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### API Corrosion and Materials Professional Sample Questions (Q145-Q150):

#### NEW QUESTION # 145

Cracking of dissimilar weld metals occurs in the \_\_\_\_\_ side of a weld joining 300 Series SS and carbon steel.

- A. Both of the above
- B. Austenitic
- C. **Ferritic**
- D. None of the above

**Answer: C**

#### NEW QUESTION # 146

Where is PASCC normally located?

- A. At stress risers
- B. **Adjacent to welds**
- C. On impellers
- D. At flanges

**Answer: B**

#### NEW QUESTION # 147

Besides corrosion, what other damage mechanism in hydrofluoric (HF) acid service should inspectors be alert to?

- A. Fluoride stress cracking
- B. Wet HF cracking
- C. **Hydrogen stress cracking**
- D. Stress corrosion cracking

**Answer: C**

Explanation:

API RP 571 - Hydrogen Stress Cracking - HF Acid Service:

"HF acid environments can cause hydrogen stress cracking (HSC) in carbon steel, particularly in areas with high hardness or residual stress."

"This is distinct from general corrosion and requires specific inspection focus." So, option A is correct.

#### NEW QUESTION # 148

Temper embrittlement is a metallurgical change that is:

- A. Readily apparent and can be confirmed through metallography
- B. Not readily apparent but can be confirmed through impact testing
- C. Readily apparent and can be confirmed through impact testing
- D. Not readily apparent but can be confirmed through tension testing

**Answer: B**

Explanation:

API RP 571 describes temper embrittlement as a subtle metallurgical change that reduces impact toughness without obvious macrostructural change:

"Temper embrittlement is not readily apparent by visual or standard tensile testing. It is confirmed by Charpy impact testing which measures toughness at low temperatures."

"It typically affects Cr-Mo steels exposed to intermediate temperatures (650°F to 1100°F) for extended times." (Reference: API RP 571, Section 4.2.1.4 - Temper Embrittlement) Thus, the condition is not visually or physically apparent, but is confirmed through impact testing, making option D correct.

#### NEW QUESTION # 149

The loss in strength from spheroidization (Softening) is usually accompanied by a(n) \_\_\_\_\_ in ductility, which allows for deformation at stress concentrations.

- A. Decrease
- B. Increase
- C. Yield
- D. Reduction

**Answer: B**

#### NEW QUESTION # 150

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