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Oracle Manufacturing Cloud 2025 Implementation Professional Sample Questions (Q46-Q51):

NEW QUESTION # 46

Which three requirements are fulfilled by nonstandard work orders?

- A. Rework
- B. Rescheduling
- C. Repair
- D. Prototype

Answer: A,C,D

Explanation:

Nonstandard work orders in Oracle Manufacturing Cloud are used for specialized tasks that do not follow typical production processes. The following are the main requirements fulfilled by nonstandard work orders:

* Repair : Nonstandard work orders can be used for maintenance and repair tasks to fix or refurbish defective or damaged items.

* Rework : These work orders are also used for rework processes, where a product needs to be reprocessed to meet quality standards or specifications.

* Prototype : Nonstandard work orders can handle prototype production, where items are produced in small quantities for testing and development before mass production.

Rescheduling (A) is typically handled by standard work orders in the production schedule rather than through nonstandard work orders.

Oracle Manufacturing Cloud documentation on " Nonstandard Work Orders " explains how they are used for tasks such as repair, rework, and prototype manufacturing.

NEW QUESTION # 47

To help ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), your client wants to enable audit trail for manufacturing work definitions and standard operations.

Which is NOT included in the audit trail for standard operations such as creation, update, and deletion?

- A. Operation resources. Including alternate resources
- B. Work definition header and version attributes
- C. Descriptive flexfields (OFFs) at any level
- D. Item structure component attributes referenced from Product Information Management(PIM)
- E. Attachments at any level

Answer: D

Explanation:

When enabling audit trail functionality to ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), certain actions related to work definitions and standard operations are audited for changes such as creation, update, and deletion. However, not all aspects are tracked in the audit trail.

* Item structure component attributes referenced from Product Information Management (PIM) are not included in the audit trail.

PIM attributes are managed separately from manufacturing-specific data, and changes to these components are not captured in the standard operations audit trail.

Audited components typically include:

* Work definition header and version attributes

* Descriptive flexfields (DFFs) at any level

* Attachments at any level

* Operation resources, including alternate resources

Oracle Manufacturing Cloud ' s documentation on audit trails details the entities that can be tracked, and PIM attributes are not part of the work definitions audit scope.

NEW QUESTION # 48

An employee is responsible for dealing with different manufacturing practices and processes, machines, tools, and equipment that turn raw material into a product.

Which seeded job role must you assign to this employee?

- A. Production Supervisor
- **B. Manufacturing Engineer**
- C. Production Engineer
- D. Manufacturing Supervisor
- E. Production Operator

Answer: B

Explanation:

In Oracle Manufacturing Cloud, the Manufacturing Engineer role is responsible for dealing with various manufacturing practices, processes, machines, tools, and equipment that transform raw materials into finished products. This role focuses on defining and managing production processes, resources, and operations in manufacturing plants.

* Manufacturing Engineer : This role involves creating and maintaining manufacturing processes, production resources, and work instructions. It ensures that products are manufactured efficiently and in compliance with quality standards.

Oracle Cloud documentation for "Manufacturing Engineer " describes this role as the primary one for handling manufacturing setups, process definitions, and equipment management in the system.

NEW QUESTION # 49

Which three statements are true about executing rework work orders with manual control?

- **A. You can perform operation completion only after the assembly has been issued to the work order, and only up to the quantity that the assembly component item is issued to the work order.**
- **B. You must manually issue the assembly item to rework a work order, either partial or full quantity.**
- C. You can cancel the work order after releasing it and after performing any transactions.
- **D. You cannot cancel the work order after releasing it or after performing any transactions.**
- E. If the group has grouping attributes, only work orders that match the grouping attribute values can be assigned to the groups.

Answer: A,B,D

Explanation:

In Oracle Manufacturing Cloud, executing rework work orders with manual control requires certain steps and restrictions to ensure proper tracking of rework activities:

* Statement A : You can perform operation completion only after the assembly item has been issued to the work order. The quantity that can be completed is limited to the quantity of the assembly issued.

* Statement C : The assembly item must be manually issued to the work order, allowing for flexibility to issue either a partial or full quantity depending on the rework requirements.

* Statement D : Once a work order is released and transactions have been performed, it cannot be canceled. This ensures that work orders already in progress are tracked properly.

Incorrect options:

* Statement B : This is incorrect because you cannot cancel the work order after performing transactions.

* Statement E : This statement is irrelevant in the context of executing rework work orders with manual control.

Oracle Cloud SCM documentation explains the steps and restrictions for manually controlling and issuing rework work orders, including limits on cancellation and operation completion.

NEW QUESTION # 50

Which three entities must you set up in Oracle Manufacturing Cloud to create a work definition for an item that will be manufactured in-house?

- A. Production line
- B. Manufacturing lead time
- **C. Resources**
- **D. Operation items**
- **E. Operations**

Answer: C,D,E

Explanation:

To create a work definition for an in-house manufactured item in Oracle Manufacturing Cloud, the following entities must be set up:

* Resources : Resources such as machines, labor, or tools are required to define what is needed to execute each operation.

* Operations : These represent the steps in the manufacturing process. Each operation can have multiple resources and associated work instructions.

* Operation Items : These are the items consumed or used during the operation. They include the components and materials needed for production.

While Production Line (C) and Manufacturing Lead Time (E) are important for scheduling and capacity planning, they are not mandatory for creating a basic work definition.

Oracle Cloud documentation on " Work Definitions " outlines the essential entities for setting up work definitions, focusing on resources, operations, and operation items for effective manufacturing.

NEW QUESTION # 51

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