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Oracle Manufacturing Cloud 2025 Implementation
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QUESTION & ANSWERS

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Oracle Manufacturing Cloud 2025 Implementation Professional Sample Questions (Q25-Q30):

NEW QUESTION # 25

A Production Operator needs to load work order operation transactions from an external system into Manufacturing Cloud. What is the correct sequence of tasks to achieve this?

- A. Load data to data repository > Export file to UCM server > Load file from UCM to interface table > Process import operations transactions.
- B. Load data to data repository > Export file to UCM server > Process import operations transactions > Load file from UCM to Interface table.
- C. Export file to UCM server > Load data to data repository > Process import operations transactions > Load file from UCM to interface table.
- D. Load data to data repository > Load file from UCM to interface table > Export file to UCM server > Process import operations transactions.

Answer: A

Explanation:

When loading work order operation transactions from an external system into Oracle Manufacturing Cloud, the correct sequence of tasks is:

- * Load data to the data repository : This step ensures the external data is available in Oracle Manufacturing Cloud.
- * Export file to UCM server : The data file is then exported to the Universal Content Management (UCM) server, which acts as a staging area for further processing.
- * Load file from UCM to interface table : The data from the UCM server is loaded into the appropriate interface table.
- * Process import operations transactions : Finally, the system processes the imported transactions and updates the work orders accordingly.

Incorrect sequences:

- * Options A, B, C do not follow the correct order, particularly around the interaction between the UCM server and the interface tables.

Oracle Manufacturing Cloud documentation on File-Based Data Import (FBDI) explains the necessary steps and sequence for loading work order transactions from external systems.

NEW QUESTION # 26

You are defining a standard operation for visual inspection. You want the completion of this standard operation to be reported in all work orders that reference it.

Which setup task must you perform to achieve this?

- A. Select the Automatically Transact check box while defining the standard operation.
- B. Deselect the Count Point check box while defining the standard operation.
- C. Ensure that the Charge Type of the resource is Automatic.
- D. Select the Count Point check box while defining the standard operation.

Answer: D

Explanation:

In Oracle Manufacturing Cloud, when defining a standard operation such as visual inspection, marking it as a Count Point ensures that its completion will be tracked and reported for all work orders referencing it. A Count Point operation is one where progress must be explicitly recorded, allowing visibility into work order completion.

- * Selecting the Count Point check box ensures that this operation becomes a mandatory checkpoint where users must report completion in all related work orders. This is essential for operations like visual inspection, where reporting completion is critical to production quality.

Oracle Manufacturing Cloud documentation on defining standard operations explains the significance of using the Count Point functionality to enforce operation completion reporting.

NEW QUESTION # 27

A manufacturing plant has two shifts of eight hours each for the work center WCI: day shift and night shift.

You associate four units each of the resources R1, R2, R3, and R4 to WCI. The customer wants to assign all units of R2 available for day and night shift.

What is the correct sequence of steps to achieve this?

- A. Associate R2 with WCI > Deselect the Available 24 Hours check box > Go to the Resource Availability region > Enter 4 in the Day Shift column > Enter 4 In the Night Shift column.
- **B. Associate R2 with WCI > Select the Available 24 Hours check box > Go to the Resource Availability region > Enter 4 in the Day Shift column > Enter 4 In the Night Shift column.**
- C. Associate R2 with WCI > Deselect the Available 24 Hours check box > Go to the Resource Availability region > Enter 2 In the Day Shift column > Enter 2 In the Night Shift column.
- D. Associate R2 with WCI > Select the Available 24 Hours check box > Go to the Resource Availability region > Enter 2 in the Day Shift column > Enter 2 in the Night Shift column.

Answer: B

Explanation:

In Oracle Manufacturing Cloud, to assign all units of resource R2 across both day and night shifts for the work center WC1, follow these steps:

* Associate R2 with WC1 - This step ensures that the resource R2 is linked to the work center.

* Select the Available 24 Hours check box - By selecting this option, you indicate that the resource is available for both shifts across the full 24-hour period.

* Enter 4 in the Day Shift and Night Shift columns - Inputting 4 units in both shifts ensures that all units of R2 are available for use during the entire day and night shifts.

Oracle Manufacturing Cloud guides explain the Resource Availability configuration for multi-shift operations, where the Available 24 Hours setting controls resource availability across shifts.

NEW QUESTION # 28

Your client has asked you to implement the functionality to ensure that the system checks for Qualified Operators when reporting labor usage.

Which statement is NOT true?

- A. Qualified labor must be reported at the resource train stop.
- **B. Quick Complete is allowed for operations that contain resources with associated job profiles.**
- C. Validation of operator qualification is also enforced when reporting operation is completed through the dispatch list.
- D. You will need to report a qualified operator to manually report resource transactions, if the resource has a job profile associated with it.

Answer: B

Explanation:

When implementing the functionality for checking Qualified Operators during labor usage reporting in Oracle Manufacturing Cloud, it is important to enforce validation for operator qualifications. The following explains why statement C is not true :

* Quick Complete is not allowed for operations that have resources with associated job profiles. This is because operations with specific job profile requirements must go through a more detailed validation process to ensure that the assigned operator has the necessary qualifications before the operation can be completed. Quick Complete bypasses detailed validations, making it unsuitable for operations with strict qualification checks.

Correct statements:

* Statement A : Operator qualification is enforced when reporting operation completion through the dispatch list to ensure compliance.

* Statement B : A qualified operator is required to manually report resource transactions when the resource has an associated job profile.

* Statement D : Labor for qualified operators must be reported at the resource train stop to ensure the resource ' s qualifications are properly validated before continuing with the operation.

Oracle Cloud documentation on labor reporting and operator qualification explains how qualifications are enforced in different stages of the manufacturing process, including manual reporting and dispatch list validation.

NEW QUESTION # 29

A Plant Manager bought several machines for their ABC manufacturing plant. The plant is set up with a separate cost element set, ABC, in Manufacturing Cloud.

How must the Plant Manager configure these machines so that they are costed to the work order for which operations are performed on them?

- A. Set up the machines with a cost element type of "Overhead " by selecting Cost Element Set ABC.
- B. Set up the machines with a cost element type of "Resource " by selecting Cost Element Set Common.
- **C. Set up the machines with a cost element type of "Resource " by selecting Cost Element Set ABC.**
- D. Set up the machines with a cost element type of "Overhead " by selecting Cost Element Set Common.

Answer: C

Explanation:

When configuring machines that will be used in production operations and will incur costs associated with work orders, the correct setup for these machines involves:

* Setting up the machines as a "Resource " in the cost element set ABC : This allows the machines to be directly associated with the work orders for which they are used, ensuring that their costs are appropriately tracked and charged to the work order. Resources include equipment, labor, and other direct costs involved in production.

Incorrect options:

* "Overhead " (B, D) : Overhead costs typically represent indirect costs, not the direct usage of machines in production.

* Cost Element Set Common (A) : Since the plant uses a separate cost element set (ABC), the machines must be assigned to this specific set, not the Common cost element set.

Oracle Manufacturing Cloud documentation on Cost Element Setup for resources and overheads outlines how machines and other resources are configured for costing purposes.

NEW QUESTION # 30

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