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## SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q40-Q45):

### NEW QUESTION # 40

Your company produces a finished good based on a forecast and expects it to be in stock when customers order it. If customers order more than the forecasted quantity, this must NOT have any impact on the production program. Which planning strategy do you use?

- A. Make-to-stock production (10)

- B. Planning with final assembly (40)
- C. Planning without final assembly (50)
- D. Assembly processing with production orders (82)

**Answer: A**

Explanation:

In SAP S/4HANA, planning strategies (material master, MRP 3 view, Strategy Group) determine how production aligns with demand. The scenario describes a pure make-to-stock (MTS) environment where goods are produced based on forecasts (planned independent requirements, PIRs) and held in stock, with excess customer orders not affecting the production program:

\* Make-to-stock production (10)(D): Strategy 10 uses PIRs (entered via MD61) to drive production, and finished goods are stocked (goods receipt via CO15). Sales orders (VA01) are fulfilled from stock, and excess demand beyond the forecast does not trigger additional production or consume PIRs—it's handled separately (e.g., via backorder or rejection). This ensures the production program remains stable, based solely on the forecast.

Assembly processing with production orders (82)(A) is a make-to-order (MTO) strategy tied to sales orders, not forecasts. Planning with final assembly (40)(B) allows sales orders to consume PIRs, potentially impacting production if demand exceeds the forecast. Planning without final assembly (50)(C) plans subassemblies based on PIRs, with final assembly triggered by sales orders, also affecting production. Strategy 10 meets the requirement per SAP's MTS planning logic.

### NEW QUESTION # 41

How are dependent requirements for assemblies created?

Note: There are 2 correct answers to this question.

- A. They are created on assembly level during the planning run.
- B. They are only created for multilevel bill of material (BOM) structures.
- C. They are created together with the independent requirement for the finished product.
- D. They are created with exact times in Advanced Planning.

**Answer: A,D**

### NEW QUESTION # 42

Which of the following processes lead to an entry in the MRP planning file?

Note: There are 3 correct answers to this question.

- A. Changing the purchasing contract in materials management
- B. Changing the storage bin in warehouse management
- C. Changing the procurement type in the product master
- D. Changing the operation times in the production data structure
- E. Changing the stock in inventory management

**Answer: A,C,E**

Explanation:

The MRP planning file is a list of all materials relevant to the planning run. The system sets an entry in the planning file for a material when there is a change that affects the material requirements planning, such as changes to stock, requirements, receipts, or MRP data in the material master. The following processes lead to an entry in the MRP planning file:

Changing the procurement type in the product master, which determines how the material is procured (internally or externally) and affects the MRP procedure and lot-sizing procedure.

Changing the stock in inventory management, which changes the stock/requirements situation of the material and triggers a net requirements calculation.

Changing the purchasing contract in materials management, which creates a purchase requisition as a receipt element and affects the availability of the material. Reference: Planning File, Planning File Entries for MRP Areas, SAP Exam C\_TS422\_1909 Topic 10 Question 10 Discussion

### NEW QUESTION # 43

Which of the following automation options can you use for production orders?

Note: There are 2 correct answers to this question.

- A. You can use trigger points to automatically create rework orders via confirmations.
- B. You can use the production scheduling profile to automatically set orders to technically complete.
- C. You can use mass processing to read PP master data for production orders.
- D. You can use mass processing to set production orders to technically complete.

**Answer: A,D**

#### **NEW QUESTION # 44**

Which master data fields can have an impact on whether MRP creates planned orders or purchase requisitions for a material? Note: There are 2 correct answers to this question.

- A. MRP group
- B. Procurement type
- C. MRP type
- D. Material type

**Answer: B,D**

Explanation:

In SAP S/4HANA, MRP determines whether to create planned orders (for in-house production) or purchase requisitions (for external procurement) based on specific master data settings in the material master. The procurement type (A), maintained in the MRP 2 view (field: ProcurementType), is a key determinant. For example, procurement type "E" (In-house production) triggers planned orders, while "F" (External procurement) generates purchase requisitions, and "X" (Both) allows MRP to decide based on additional settings like quotas.

The material type (B), defined during material creation and linked to configuration (Logistics - General > Material Master > Basic Settings > Define Material Types), also influences this decision indirectly. For instance, material types like "FERT" (Finished Goods) are typically produced in-house, favoring planned orders, while "ROH" (Raw Materials) are procured externally, favoring purchase requisitions. MRP type (C) controls whether MRP runs (e.g., "PD" for MRP planning), but it does not directly determine the order type.

MRP group (D) groups materials for planning parameters but does not directly dictate planned orders versus purchase requisitions.

#### **NEW QUESTION # 45**

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