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API-936 or the Refractory Personnel Exam is a certification program offered by the American Petroleum Institute. It is a globally recognized credential, which confirms a candidate's expertise and proficiency in the field of refractory materials and their applications. The API-936 Certification opens up many opportunities for professionals working in the oil and gas, petrochemical, and other related industries.

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## API Refractory Personnel Sample Questions (Q11-Q16):

### NEW QUESTION # 11

Test panels for pneumatic gumming are inclined above the horizontal at an angle of

- A. None of the above
- B. 45?
- C. 30?
- D. 60?

**Answer: B**

### NEW QUESTION # 12

Castable, gunning mixes, ramming mixes, plastics, and mortars are

- A. Unshaped refractory
- B. Refractory fiber
- C. Shaped refractory
- D. All of the above

**Answer: A**

### NEW QUESTION # 13

If the refractory lining is required before pressure testing, all pressure-retaining welds shall:

- A. be gunned with no needles.
- B. remain unlined and exposed to test medium
- C. include additional anchors.
- D. be lined with coal tar epoxy.

**Answer: B**

Explanation:

API 936 requires that if a refractory lining must be installed before pressure testing, then pressure-retaining welds must be left exposed to allow for adequate inspection and testing:

"If lining is required before pressure testing, pressure-retaining welds shall be left unlined and exposed to the test medium."

- API Std 936, Section 5.3.2.2

This ensures that the integrity of welds can be assessed without interference from refractory materials.

### NEW QUESTION # 14

The vessel in which the cracking reaction occurs or is completed, and in which the product gases are separated from coke and/or catalyst particulate, is the:

- A. stand pipe.
- B. regenerator.
- C. stripper.
- D. reactor.

**Answer: D**

Explanation:

This definition is rooted in petroleum refining terminology used in the context of fluid catalytic cracking (FCC) units:

"Reactor: The vessel in which the cracking reaction occurs or is completed and in which the product gases are separated from coke and/or catalyst particulate."

- API Std 936, Definitions, Section 3

Option B is the correct term describing this component. A stripper removes volatiles, a regenerator burns off coke from spent catalyst, and a standpipe is used for catalyst transport-not for the cracking reaction itself.

### NEW QUESTION # 15

When is metal fiber reinforcement used in castable refractory?

- A. Only when added in the field
- B. For all monolithic hot face castable refractory materials
- C. Only when extra strength is required
- D. Only when specified by the owner

**Answer: D**

Explanation:

Metal fiber reinforcement is not a universal requirement for all castables; it is used only when explicitly specified by the owner or design

engineer based on the thermal and mechanical service conditions. Fibers are typically added to enhance resistance to thermal shock, spalling, or dynamic loads, particularly in cyclic or erosive environments like FCCU risers.

API 936 requires adherence to project specifications, and unless the use of fiber reinforcement is clearly indicated in the job specifications, it is not assumed or automatically added.

## Reference:

API Std 936, Clause on Material Design and Job Specifications: "Metal fiber reinforced castables shall be used only where required by the job specifications." API TR 980, "Use of Fiber-Reinforced Castables," states: "Fiber reinforcement is not intrinsic to all castables and shall be used only when required by design."

## NEW QUESTION # 16

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