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API Refractory Personnel Sample Questions (Q11-Q16):

NEW QUESTION # 11

Which of the following is the term for aggregate and/or cement that bounces away from a surface against which refractory is being projected by gunning?

- A. Slurry
- B. Overspray
- C. Trimmings
- **D. Rebound**

Answer: D

Explanation:

The term "rebound" is officially defined in API Std 936 as follows:

"Rebound: That portion of a refractory that does not adhere to the surface and falls away when a material is applied by gunning."

- API Std 936, Section 3, Definitions

This makes "rebound" the precise and correct term describing the material that fails to adhere during gunning.

The other options, such as "slurry," refer to different material states or applications, and "trimmings" or

"overspray" are not used with this specific meaning in the standard.

NEW QUESTION # 12

Which function of refractories is to resist temperature?

- A. Secondary function
- B. Tertiary function
- C. None of the above
- **D. Primary function**

Answer: D

NEW QUESTION # 13

For modules of rupture test of brick and shapes, the preferred test specimen shall be standard

- A. 200 x 150 x 76mm
- B. 150 x 114 x 76mm
- **C. 228 x 114 x 64 or 76mm**
- D. None of the above

Answer: C

NEW QUESTION # 14

Surface preparation and welding procedures are the responsibility of the:

- A. Manufacturer.
- **B. Contractor.**
- C. Inspector.
- D. Owner.

Answer: B

Explanation:

According to API Std 936 - Refractory Installation Quality Control, the roles and responsibilities of each party are clearly defined. Specifically, it states:

"The contractor shall be responsible for... the preparation of the surface prior to lining, and the quality of the workmanship, including the welding of anchors and any required preheat or post-weld heat treatment."

- API Std 936, Section 5.3.1, Contractor Responsibilities

Therefore, surface preparation and welding activities, including anchor welding, fall under the Contractor's scope of work. The inspector's role is to verify compliance, not to execute procedures.

NEW QUESTION # 15

The lining surface should remain uncovered and free from contact with moisture during the curing period for what type of refractory?

- A. Chemically bonded
- B. Ceramic bonded
- C. Cement bonded
- D. Hydraulic bonded

Answer: A

Explanation:

Chemically bonded refractories, such as phosphate-bonded or acid-bonded types, develop strength through chemical reactions that require exposure to ambient air. These materials must remain uncovered and dry during curing, as moisture or covering may inhibit the required chemical bonding or lead to improper set.

Covering chemically bonded linings (e.g., with plastic sheeting or wet burlap) - practices appropriate for hydraulic bonded (cement-based) refractories - would trap moisture and interfere with the chemical reaction process in chemical bonds.

Reference:

API TR 980 - Monolithic Refractories: Installation and Dryout, Section on Chemically Bonded Refractories:

"Do not cover chemically bonded castables during the curing period. Keep surfaces exposed to air."

NEW QUESTION # 16

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