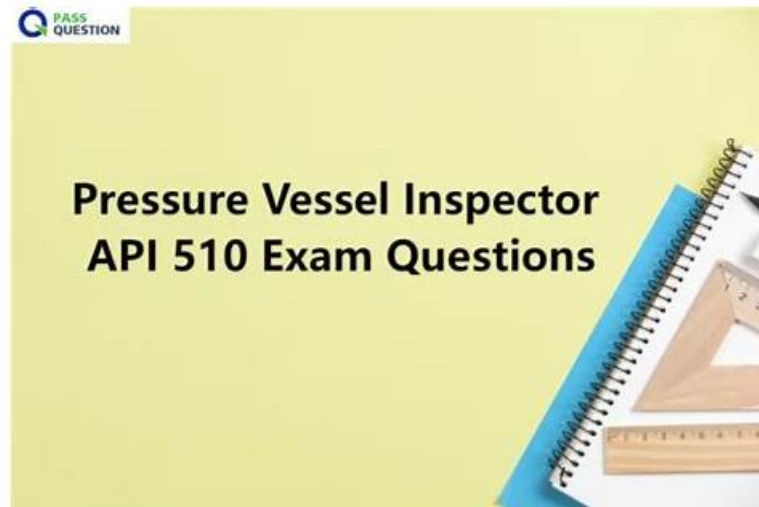


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API Pressure Vessel Inspector Sample Questions (Q114-Q119):

NEW QUESTION # 114

Identify incorrect statement from following, if any.

- A. A welder performing procedure test is also qualified in that position.
- **B. Supplementary essential variables become essential variables when impact test is specified.**
- C. For procedure qualification, the test can be performed in any position as the position is not essential variable for procedure qualification
- D. WP S & WPQ have the same qualification requirements.

Answer: B

Explanation:

changing Essential parameters of a WP S requires a brand new FOR while changing the non-essential parameters, does not invalidate the existing FOR but the WP S need to be revised anyway even when non-essential parameters are changed. PQR is a record of actual values of essential parameters used while welding the test coupon. Non-essential parameters can also be noted within a FOR if actually measured at the time of welding the test coupon but is not mandatory. PQR also include the mechanical test result (for example, tensile test and may be Charpy test, if toughness is an issue) and any NDE result, if done. FOR cannot be revised except minor clerical changes such as typo error.

NEW QUESTION # 115

Which of the following is not a responsibility of a pressure vessel inspector according to API-510?

- A. Performing inspections
- B. Ensuring compliance with safety standards
- C. Designing pressure vessels
- D. Documenting inspection findings

Answer: C

NEW QUESTION # 116

What is the standard interval for external inspections under API-510 for vessels in severe service conditions?

- A. 1 year
- B. 10 years
- C. 3 years
- D. 5 years

Answer: A

NEW QUESTION # 117

Which document is referenced by API-510 for the guidelines on pressure relieving systems?

- A. API 579
- B. API 653
- C. API 650
- D. API 520

Answer: D

NEW QUESTION # 118

Who must be consulted before the repair of a crack at a discontinuity where stress concentrations may be serious?

- A. The National Board inspector
- B. The vessel manufacturer
- C. The pressure vessel engineer
- D. The owner-user

Answer: A

NEW QUESTION # 119

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