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### API Refractory Personnel Sample Questions (Q58-Q63):

#### NEW QUESTION # 58

What temperature is required to form a permanent bond in phosphate-bonded plastic refractory?

- A. 500°F to 700°F (260°C and 370°C)
- B. 100°F to 300°F (38°C and 150°C)
- C. 50°F to 100°F (10°C and 38°C)
- D. 300°F to 500°F (150°C and 260°C)

**Answer: A**

Explanation:

Phosphate-bonded plastic refractories develop their final bonding during high-temperature exposure. As described in TR 980: "Phosphate-bonded plastics require temperatures between 500°F and 700°F (260°C and 370°C) to form a permanent ceramic bond."

- API TR 980, Section 5.2.3

**NEW QUESTION # 59**

Refractories whose major constituent is lime, magnesia, or both and which may react chemically with acid refractories, acid slags, or acid fluxes at a high temperature is known as

- A. Acid refractories
- **B. Basic refractories**
- C. None of the above
- D. Natural refractories

**Answer: B**

**NEW QUESTION # 60**

Brick, tile, fired shapes and fused cast shapes are

- A. unshaped refractory
- B. all above
- C. refractory fiber
- **D. shaped refractory**

**Answer: D**

**NEW QUESTION # 61**

Enclosure inside the top head of a reactor or regenerator vessel which supports the cyclones and in which gases exiting the cyclone outlets are collected is called

- **A. Plenum of FCCU**
- B. None of the above
- C. Riser of FCCU
- D. Cyclone of FCCU

**Answer: A**

**NEW QUESTION # 62**

For as-installed testing in casting applications, what is the minimum number of cast samples required by each mixing crew per material per shift?

- **A. Two**
- B. Three
- C. Four
- D. One

**Answer: A**

Explanation:

API 936 requires that a minimum of two test specimens be cast for each material, per mixing crew, per shift during casting applications. This ensures quality assurance through redundancy, enabling confirmation of critical physical properties like density and compressive strength. The testing must reflect real field conditions and each active crew's installation consistency.

Reference:

API Std 936, Clause 7.3.2 - "At least two samples shall be prepared per material per crew per shift for as-installed testing."

**NEW QUESTION # 63**

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