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ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q24-Q29):

NEW QUESTION # 24

This experimental design is an example of

Run #	A	B	Ave. Response
1	-	-	129
2	-	+	133
3	+	-	86
4	+	+	80

- A. half fractional factorial
- B. ANOVA design
- C. fractional factorial
- D. full factorial

Answer: D

NEW QUESTION # 25

Perform a risk analysis to determine the expected profit or (loss) from a project which has four possible disjoint outcomes: Outcome A shows a profit of \$340,000 and has a probability of 0.25 Outcome B shows a profit of \$120,000 and has a probability of 0.40 Outcome C shows a loss of \$40,000 and has a probability of 0.10 Outcome D shows a profit of \$100,000 and has a probability of 0.25

- A. \$520,000
- B. none of the above
- C. \$154,000
- D. (\$168,000)
- E. \$130,000

Answer: C

NEW QUESTION # 26

An operator checks that all boxes being packed contain enough products to fill the box. However, each box getting filled has a different number of products in it. This is a Reproducibility problem, not a Repeatability problem.

- A. False

- B. True

Answer: A

NEW QUESTION # 27

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. A customer requires that SPC charts be done on their forms which have spaces for only 5 readings per sample. What should be the UCL and LCL for the new averages chart?

- A. none of the above
- B. 12.58 and 12.66
- **C. 12.53 and 12.71**
- D. 11.61 and 13.63

Answer: C

NEW QUESTION # 28

The mean, median and mode of a distribution have the same value. What can be said about the distribution:

- A. it is uniform
- B. it is normal
- C. it is exponential
- **D. none of the above**

Answer: D

NEW QUESTION # 29

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