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## SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	<ul style="list-style-type: none"><li>• Demand Management in SAP S</li><li>• 4HANA: This section covers a comparison of production methods in various manufacturing environments.</li></ul>

Topic 2	<ul style="list-style-type: none"> <li>• Lean Manufacturing in SAP S</li> <li>• 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.</li> </ul>
Topic 3	<ul style="list-style-type: none"> <li>• Managing Clean Core: This section covers the application of clean core principles to enhance business process agility, reduce adaptation efforts, and drive innovation in ERP systems.</li> </ul>
Topic 4	<ul style="list-style-type: none"> <li>• Process Orders in SAP S</li> <li>• 4HANA: This section covers an introduction to process order components, processing, and relevant master data objects. Overview of Good Manufacturing Practices (GMP) features.</li> </ul>
Topic 5	<ul style="list-style-type: none"> <li>• Master Data in SAP S</li> <li>• 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.</li> </ul>
Topic 6	<ul style="list-style-type: none"> <li>• Capacity Planning in SAP S</li> <li>• 4HANA: This section covers a discussion of SAP S</li> <li>• 4HANA best practices, SAP HANA database concept, SAP Fiori user experience, and embedded analytics capabilities.</li> </ul>

## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q37-Q42):

### NEW QUESTION # 37

You want to use capacity availability checks for production orders. Which settings have to be made for this?

Note: There are 2 correct answers to this question.

- A. A checking rule must be assigned to the work centers.
- **B. An overall profile must be assigned in the checking control.**
- C. The scope of check must be defined in Customizing.
- **D. The Relevant for Finite Scheduling indicator must be set.**

**Answer: B,D**

Explanation:

To enable capacity availability checks for production orders in SAP S/4HANA, specific settings ensure the system evaluates work center capacity:

\* The Relevant for Finite Scheduling indicator must be set(A): In the work center (transaction CR02, Capacity tab, field: Relevant to Finite Scheduling), this indicator must be activated. It ensures the system considers capacity limits during scheduling and availability checks, treating the work center as finite rather than infinite.

\* An overall profile must be assigned in the checking control(D): In Customizing (Production > Shop Floor Control > Operations > Capacity Planning > Define Checking Control), the checking control links the order type and plant to an overall profile (e.g., SAPSF0013). This profile (defined in Capacity Planning Customizing) specifies how capacity is checked(e.g., scope, tolerances) during order release or creation.

The scope of check(B) is part of the overall profile, not a separate setting in this context. A checking rule in work centers(C) applies to material availability or ATP checks, not capacity checks, which rely on the capacity profile and finite scheduling settings. This is detailed in SAP's capacity planning documentation.

### NEW QUESTION # 38

Why would you use phantom assemblies? Note: There are 3 correct answers to this question.

- A. To increase the number of planning levels
- **B. To make the assignment of components easier**
- **C. To reduce the number of changes required in bills of material**
- **D. To simplify the structure of bills of material**
- E. To reduce the number of material masters

**Answer: B,C,D**

Explanation:

Phantom assemblies in SAP S/4HANA (special procurement type 50, material master MRP 2 view or BOM item) are virtual components not physically stocked-their BOM is exploded directly into the higher-level assembly. Benefits include:

- \* To simplify the structure of bills of material(A): By treating a group of components as a phantom (e.g., a kit), the BOM avoids an extra level of assembly, reducing complexity in planning and documentation (e.g., one BOM level instead of two).
  - \* To reduce the number of changes required in bills of material(B): Changes to a phantom's components (CS02) automatically propagate to all higher-level BOMs using it, minimizing maintenance effort compared to updating separate subassembly BOMs.
  - \* To make the assignment of components easier(D): In production orders (CO01), phantom components are directly assigned to the parent operation, simplifying goods issue and confirmation by eliminating subassembly steps.
- To reduce the number of material masters(C) is incorrect-phantoms still require a material master with type (e.g., HALB) and procurement key 50, so the count remains unchanged. To increase the number of planning levels(E) is false-phantoms reduce planning levels by bypassing subassembly production. This is per SAP's phantom assembly usage.

#### NEW QUESTION # 39

You want to set up a make-to-order planning scenario for a finished material. The bill of material contains two components: one should be procured for each sales order individually, and the other should be procured jointly for all independent requirements. Forecasting for the finished product is NOT possible. Which settings do you make to achieve this?

- A. Choose planning strategy 50 (Planning without final assembly) and select the - corresponding Individual/Collective indicator.
- B. Choose planning strategy 50 (Planning without final assembly) and select the corresponding Mixed MRP indicator.
- **C. Choose planning strategy 20 (Make-to-Order) and select the corresponding individual/Collective indicator.**
- D. Choose planning strategy 20 (Make-to-Order) and select the corresponding Mixed MRP indicator.

**Answer: C**

Explanation:

To set up a make-to-order planning scenario for a finished material, you need to choose planning strategy 20 (Make-to-Order) and select the corresponding Individual/Collective indicator for the components in the bill of material. This way, you can control whether the components are procured individually or collectively for the sales orders. The following steps explain how to achieve this: In the material master record of the finished material, you need to select the MRP type PD (MRP) and the strategy group 20 (Make-to-Order) in the MRP 1 view. This means that the finished material is planned based on the sales order requirements and not on the forecast<sup>1,2</sup>.

In the bill of material of the finished material, you need to select the Individual/Collective indicator for each component. This indicator determines whether the component is procured individually for each sales order or collectively for all independent requirements. For the component that should be procured for each sales order individually, you need to select the indicator 2 (Individual requirements only). For the component that should be procured jointly for all independent requirements, you need to select the indicator 1 (Collective requirements only)<sup>3</sup>.

When you create a sales order for the finished material, the system generates a sales order item and a planned independent requirement for the finished material. The planned independent requirement is used as a planning element in MRP and triggers the procurement of the components according to the Individual/Collective indicator. For the component with indicator 2, the system creates a dependent requirement that is linked to the sales order item. For the component with indicator 1, the system creates an independent requirement that is not linked to the sales order item.

Reference:

- 1: SAP Help Portal: Make-to-Order Production
- 2: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 2: Demand Management
- 3: SAP Help Portal: Individual/Collective Requirements
- 4: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 3: Material Requirements Planning
- 5: SAP Help Portal: Requirements Planning
- 6: SAP S/4HANA Production Planning and Manufacturing Certification Guide, Chapter 4: Advanced Planning

#### NEW QUESTION # 40

You have maintained the parameters for simple discontinuation in the material master of a component. Which business process will be affected if the available stock is zero and the discontinuation date is in the past?

- A. Kanban
- B. Backflushing

- C. Production order release
- D. Material requirements planning

**Answer: D**

Explanation:

Simple discontinuation in SAP S/4HANA (material master, MRP 4 view, fields: Discontinuation Indicator, Effective-Out Date, Follow-Up Material) replaces a discontinued component with a follow-up material when stock is depleted. If the available stock is zero and the discontinuation date is in the past:

\* Material requirements planning(C): MRP (MD01/MD02) is affected because it checks the discontinuation settings. When stock is zero and the effective-out date has passed, MRP stops generating requirements for the discontinued material and creates them for the follow-up material instead (visible in MD04). This ensures planning continuity with the replacement.

Backflushing(A) (e.g., during CO11N) uses existing stock or reservations, not directly impacted by discontinuation unless stock is unavailable-but it's a downstream process.Kanban(B) relies on replenishment triggers, not discontinuation logic, though stock-outs could disrupt it indirectly.Production order release(D) (CO02) checks material availability, but discontinuation is handled in MRP, not at release.

This is per SAP's discontinuation process.

#### NEW QUESTION # 41

Your project uses process orders for the production of liquid chemicals. What can you define to ensure that production flow only happens in suitable and physically connected tanks? Note: There are 2 correct answers to this question.

- A. Resource selection
- B. Resource hierarchy
- C. Resource network
- D. Resource matrix

**Answer: A,C**

Explanation:

A resource network is a business object in PP/DS that defines the allowed directed connections between two or more resources. A directed connection means that the connection from Resource 1 to Resource 2 is not the same as the inverse connection from Resource 2 to Resource 1. You use this object to model existing production constraints more precisely, with the objective of creating a finite and technically feasible production schedule. Resource networks simplify the modeling of resource restrictions for consecutive operations or orders1 A resource selection is a business object in PP/DS that defines the criteria for selecting a suitable resource for an operation or an order. You use this object to specify the characteristics, attributes, and capacities of the resources that can be used for a particular production process. Resource selection allows you to optimize the resource utilization and reduce the setup times and costs2 A resource matrix is a business object in PP/DS that defines the relationships between different resources based on their characteristics and attributes. You use this object to determine the setup times and costs for changing from one resource to another. Resource matrix allows you to model the setup effort and expense more accurately and improve the production efficiency3 A resource hierarchy is a business object in PP/DS that defines the structure and sequence of resources that are used for a production process. You use this object to represent the logical and physical dependencies of the resources and to control the scheduling and sequencing of the operations or orders. Resource hierarchy allows you to model the production flow and capacity more realistically and ensure the technical feasibility of the production plan.

Reference:

Resource Network | SAP Help Portal

Resource Selection | SAP Help Portal

Resource Matrix | SAP Help Portal

[Resource Hierarchy | SAP Help Portal]

#### NEW QUESTION # 42

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