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C_TS422_2023

Question 1

What are the possible results of a production planning run in Advanced Planning (PP/DS)? Note: There are 2 correct answers to this question

- A. Production order
- B. Planned order
- C. Scheduling agreement schedule line
- D. Purchase order

Answer: B C

Question 2

How can you characterize dependent requirements in material requirements planning? Note: There are 2 correct answers to this question

- A. They are created on assembly level during the planning run.
- B. They are created with exact times in Advanced Planning
- C. They are created when an independent requirement is created for the finished product.
- D. They are only created for multilevel bill of material (BOM) structures.

Answer: A B

Question 3

What are the options if the Dispatched operation status is set for a production order operation? Note: There are 2 correct answers to this question

- A. You can reschedule the operation using infinite scheduling in a planning table.
- B. You can reschedule the operation using lead time scheduling
- C. You can reschedule the operation using finite scheduling in a planning table.
- D. You can reschedule the operation in the Manage Work Center Capacity app.

Answer: C D

Question 4

You want to reduce planning efforts for B and C materials. Which planning procedure do you recommend?

- A. Consumption-Based Planning
- B. Subassembly Planning
- C. Advanced Planning

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SAP C-TS422-2023 Exam Syllabus Topics:

Topic	Details
Topic 1	- Master Data in SAP S - 4HANA: This section covers the exploration of crucial production-related master data elements, with emphasis on bill of material, routing, and production version.
Topic 2	- Material Requirements Planning in SAP S - 4HANA: This part of the exam covers an examination of planning strategies, tools, and long-term planning concepts. Overview of MRP fundamentals and lot size procedures.

Topic 3	• Introduction to SAP S • 4HANA Production Planning: This section covers an overview of production planning components, functions, and planning approaches. Exploration of emerging trends.
Topic 4	• Advanced Planning in SAP S • 4HANA: This section includes an overview of advanced planning fundamentals and master data. Explanation of key tools and processes. Discussion of planning evaluation concepts.
Topic 5	• Introduction to SAP S • 4HANA Supply Chain Planning: This part covers the background and motivation for SAP S • 4HANA, its main components, business applications, and user experience strategy.
Topic 6	• Lean Manufacturing in SAP S • 4HANA: This section covers repetitive manufacturing master data, line load planning, and Kanban systems.
Topic 7	• Demand Management in SAP S • 4HANA: This section covers a comparison of production methods in various manufacturing environments.

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SAP S/4HANA Cloud Private Edition - Production Planning and Manufacturing Sample Questions (Q38-Q43):

NEW QUESTION # 38
What are some SAP-recommended guiding principles to achieve clean core operations? Note: There are 3 correct answers to this question.

- A. Define roles and responsibilities as part of a process transformation office.
- B. Integrate clean core practices in the end-to-end value process chain.
- C. Establish regular housekeeping tasks and procedures.
- D. Establish an organizational structure, technical foundation, and transformation methodology for clean core.
- E. Establish release management.

Answer: A,D,E

Explanation:
SAP's clean core approach for S/4HANA Cloud Private Edition aims for a standardized, upgrade-friendly system. Recommended guiding principles include:
* Establish an organizational structure, technical foundation, and transformation methodology for clean core(A): SAP advises setting up a governance structure, technical standards (e.g., extensibility via SAP BTP), and a methodology (e.g., SAP Activate) to ensure clean core adoption, minimizing customizations from the start.
* Establish release management(C): Effective release management (e.g., via SAP Solution Manager or SAP Cloud ALM) ensures regular updates are applied smoothly, maintaining a clean core by avoiding conflicts with custom code and leveraging new standard features.
* Define roles and responsibilities as part of a process transformation office(E): A dedicated transformation office with clear roles (e.g., process owners, IT architects) oversees clean core adherence, ensuring accountability for standardization and extensibility across teams.
Integrate clean core practices in the end-to-end value process chain(B) is a goal, not a distinct principle-it's an outcome of other principles. Regular housekeeping tasks(D) (e.g., data archiving) supports operations but isn't a core clean core principle, which

focuses on design and governance. This is per SAP's clean core strategy.

NEW QUESTION # 39

What does forecasting in the dem planning cycle include?
Note: There are 3 correct answers to this question.

- A. Past production planning quantities
- B. Market intelligence
- C. Past quotation quantities
- D. Oneoff events
- E. Past sales order quantities

Answer: B,D,E

NEW QUESTION # 40

Where do you maintain the work center that represents the production line for repetitive manufacturing? Note:
There are 2 correct answers to this question.

- A. Production cost collector
- B. Repetitive manufacturing profile
- C. Routing
- D. Production version

Answer: C,D

Explanation:
In SAP S/4HANA repetitive manufacturing, the production line is represented by a work center, and this is maintained in:
* Production version(B): The production version (material master, MRP 4 view, transaction C223) links a material to a specific production line by referencing a work center (via the routing or rate routing).
The "Production Line" field explicitly identifies the work center used for repetitive production, tying it to the planning table (MF50).
* Routing(D): In repetitive manufacturing, a rate routing (transaction CA21) or standard routing (CA01) defines the operations and assigns the work center (field: Work Center) thatrepresents the production line. This work center is then referenced in the production version for planning and execution.
Production cost collector(A) (transaction KKF6N) collects costs for repetitive production but doesn't define the work center-it uses the production version's data.Repetitive manufacturing profile(C) (Customizing, transaction OSP2) controls REM settings (e.g., backflushing), not the specific work center assignment. This is per SAP's REM master data setup.

NEW QUESTION # 41

In documentation for MRP in Advanced Planning you read that new orders are created through infinite planning. What does this mean for the capacity requirements of a new order?

- A. MRP assigns the capacity requirements automatically to work centers with the earliest available capacity.
- B. MRP creates the capacity requirements at the earliest possible time.
- C. MRP assigns the capacity requirements automatically after the last scheduled operation for each work center.
- D. MRP creates the capacity requirements without considering existing load on the work centers.

Answer: D

Explanation:
In SAP S/4HANA Advanced Planning (PP/DS - Production Planning and Detailed Scheduling), infinite planning assumes unlimited capacity availability during the initial planning phase. When the documentation states that "new orders are created through infinite planning," it means that MRP generates planned orders without checking the existing capacity load on work centers. Thus,MRP creates the capacity requirements without considering existing load on the work centers(B). This approach prioritizes material availability and scheduling over capacity constraints, leaving capacity leveling to a subsequent step (e.g., using heuristics or manual adjustments in PP/DS).
Option A is incorrect because infinite planning does not sequence capacity requirements after the last operation; it ignores capacity entirely. Option C is not accurate, as "earliest possible time" implies a finite scheduling logic, which contradicts infinite planning. Option D is also incorrect, as infinite planning does not consider available capacity for assignment. This is consistent with SAP's

PP/DS documentation, where infinite planning is a preliminary step before finite scheduling.

NEW QUESTION # 42

What is the difference between coproducts byproducts?Note: There are 2 correct answers to this question.

- A. Only coproducts appear in the process or production order settlement rule.
- B. Only coproducts have a nonzero inventory valuation.
- C. Only coproducts have movement type 531.
- D. Only coproducts have movement type 101.

Answer: A,D

NEW QUESTION # 43

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