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API Corrosion and Materials Professional Sample Questions (Q87-Q92):

NEW QUESTION # 87

Corrosion rates associated with hydrofluoric (HF) acid would be expected to increase if

- A. Temperature and water content increase
- B. Copper-nickel alloy is used
- C. HF acid concentration increases
- D. Temperatures are below 150°F (66°C) and there is less than 3% water

Answer: A

Explanation:

According to API RP 571 and API RP 751 (HF Alkylation Units):

"HF acid corrosion rates increase with elevated temperature and higher water content. This is because water acts as an ionizing agent that facilitates the acid's attack on steel."

"Corrosion is minimized when water content is strictly controlled, usually between 0.5-1.5%."

"Contrary to some assumptions, increasing HF acid concentration actually decreases corrosivity." Hence, option B is correct.

NEW QUESTION # 88

The dewpoint of hydrochloric acid depends on the concentration of hydrogen chloride. It is typically about

- A. 160° F
- B. 130° F
- C. 110° F
- D. 180° F

Answer: B

NEW QUESTION # 89

Which of the following is considered resistant to cracking in hydrofluoric acid service?

- A. ASTM A-325
- B. ASTM A-193 B7
- C. ASTM A-193 B7M
- D. **ASTM A-193 B5**

Answer: D

Explanation:

API RP 751 (referenced in RP 571) lists materials appropriate for HF acid alkylation service. It specifies: "Chrome-moly steels such as ASTM A-193 B5 (5% Cr) bolts are preferred for their resistance to HF acid- induced cracking." "Standard low alloy steels (e.g., B7) are not considered adequately resistant." (Reference: API RP 571 summary & API RP 751, Section 5.6.3 - Bolting Materials) Therefore, the correct and industry-approved answer is option A.

NEW QUESTION # 90

_____ eliminates the susceptibility of most common steels to SCC.

- A. Preheat
- B. High temperature
- C. All of the above
- D. **PWHT**

Answer: D

NEW QUESTION # 91

Which of the following materials is susceptible to CO₂ corrosion?

- A. Stainless steel
- B. Both B and C
- C. **Carbon steel**
- D. Duplex stainless steel

Answer: C

Explanation:

Explanation

NEW QUESTION # 92

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