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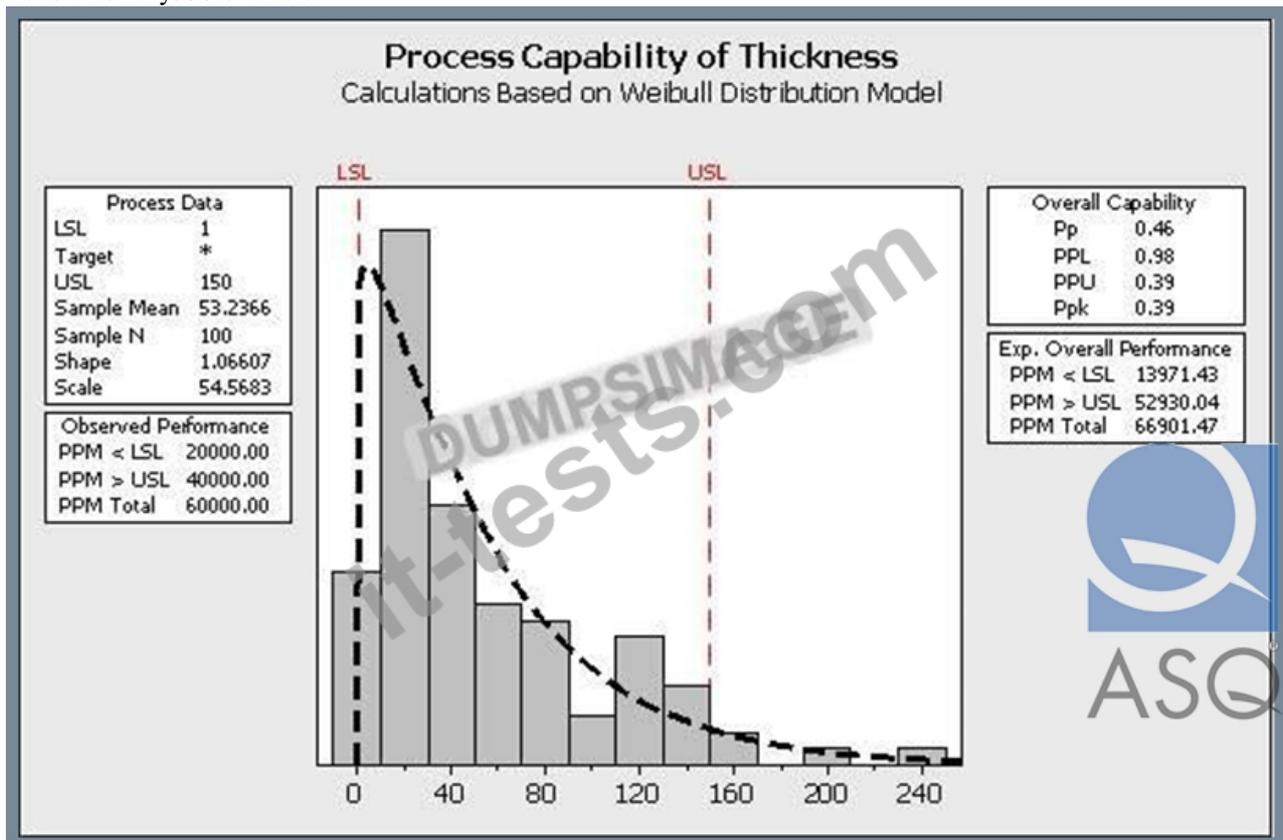
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CSSBB Exam Reference

**ASQ Six Sigma Black Belt Certification - CSSBB Sample Questions (Q248-Q253):**

**NEW QUESTION # 248**

Review the analysis shown here.



Which statements are true about the process? (Note: There are 3 correct answers).

- A. The majority of the process is closer to the lower specification limit.
- B. The process has more problems with Variation than Centering.
- C. The process follows a non-normal distribution with the given data.
- D. This process is described with the Weibull Distribution.
- E. The initial focus for this project would be to determine why the thicknesses are so frequently too low.

**Answer: A,B,C**

**NEW QUESTION # 249**

Use this data to calculate the Z score. Average of 65, Standard Deviation: 3, Upper Spec Limit:

- A. 1.5
- B. 4.12
- C. 0.27
- D. 2.33

**Answer: D**

**NEW QUESTION # 250**

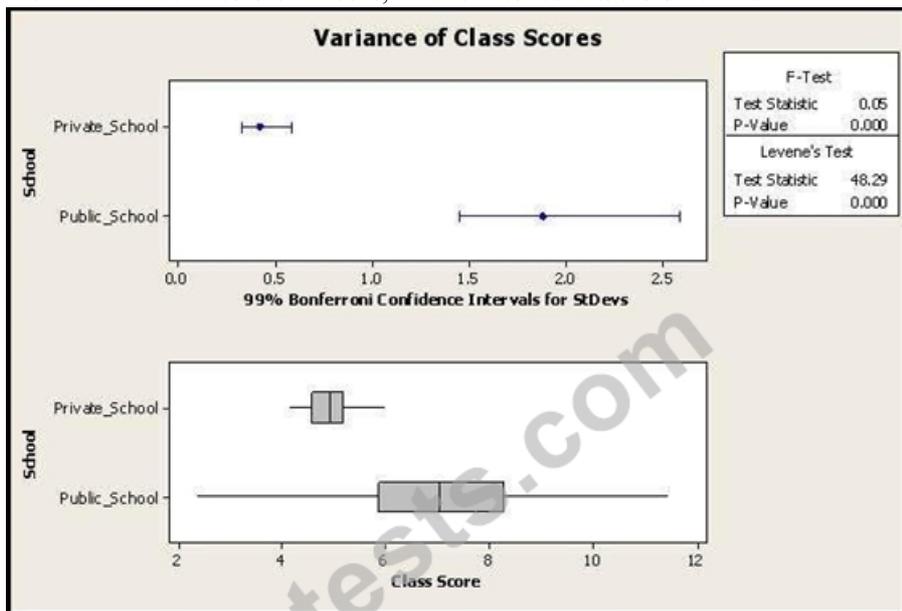
To be an effective Lean Six Sigma practitioner one must understand the difference between \_\_\_\_\_.

- A. ANOVA and the Analysis of Variance
- B. Nonparametric tests and tests of Non-normal Data
- C. Practical and Statistical significance
- D. F-test and test of variances of 2 samples

**Answer: C**

**NEW QUESTION # 251**

From the variance F-test shown above, which of these conclusions is/are valid?



**Test for Equal Variances: Class Score versus School**

99% Bonferroni confidence intervals for standard deviations

School	N	Lower	StDev	Upper
Private_School	50	0.32753	0.42210	0.58233
Public_School	50	1.45338	1.87303	2.58404

F-Test (Normal Distribution)

Test statistic = 0.05, p-value = 0.000

- A. The variance between the class score distribution is significantly different
- B. This test applies only to Non-normal Data at 99 % confidence
- C. There are not enough data points to make any statistical conclusions
- D. The variance between the class score distribution is not significantly different
- E. This test applies only to Normal Distributed data at 99 % confidence

**Answer: A**

**NEW QUESTION # 252**

Fractional Factorial designs are used to reduce the \_\_\_\_\_ because the number of runs has been lowered.

- A. Time and cost of experiments

- B. Number of people involved
- C. Number of data measurement points
- D. Output summary

**Answer: A**

## NEW QUESTION # 253

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