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API Refractory Personnel Sample Questions (Q65-Q70):

NEW QUESTION # 65
When is metal fiber reinforcement used in castable refractory?

- A. For all monolithic hot face castable refractory materials
- B. Only when added in the field
- C. Only when extra strength is required
- D. Only when specified by the owner

Answer: D

Explanation:
Metal fiber reinforcement is not a universal requirement for all castables; it is used only when explicitly specified by the owner or design engineer based on the thermal and mechanical service conditions. Fibers are typically added to enhance resistance to thermal shock, spalling, or dynamic loads, particularly in cyclic or erosive environments like FCCU risers.
API 936 requires adherence to project specifications, and unless the use of fiber reinforcement is clearly indicated in the job

specifications, it is not assumed or automatically added.
Reference:
API Std 936, Clause on Material Design and Job Specifications: "Metal fiber reinforced castables shall be used only where required by the job specifications." API TR 980, "Use of Fiber-Reinforced Castables," states: "Fiber reinforcement is not intrinsic to all castables and shall be used only when required by design."

NEW QUESTION # 66

The application of monolithic refractories by means of air placement guns is

- A. Pouring
- B. Casting
- C. Gunning
- D. Placing

Answer: C

NEW QUESTION # 67

Fused silica aggregate is used as a raw material in a castable providing

- A. Low thermal conductivity
- B. Low thermal expansion
- C. None of the above
- D. Low thermal conductivity and low thermal expansion

Answer: D

NEW QUESTION # 68

Who is responsible for ensuring that the material and applicator qualification test results are fully documented?

- A. Manufacturer
- B. Owner
- C. Inspector
- D. Contractor

Answer: D

Explanation:
According to API 936, the contractor is the entity responsible for overseeing and implementing the quality control system for refractory installation, which includes the documentation of all material and applicator qualification test results. This responsibility includes maintaining traceability, ensuring compliance with testing protocols, and presenting evidence of conformity for review.
API 936 outlines that proper documentation is part of the contractor's quality assurance program and must be made available to the inspector and owner upon request. This ensures that refractory materials and installation personnel meet the project requirements before work proceeds.
Reference:
API Std 936, Clause on Quality Control Documentation: "The contractor shall maintain complete records of all material qualification tests, applicator qualifications, and inspection reports." TR 980 also supports this under pre-installation responsibilities for contractors.

NEW QUESTION # 69

Which party or individual is responsible for submitting a dryout procedure for a new lining?

- A. Refractory manufacturer
- B. Inspection company
- C. Contractor
- D. Dry-out company

Answer: C

Explanation:
According to API 936, the contractor is responsible for submitting a detailed dryout procedure. This procedure must be reviewed and approved by the owner or the owner's representative. While manufacturers may provide guidance, the contractor is accountable for ensuring the procedure aligns with project specifications, material requirements, and environmental conditions.
Reference:
API Std 936, Section 6.5.1 - "The contractor shall submit a proposed dryout procedure... for review and approval."

NEW QUESTION # 70

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