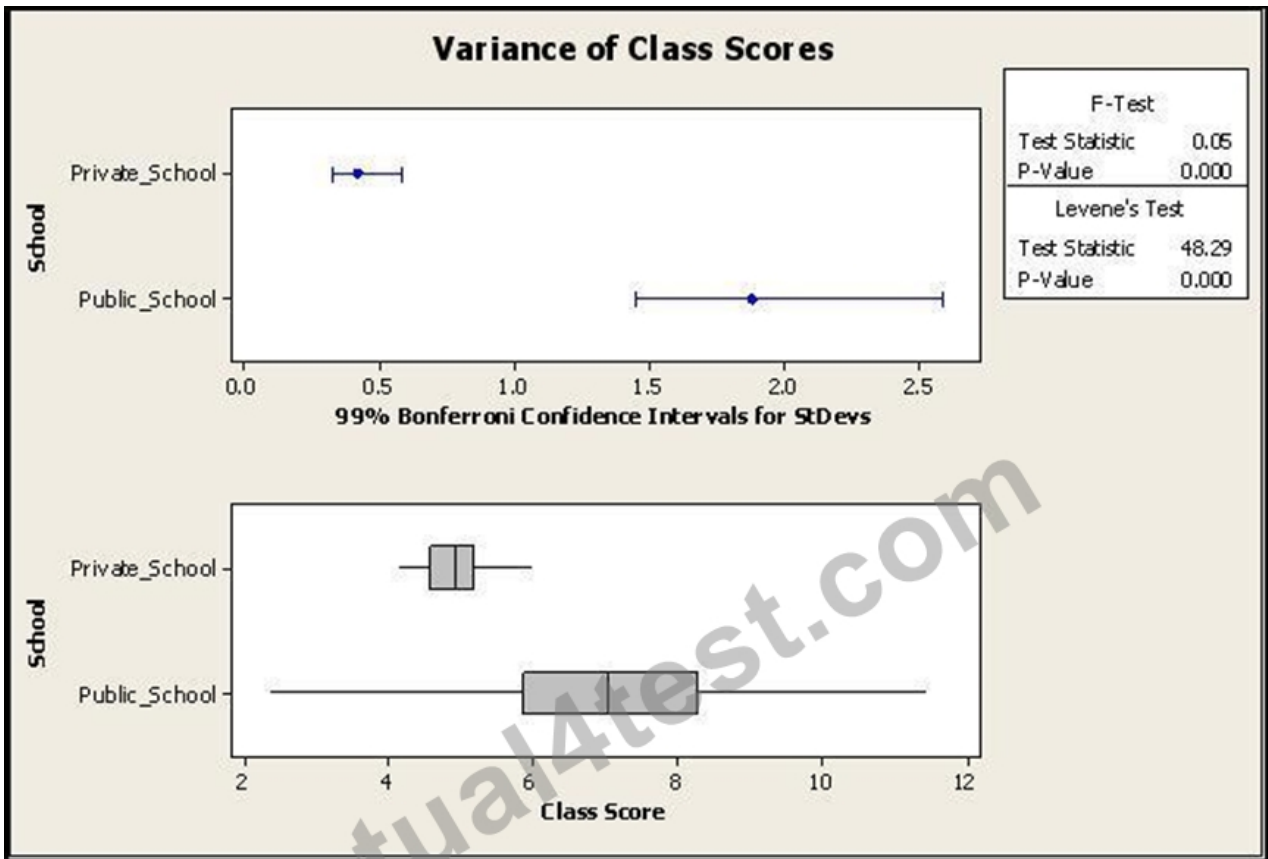


- D. 
- E. 

Answer: E

NEW QUESTION # 89

From the variance F-test shown above, which of these conclusions is/are valid?



Test for Equal Variances: Class Score versus School

99% Bonferroni confidence intervals for standard deviations

School	N	Lower	StDev	Upper
Private_School	50	0.32753	0.42210	0.58233
Public_School	50	1.45338	1.87303	2.58404

F-Test (Normal Distribution)
 Test statistic = 0.05, p-value = 0.000

- A. There are not enough data points to make any statistical conclusions
- **B. The variance between the class score distribution is significantly different**
- C. The variance between the class score distribution is not significantly different
- D. This test applies only to Normal Distributed data at 99 % confidence

Answer: B

NEW QUESTION # 90

For the data set shown here which of these statements is/are true?

Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

- A. Hypothesis Testing of Means or Medians cannot be done since there are an unequal number of observations for the 3 samples
- B. Grade A has a higher sample Mean than Grade B
- C. Grade A has the lowest sample Mean of the 3 samples
- D. A Paired T-test would be applicable for comparing Grade B and Grade A since they follow each other in the data set

Answer: C

NEW QUESTION # 91

During the design stage of a product or service, functional requirements are developed in order to

- A. facilitate communication between design and production or delivery
- B. minimize the amount of design rework
- C. improve development cost estimates
- D. establish performance levels

Answer: D

Explanation:

In DFSS, functional requirements define what the product or service must do and how well it must perform in order to satisfy customer needs and design intent. Their purpose is to establish performance levels that can later be translated into measurable engineering, service, or process characteristics. This is a critical step because customer needs are often expressed in broad or qualitative terms, while functional requirements convert those needs into specific expectations for capability, reliability, speed, capacity, accuracy, or other performance dimensions. Once these requirements are established, the design team can align concepts, specifications, tolerances, and verification methods around them. While functional requirements may also improve communication and reduce redesign indirectly, those are secondary effects rather than their primary purpose. In Black Belt DFSS work, the team must clearly define what the design must achieve before selecting features or building the process that will deliver it. Therefore, the correct answer is A, establish performance levels, because functional requirements provide the performance foundation that guides robust product or service design.

NEW QUESTION # 92

Find the value of (6) in the ANOVA table. Assume:

$$\alpha = 0.10$$

ANOVA Table

Source	SS	df	MS	F ratio	F crit	P-value
x	1.48	1	(1)	(2)	(3)	(4)
Y	18.6	1	(5)	(6)	(7)	(8)
xxY	12.2	1	(9)	(10)	(11)	(12)
Error	2.1	4	(13)			

- A. 23.2
- B. 0.525
- C. $0.01 < P < 0.05$

- D. 1.48
- E. 12.2
- F. 16.4
- G. $0 < P < 0.005$
- **H. 35.4**
- I. 4.54
- J. 18.6
- K. 3.2
- L. $0.005 < P < 0.01$
- M. $0.05 < P < 0.10$
- N. $0.10 < P < 1$
- O. 2.82

Answer: H

NEW QUESTION # 93

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