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# Oracle Manufacturing Cloud 2025 Implementation Professional Sample Questions (Q45-Q50):

**NEW QUESTION # 45**
Your customer runs production 24 x 7 x 365 and wants to track Overall Equipment Effectiveness (OEE) online.
Which key setup can they use to achieve this?

- A. Enable IoT Asset Monitoring and turn on "Enable synchronization to IoT Asset Monitoring " In Plant Parameters.
- B. Enable IoT Production Monitoring and turn on "Enable synchronization to IoT Production
- C. Enable IoT Asset Monitoring and turn on "Enable synchronization to IoT Asset Monitoring " in Resources.
- D. Enable IoT Production Monitoring and turn on "Enable synchronization to IoT Production Monitoring " In Inventory Organization.
- E. Enable IoT Fleet Monitoring and enable synchronization to IoT Production Monitoring in Plant Parameters.

**Answer: D**

Explanation:
To track Overall Equipment Effectiveness (OEE) in real-time, Oracle Manufacturing Cloud can integrate with IoT solutions. The correct setup involves:
* Enabling IoT Production Monitoring and turning on synchronization to IoT Production Monitoring in the Inventory Organization .
This allows real-time data from the shop floor to be captured, processed, and used to monitor equipment effectiveness, performance, and availability.
Incorrect options:
* IoT Fleet Monitoring (A) and IoT Asset Monitoring (B, D) focus on tracking assets and fleets, which are more relevant for logistics or asset management, not production monitoring for OEE.
Oracle Cloud documentation on IoT Production Monitoring details how to set up the system to track OEE and integrate production data with IoT capabilities.

**NEW QUESTION # 46**
You create a work order, in which some of the operations have components with the Push supply type. While reporting material consumption on the Report Material Transaction page, you want the Push components to default whenever the operator selects Show Components.
Which setup task must you perform in the Manage Plant Parameters section to achieve this?

- A. Set Default Transaction Mode to AIL
- B. Set Default Transaction Mode to Entered.
- C. Set Default Transaction Mode to Work Definition.
- D. Set Default Transaction Mode to Entered and Default Transaction Quantity to Work Definition.

**Answer: C**

Explanation:
To ensure that Push components are automatically defaulted when reporting material consumption on the Report Material Transaction page, you must configure the system to use the Work Definition as the default source for transactions.
* Setting Default Transaction Mode to Work Definition ensures that the system automatically pulls the component list and quantities as defined in the work order or work definition when operators perform material transactions. This setting streamlines the material consumption process for Push supply type components.
Oracle Manufacturing Cloud ' s " Plant Parameters " configuration guide explains how to set the Default Transaction Mode to manage material transactions efficiently, particularly when dealing with Push components.

**NEW QUESTION # 47**
Production operations need operators to execute the right steps to produce quality products, so want to use " View Document Items on a Dispatch List. " Which statement is NOT true?

- A. You can view the document item attachment in the dispatch list and on the Manage Supplier Operations page by using the attachment icon.
- B. You can add attachments to the document item and invoke the engineering change order to release the latest revision of the document item and attachment.

- C. You cannot view the document item attachment on the Manage Supplier Operations page.
- D. You will always see the active revision of the attachment from currently effective revision of the document from Master Organization.

**Answer: D**

Explanation:
When using the " View Document Items on a Dispatch List " functionality, production operators can view and access necessary document attachments to ensure correct steps in the manufacturing process. The statement that is not true is:
* Statement B is incorrect because you do not always see the active revision of the attachment from the currently effective revision in the Master Organization. The revision displayed in the dispatch list may depend on the specific version that was assigned to the work order or operation at the time of creation, not necessarily the most current revision in the Master Organization.
Correct statements:
* Statement A : Document attachments cannot be viewed on the Manage Supplier Operations page.
* Statement C : Attachments can be added to document items, and updates can be managed through engineering change orders.
* Statement D : Document item attachments are viewable both in the dispatch list and on the Manage Supplier Operations page via the attachment icon.
Oracle Manufacturing Cloud's " Dispatch List " functionality documentation outlines how document item attachments are handled and displayed.

## NEW QUESTION # 48
Your client needs to implement operational checks for compliance with training and job requirements. Which four statements are true about this functionality?

- A. The qualification Is used to warn a production supervisor If they assign operators that don ' t meet the skill requirements against the resource.
- B. You have the ability to associate a Job profile with a Standard operation resource.
- C. The qualification Is enforced during reporting of labor usage.
- D. A qualified operator need not be specified to report resource transactions.
- E. You have the ability to associate a Job profile with a Work definition operation resource.
- F. You do not have the ability to associate a Job profile with a Work order operation resource.

**Answer: A,B,C,E**

Explanation:
Oracle Manufacturing Cloud provides functionality to enforce compliance with training and job requirements through operational checks. The correct statements are:
* Statement B : You can associate a job profile with a work definition operation resource. This ensures that only operators who meet the job requirements are allowed to perform the work.
* Statement C : Qualifications are enforced when reporting labor usage, meaning that if an operator lacks the required qualifications, the system can prevent or warn about the labor transaction.
* Statement D : You can also associate a job profile with a standard operation resource to enforce skills and training compliance.
* Statement F : If an unqualified operator is assigned to a task, the system can notify the production supervisor to avoid non-compliance with skill requirements.
Incorrect options:
* Statement A : A qualified operator must be specified to report resource transactions.
* Statement E : You can associate a job profile with a work order operation resource, contrary to what is implied.
Oracle Manufacturing Cloud documentation on " Operational Checks for Compliance " explains the enforcement of job profiles and qualifications in production operations.

## NEW QUESTION # 49
To help ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), your client wants to enable audit trail for manufacturing work definitions and standard operations.
Which is NOT included in the audit trail for standard operations such as creation, update, and deletion?

- A. Attachments at any level
- B. Work definition header and version attributes
- C. Descriptive flexfields (OFFs) at any level
- D. Item structure component attributes referenced from Product Information Management(PIM)

- E. Operation resources. Including alternate resources

**Answer: D**

Explanation:
When enabling audit trail functionality to ensure compliance with the US Code of Federal Regulations (21 CFR Part 11), certain actions related to work definitions and standard operations are audited for changes such as creation, update, and deletion. However, not all aspects are tracked in the audit trail.
* Item structure component attributes referenced from Product Information Management (PIM) are not included in the audit trail. PIM attributes are managed separately from manufacturing-specific data, and changes to these components are not captured in the standard operations audit trail.
Audited components typically include:
* Work definition header and version attributes
* Descriptive flexfields (DFFs) at any level
* Attachments at any level
* Operation resources, including alternate resources
Oracle Manufacturing Cloud ' s documentation on audit trails details the entities that can be tracked, and PIM attributes are not part of the work definitions audit scope.

**NEW QUESTION # 50**

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