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### API Corrosion and Materials Professional Sample Questions (Q92-Q97):

#### NEW QUESTION # 92

During inspection of a process unit where sulfidation from high-temperature hydrogen exists in H<sub>2</sub>S streams, the inspector should:

- A. Use penetrant testing and magnetic-particle testing to look for surface-breaking cracks
- B. Use angle beam ultrasonic testing to look for cracking at the mid-wall
- C. Use ultrasonic testing or radiographic testing thickness readings to monitor for loss of wall thickness
- D. Take boat samples and send them to the lab for metallographic analysis

**Answer: C**

Explanation:

API RP 571 under Sulfidation (High Temperature Sulfidic Corrosion) recommends:

"Thickness monitoring using ultrasonic testing (UT) or radiographic testing (RT) is the most common method for detection of wall loss due to sulfidation."

"Sulfidation results in uniform thinning, especially in low Cr steels in hydrogen/H<sub>2</sub>S environments." (Reference: API RP 571, Section 4.2.1.1 - Sulfidation) Thus, option A is the most appropriate and effective inspection method.

#### NEW QUESTION # 93

With short term overheating, time to failure will \_\_\_\_\_ as internal pressures or loading decrease.

- A. Remain the same
- B. None of the above
- C. Increase
- D. Decrease

**Answer: C**

#### NEW QUESTION # 94

The creep threshold temperature for 1 ¼, 2 ¼, 5 and 9 Cr is \_\_\_\_\_.

- A. 600° F
- B. 1000° F
- C. 700° F

- D. 800° F

Answer: D

#### NEW QUESTION # 95

With high temperature hydrogen attack, \_\_\_\_\_ using a combination of velocity ratio and backscatter have been the most successful in finding cracking.

- A. RT
- B. EC
- C. MT
- D. UT

Answer: D

#### NEW QUESTION # 96

Which of the following can increase the corrosion rate of carbon steel via hydrofluoric (HF) acid corrosion?

- A. High nitrogen content in process
- B. Oxygen contamination
- C. HF acid concentration above 98%
- D. Weld hardness above 200 BHN

Answer: D

Explanation:

According to API RP 571 and API RP 751:

"In HF alkylation units, carbon steel can be used if weld hardness is controlled to # 200 Brinell (BHN).

Exceeding this can significantly increase the corrosion rate and susceptibility to cracking."

"Hard welds act as preferential corrosion sites due to microstructural inhomogeneity and stress concentration." (Reference: API RP 571, Section 4.3.3.4 - Hydrofluoric Acid Corrosion; API RP 751, Section 5.3 - Materials of Construction) Thus, option D is correct.

#### NEW QUESTION # 97

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